

144MHz FM TRANSCEIVER

TH-235A/E

TH-234

SERVICE MANUAL

KENWOOD

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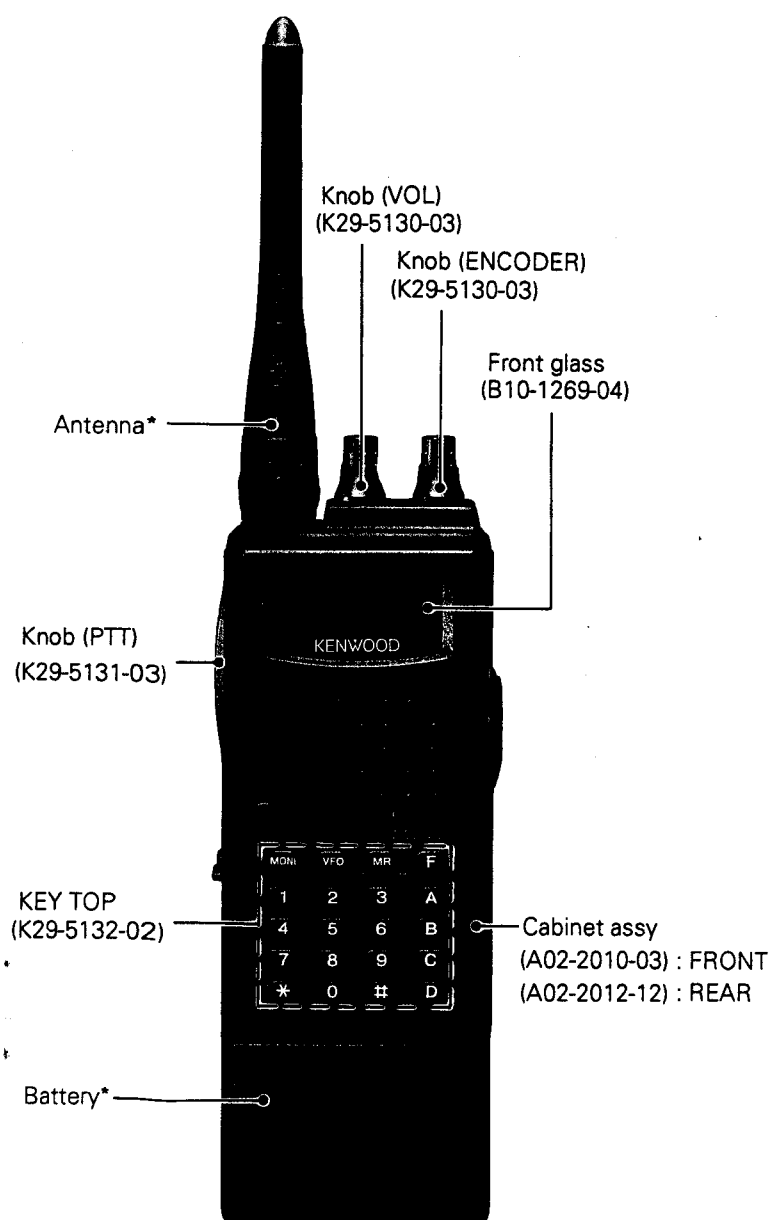


PHOTO is TH-235A

*Refer to parts list on page 18.

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DESTINATION LIST

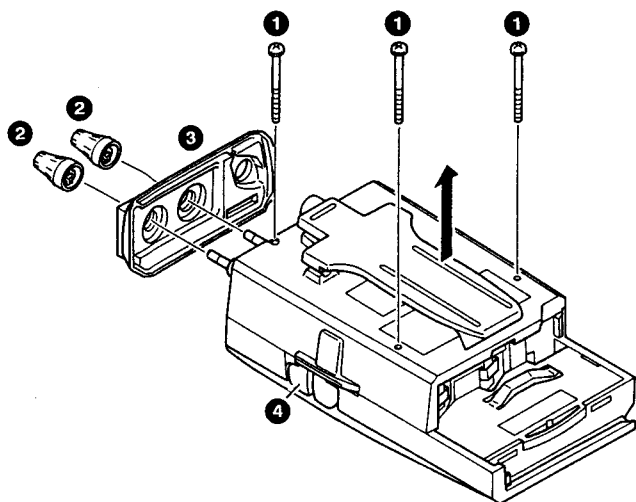
| Model Name | Destination Mark | Destination | Unit No. | Operation Frequency Range (MHz) | | Specification Frequency Range (MHz) | | Step (kHz) | 1750Hz Tone | Battery |
|------------|------------------|---------------------------------|-------------|---------------------------------|---------|-------------------------------------|---------|------------|-------------|-----------|
| | | | | TX | RX | TX | RX | | | |
| TH-235A | K | USA | X57-5260-11 | 144~148 | 136~174 | 144~148 | 144~148 | 5 | × | 7.2V NiCd |
| TH-235A | K2 | USA | X57-5260-11 | 144~148 | 136~174 | 144~148 | 144~148 | 5 | × | |
| TH-235E | T | UK | X57-5260-51 | 144~146 | 144~146 | 144~146 | 144~146 | 12.5 | ○ | 7.2V NiCd |
| TH-235E | E | Italy, Germany | X57-5260-51 | 144~146 | 144~146 | 144~146 | 144~146 | 12.5 | ○ | 7.2V NiCd |
| TH-235E | E3 | Spain, Holland, Belgium, France | X57-5260-51 | 144~146 | 144~146 | 144~146 | 144~146 | 12.5 | ○ | 7.2V NiCd |
| TH-235E | E4 | Spain | X57-5260-51 | 144~146 | 144~146 | 144~146 | 144~146 | 12.5 | ○ | 12V NiCd |
| TH-235A | M | Asia | X57-5260-21 | 136~174 | 136~174 | 144~148 | 144~148 | 12.5 | × | 7.2V NiCd |
| TH-235A | M2 | Latin America | X57-5260-21 | 136~174 | 136~174 | 144~148 | 144~148 | 12.5 | × | 7.2V NiCd |
| TH-235A | M3 | Latin America | X57-5260-21 | 136~174 | 136~174 | 144~148 | 144~148 | 12.5 | × | 12V NiCd |
| TH-235A | A | Asia, Thailand | X57-5260-21 | 136~174 | 136~174 | 144~148 | 144~148 | 12.5 | × | Mn Case |
| TH-234 | A | Indonesia | X57-5260-21 | 136~174 | 136~174 | 144~148 | 144~148 | 12.5 | × | Mn Case |

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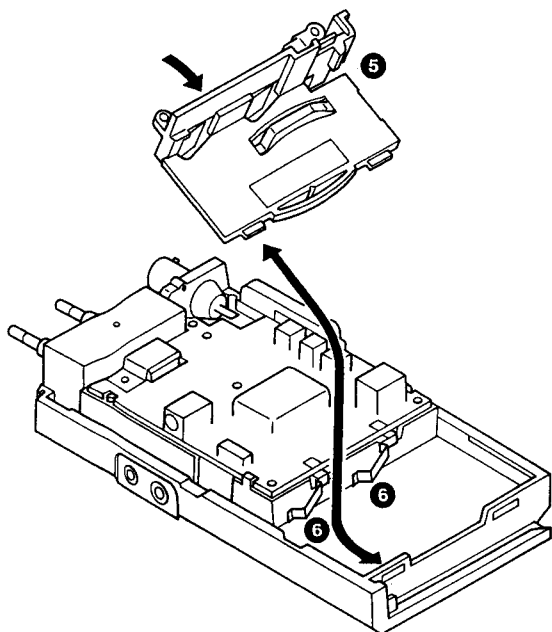
DISASSEMBLY FOR REPAIR

Removing the case.

1. Remove the three long screws (❶) of the rear case. Then, remove the two knobs (❷), and remove the rubber panel (❸) while taking care not to give scar on it. Remove the rear case in the direction of the arrow. Remove the cap (❹) too.



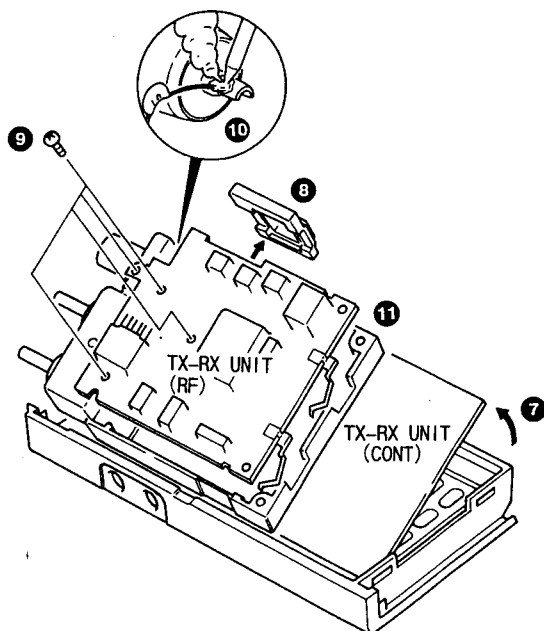
2. Remove the holder (❺) by lifting it up in the slanting upward direction while taking care not to bend the battery terminal (❻).



3. Remove the Chassis board while raising it in the direction of the arrow (❼).

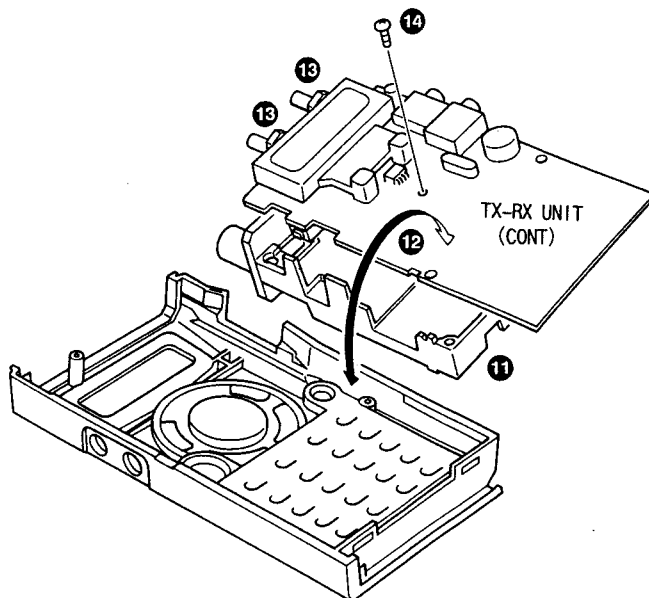
The knob (❸) is removed at the same time.

The RF board can be removed from the chassis (❾) by removing the four screws (❶) and the soldering (❿).



4. Turn over the chassis board in the direction of the arrow (❿).

The Control board can be removed from the chassis (❾) by loosening the hexagon nut (⓫) and removing the screw (⓭).



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CIRCUIT DESCRIPTION

FREQUENCY CONFIGURATION

The frequency configuration is shown in Figure 1 and Table 1.

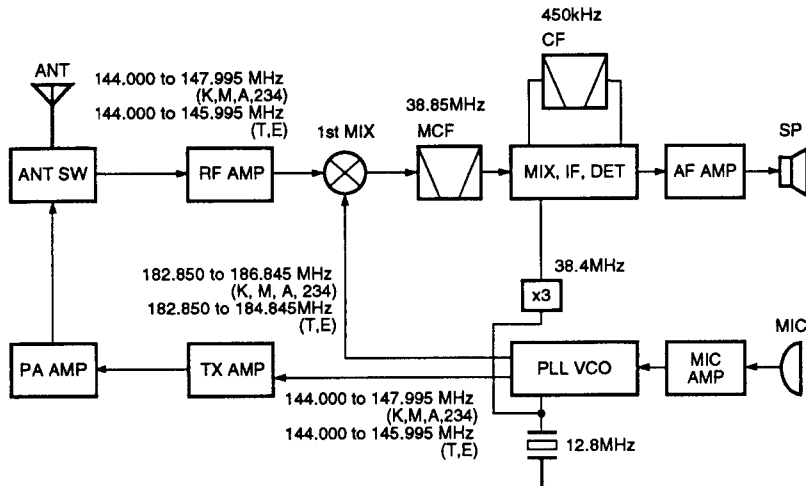


Fig. 1 Frequency configuration

| Receiving system | Dobule superheterodyne system | |
|---------------------|--|----------|
| | First IF frequency | 38.85MHz |
| Transmitting system | Second IF frequency | 450kHz |
| | Direct conversion oscillating amplification system | |
| Modulation system | Variable reactance phase modulation | |

Table 1 Basic configuration

RECEIVER SYSTEM

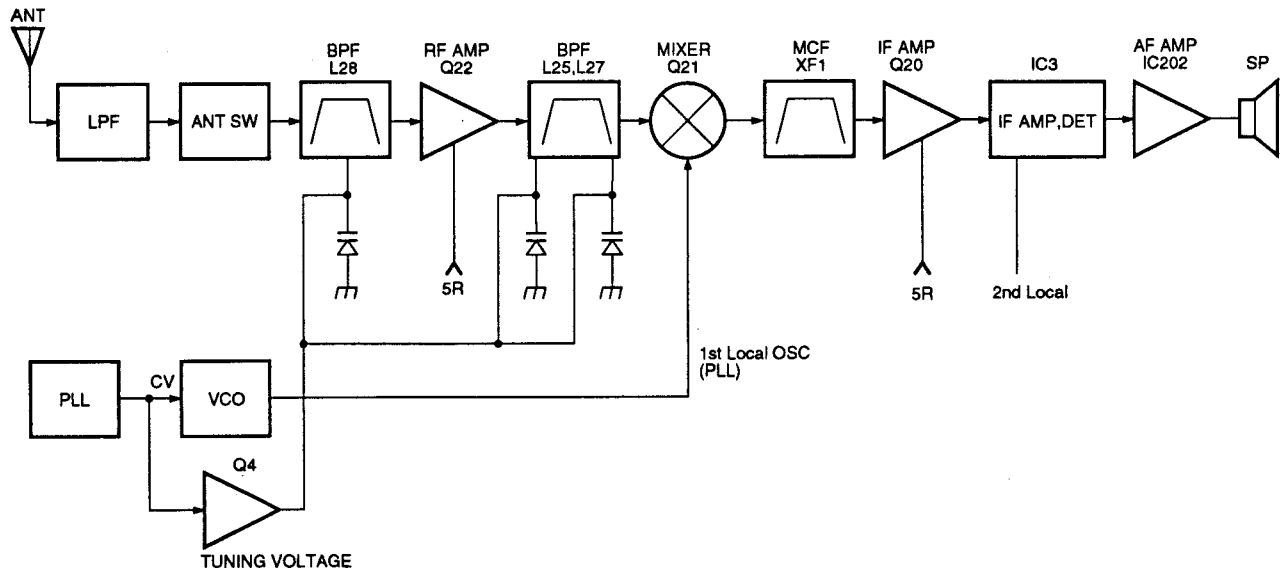


Fig. 2 Receiver section configuration

• RF amplifier

The signal from the antenna is passed through a low-pass filter and the transmission/reception selector circuit, and input to the RF amplifier.

The input signal is amplified by Q22. The unwanted frequency band of the signal is then eliminated by a band-pass filter.

This band-pass filter is a variable filter using a varicap, and operates so that it tunes to the receive frequency with the tuning voltage that is in proportion to the PLL lock voltage.

• First-stage mixer

The input signal is mixed with the first local oscillator output signal from the PLL circuit by the first-stage mixer Q21, producing a first IF signal. The unwanted frequency band of the first IF signal is eliminated by a two-stage monolithic crystal filters (MCF).

tal filters (MCF).

| Item | Rating |
|-------------------------------|--|
| Nominal center frequency (fo) | 38.85MHz |
| Passband width | ±7.5kHz more at 3dB |
| Attenuation band width | ±25kHz less more at 40dB |
| Guaranteed attenuation | 80dB or more at -910 kHz. Spurious : 20dB or more within ± 1MHz |
| Ripple | 1dB or less |
| Insertion loss | 3dB or less |
| Terminating impedance | 500Ω / 6pF |

Table 2 MCF (L71-0491-05) characteristics
(TX-RX unit XF1)

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CIRCUIT DESCRIPTION

• IF amplifier

The first IF signal is amplified by Q20 and enters IC3 (FM signal processing IC) where it is mixed with the second local oscillator signal and so converted into the second IF signal. Here, the second local oscillator signal is generated by tripling the first local oscillator signal (12.8 MHz). The unwanted frequency band of the second IF signal is eliminated by ceramic filter CF1. The resultant signal is then amplified and detected.

| Item | Rating |
|--|--|
| Center frequency of 6dB bandwidth(f_0) | Within $450\text{kHz} \pm 1.0\text{kHz}$ |
| 6dB bandwidth | $\pm 7.5\text{kHz}$ or more |
| 50dB bandwidth | $\pm 15\text{kHz}$ or less |
| Passband ripple | 3dB or less |
| Guaranteed attenuation | 45dB or more |
| Insertion loss | 6dB or less |
| Input/output impedance | $1.5\text{k}\Omega$ |

Table 3 Ceramic filter (L72-0944-05) characteristics (TX-RX unit CF1)

• AF amplifier

The frequency response characteristics of the audio signal output by the FM detector are corrected by the Q214 active high-pass filter and de-emphasis circuit consisting of R299 and C281.

The audio signal is then passed through an AF variable resistor and amplified by the power amplifier IC (IC202) to obtain the desired output.

• Squelch and mute circuit

The output signal which is detected by IC3 is input to the microprocessor analog port (pin-100) as the DC current. The input voltage to the microprocessor is A/D converted, and the microprocessor controls the MUTE, AFC0, and AFC1, thus controlling the audio signal. This port has hysteresis.

The microprocessor also controls the audio signal by controlling the MUTE, AFC0 and AFC1 during the CTCSS and DTSS operation modes.

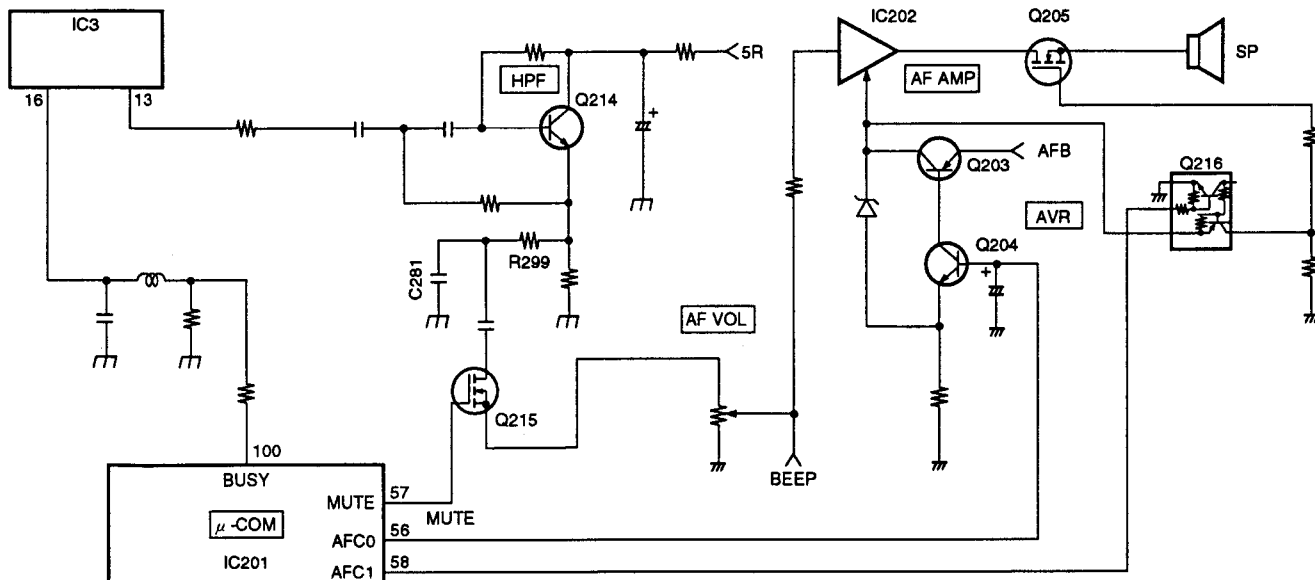


Fig. 3 AF amplifier, squelch and mute circuit

| Conditions | | | MUTE | AFC0 | AFC1 |
|---------------------|------------------|---------------------|------|------|------|
| During transmission | | | L | L | L |
| During reception | Normal operation | When squelch is ON | L | L | L |
| | | When squelch is OFF | H | H | H |

MUTE : Muted when low.
AFC0 : Muted when low.
AFC1 : Muted when low.

Table 4 Mute operating conditions

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CIRCUIT DESCRIPTION

TRANSMITTING SYSTEM

• Microphone amplifier

The audio band of the signal coming from the microphone is corrected by the 6 dB/octave pre-emphasis circuit consisting of C264 and R271. The 18 dB/octave tone frequency component is eliminated by the high-pass filter consisting of C259, R277, C267 and R282, and the pre-emphasis circuit. This signal is amplified and limited by IC208 (1/2). Distortion components exceeding the audio band of the resultant signal are then eliminated by a splatter filter consisting of IC208 (2/2), and R284 and C268 with 18 dB/octave frequency correction.

The thermistor TH201 performs the deviation correction caused by temperature change.

• Modulation circuit

The audio signal from the microphone amplifier passes through the modulation adjustment variable resistor VR202, is applied the VCO varicap diode D6, and is phase-modulated by variable reactance.

• Drive and final circuit

The desired signal is produced directly by the VCO, and amplified to about 75 mVrms by the buffer amplifier. It is then amplified to about 1.4 Vrms by the drive circuit. The amplified signal is input to the power transistor Q14. The audio signal is power-amplified to about 5 W output by the power transistor Q14.

• Transmission/reception selector circuit

The transmission output signal is passed through the transmission/reception selector circuit and low-pass filter to the antenna.

The transmission/reception selector circuit consisting of D12 and D14 is turned on during transmission and off during reception for switching the output signal.

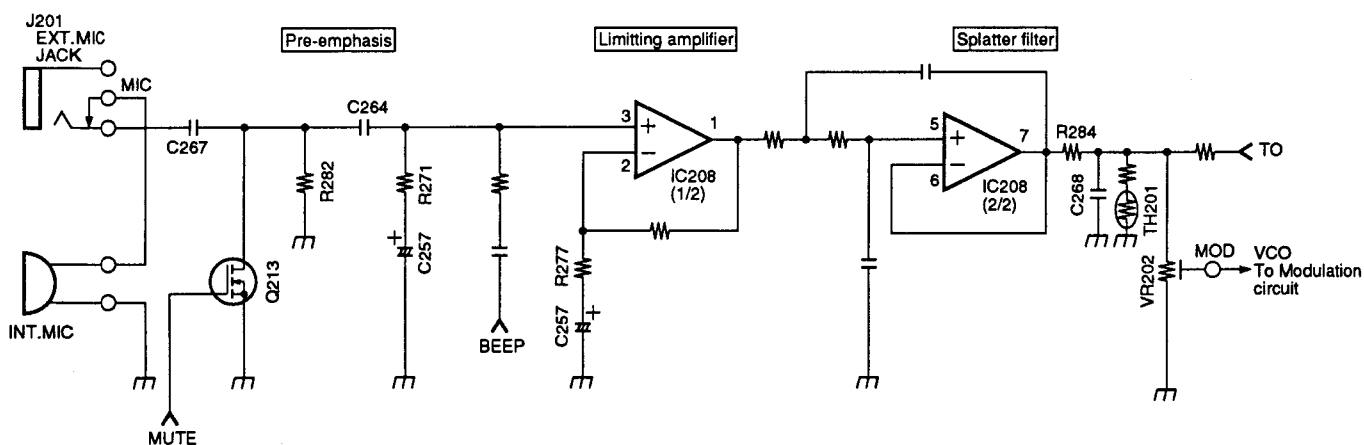


Fig. 4 Microphone amplifier

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CIRCUIT DESCRIPTION

• APC and transmission output selector circuit

The automatic power control (APC) circuit is used to obtain a stable transmission current. This circuit detects the output power of the power transistor (Q14) and controls the APC voltage which then controls the transmission power.

The output amplitude of Q14 is rectified by D13 and D19, then compared with the reference voltage. Q16 forms a differential DC amplifier which controls the APC voltage that is generated by Q17 and Q18. This APC voltage controls the output of the drive amplifiers Q12 and Q13 to stabilize the transmission output power.

Either Hi power or the Low power of the transmission output is selected by the switch Q15 which changes the reference voltage.

• Temperature protection circuit

When the thermistor detects about 100°C, the temperature protection circuit turns Q23 on, reduces the APC voltage to prevent the drive amplifier and the power transistor from thermal breakdown.

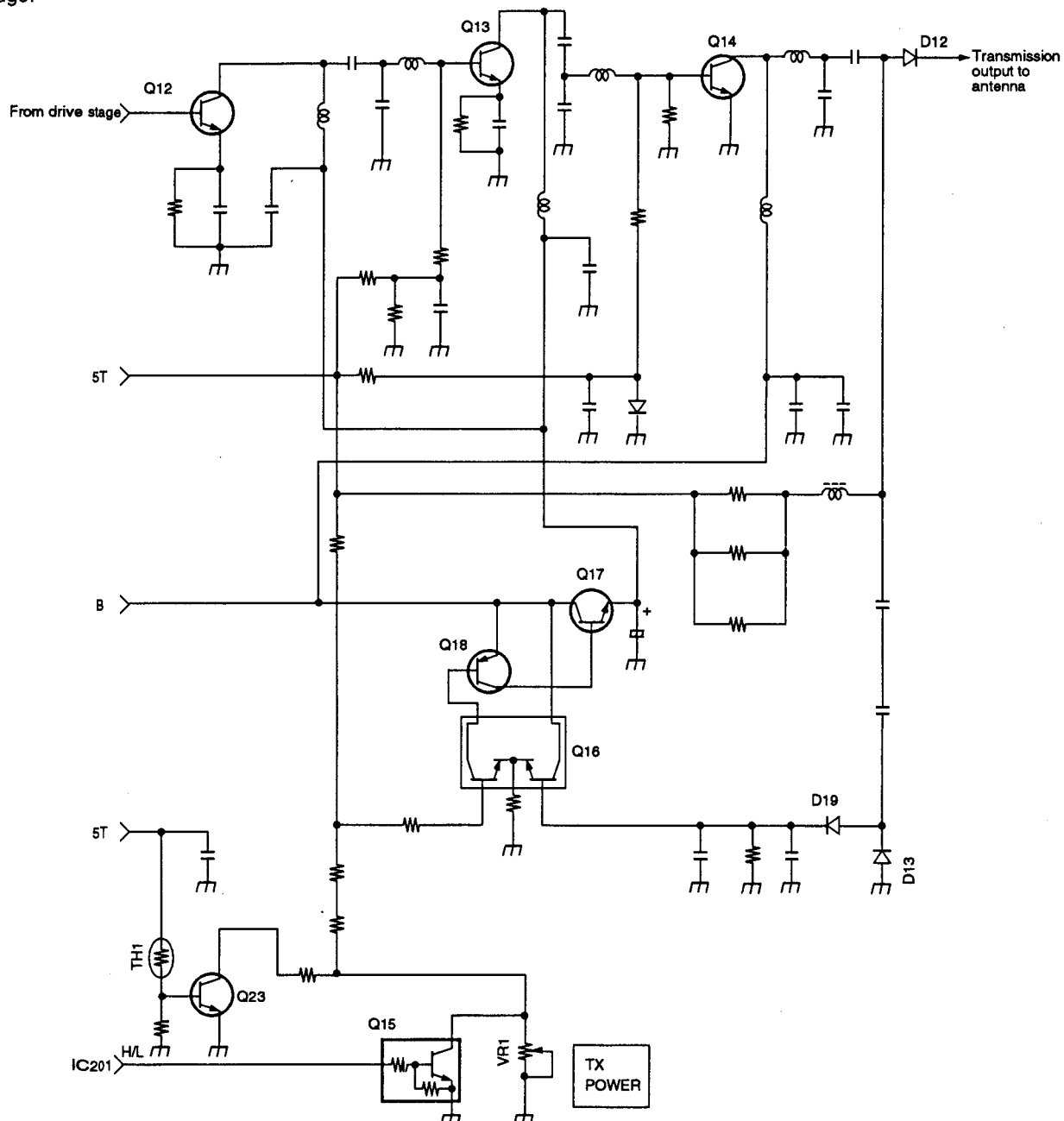


Fig. 5 APC circuit, transmission output selector circuit and temperature protection circuit

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CIRCUIT DESCRIPTION

PLL CIRCUIT

• PLL

Output from the 12.8 MHz reference oscillator consisting of X1 is divided by IC1 to produce a 5 kHz or 6.25 kHz reference frequency. The comparison frequency is obtained by amplifying the VCO output by Q5 and dividing it by the PLL IC (IC1).

5, 10, 12.5, 15, 20, 25, 50 or 100 kHz PLL synthesizer is implemented by phase-comparing the reference frequency with the comparison frequency obtained by dividing X1.

The pulse output from pins-18 and -20 of IC1 according to the difference between the reference frequency and the comparison frequency is passed through the charge pump (Q2 and Q3), and is removed the ripple by a low-pass filter to produce the lock voltage.

The power supply of the charge pump is raised to about 10 V from 5C by the DC-DC converter.

• VCO

The Colpitts oscillator using Q7 (FET) directly oscillates the desired frequency. The oscillating frequency is changed by applying the lock voltage to the varicap diodes D4 and D5. The T/R line goes "Low" during transmission. Q6 and D7 are turned off to change over the oscillating frequency.

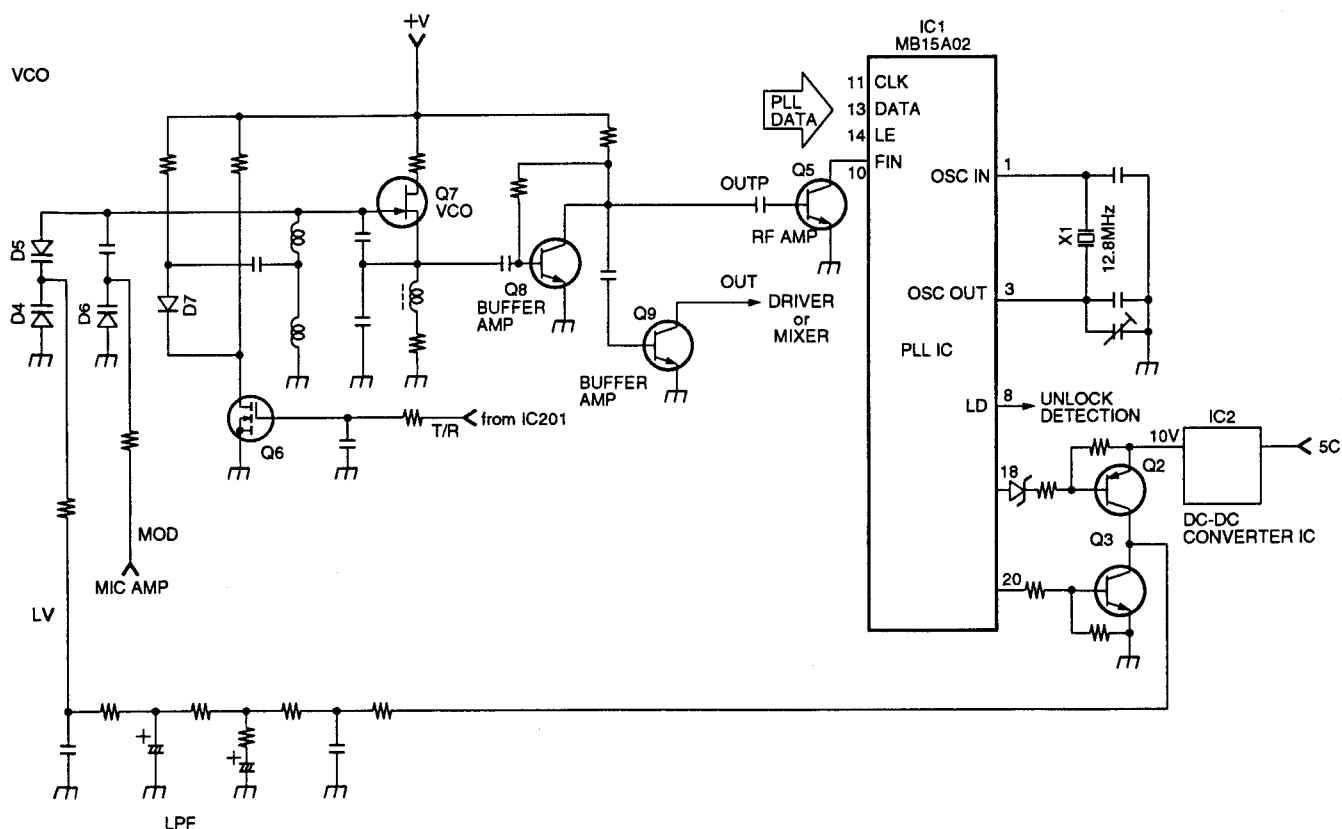


Fig. 6 PLL and VCO circuit

• Unlock detection circuit

When the PLL is unlocked, the output pulse from the LD pin (pin-8) of IC1 is waveform-shaped by D3, C5, R3 and C132 to set the LD terminal to the "High" level. The microprocessor monitors the voltage at the LD pin to control the transmission or reception selection timing.

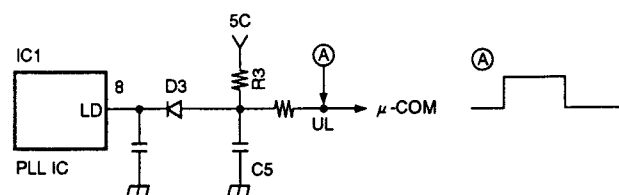


Fig. 7 Unlock detection circuit

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CIRCUIT DESCRIPTION

DIGITAL CONTROL CIRCUIT

• Keys and rotary encoder circuit

The signals from the keys and rotary encoder are directly input to the microprocessor as shown in Figure 8.

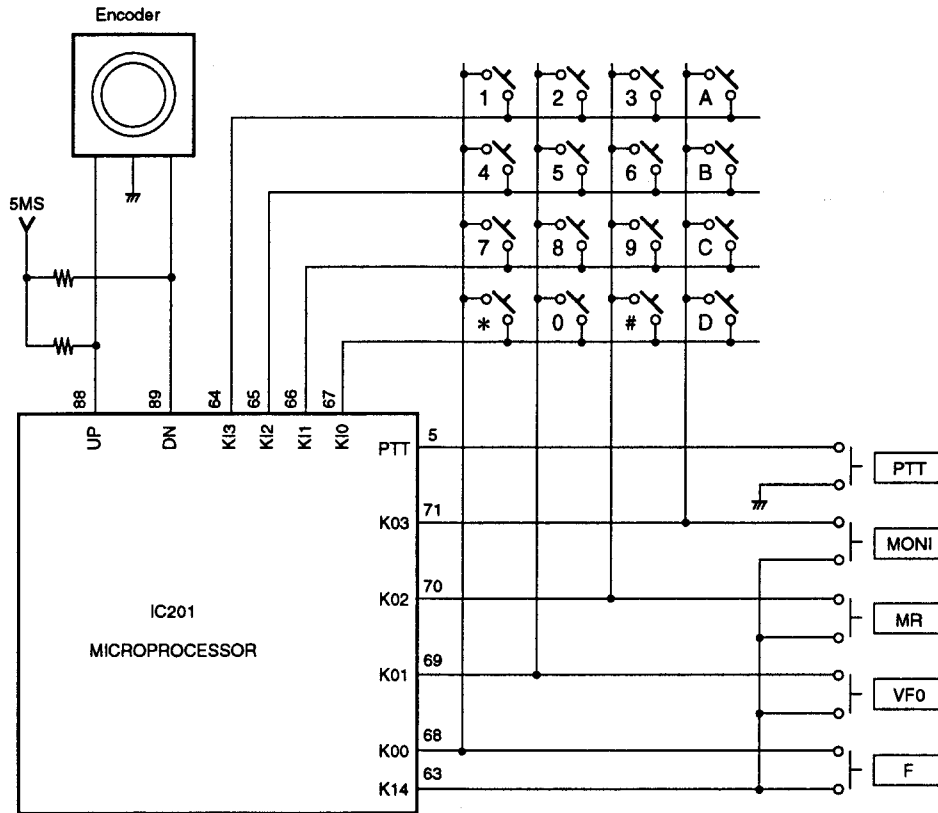


Fig. 8 Keys and rotary encoder circuit

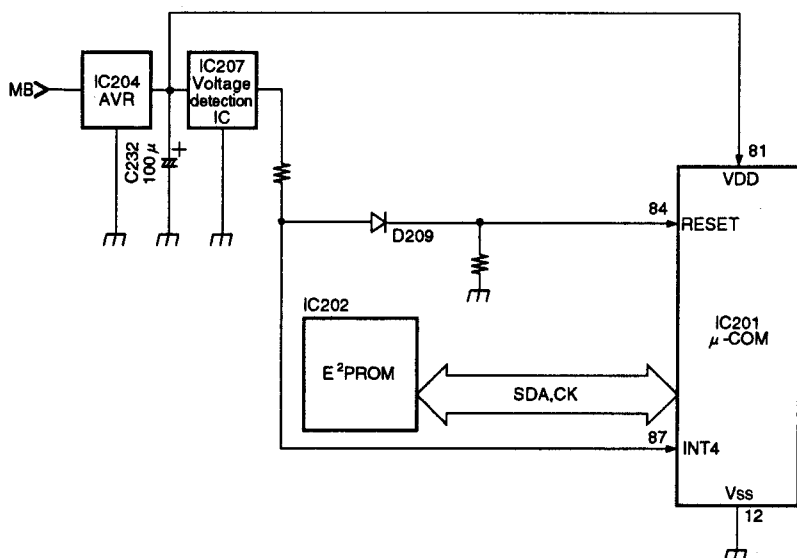
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CIRCUIT DESCRIPTION

• Reset and backup circuit

When the MB is turned on, a "High" level pulse resets the microprocessor (IC201). When the MB is turned off, the voltage detection IC (IC207) detects a 5M voltage drop and sets the output from "High" to "Low". When the micropro-

cessor port INT goes "Low", the microprocessor outputs data to IC205 (EEPROM) and enters the backup mode. The EEPROM receives data while C232 is discharging and the data is internally written.



Timing chart

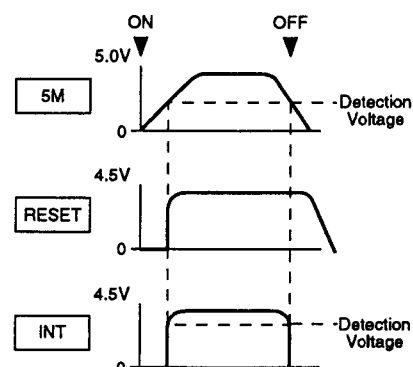


Fig. 9 Reset and backup circuit

• Battery voltage detection circuit

The power supply voltage is divided and input to the analog port (pin-2) of the microprocessor. When the input voltage is over 18V, "dCErr" message appears on display and warning sound beeps.

• Lamp circuit

When the microprocessor port LAMP goes "High" level, Q201 is turned on which turns on the LED.

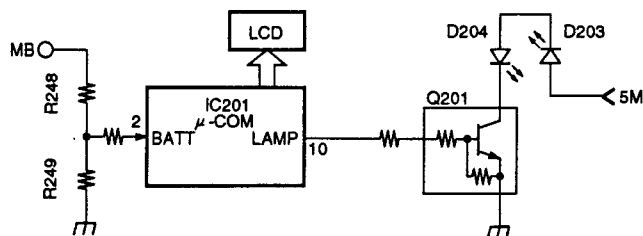


Fig. 10 Battery voltage detection circuit and lamp circuit

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CIRCUIT DESCRIPTION

POWER SUPPLY CIRCUIT

• Nickel-cadmium battery charging circuit

The constant current circuit consisting of Q1 and D1 supplies the constant current of about 70 mA to the Nickel-cadmium battery from the external power supply connected to the DC IN pin. The constant current circuit does not work if any external power supply is connected to the DC IN pin.

• Power selector circuit

Configuration of the power supply circuit is shown in Figure 11. The power is distributed as shown.

| | |
|-----|---|
| B | Power supply voltage of APC circuit and Q14 |
| AFB | Power supply voltage of AVR of the AF amplifier |
| MB | 5M VDD of IC201 (microprocessor), VDD of IC205 (EEPROM), VDD of IC207 (voltage detection), POWER switch and reference voltage of 5T and 5C |
| 5MS | VDD of IC203 (DTMF decoder IC), and reference voltage of 5T and 5C |
| RB | 5C VDD of Q8 and Q9 (VCO buffer amplifier), VDD of CTCSS, VDD of IC2 (DC-DC converter) and VDD of IC1 (PLL IC) |
| 5R | VDD of IC3 (FM IC) and VDD of receiver stage |
| 5T | VDD of IC208 (microphone amplifier), VDD of drive stage, bias voltage of protection circuit, and switch of D12 and D14 (transmission/reception selector switch) |

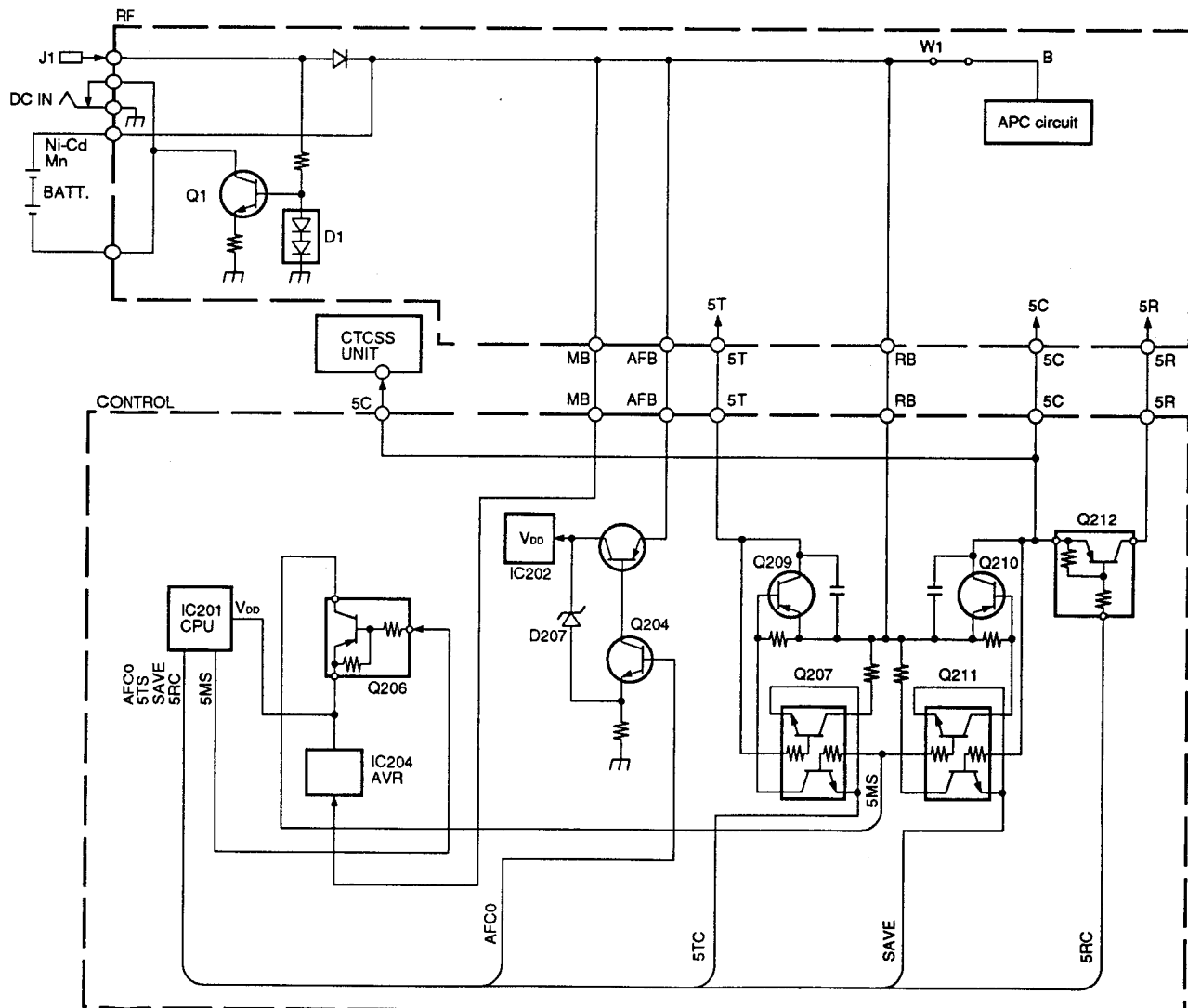


Fig. 11 Power supply circuit

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CIRCUIT DESCRIPTION

SUPPLIED CIRCUIT

• CTCSS

The tone frequency is set by the serial data from the microprocessor (IC201). The audio signal is input from the CI pin of the detection output.

When the tones agree, the SDO pin is set to "Low" level. The microprocessor monitors the SDO pin and makes the judgment to control the MUTE, AFC0 and AFC1 pins.

During the CTCSS signal transmission mode, the CTCSS signal is output from the microprocessor through a low-pass filter and modulated.

• DTSS

Input and output of the DTMF code is controlled by the serial data from the microprocessor. The audio signal is input from the CI pin as in the CTCSS. When the DTMF signal is detected, the data is sent to the microprocessor. The microprocessor judges if the codes agree. The MUTE, AFC0 and AFC1 pins are controlled in accordance with the result of the judgment.

During transmission of the DTMF signal, the DTMF signal is output from the microprocessor. The DTMF signal is modulated after passing through the microphone amplifier. The MUTE pin goes "Low" level during transmission of the DTMF signal which mutes the MIC audio signal. At the same time, AFC0 and AFC1 are turned on enabling monitoring the DTMF signal from the SP.

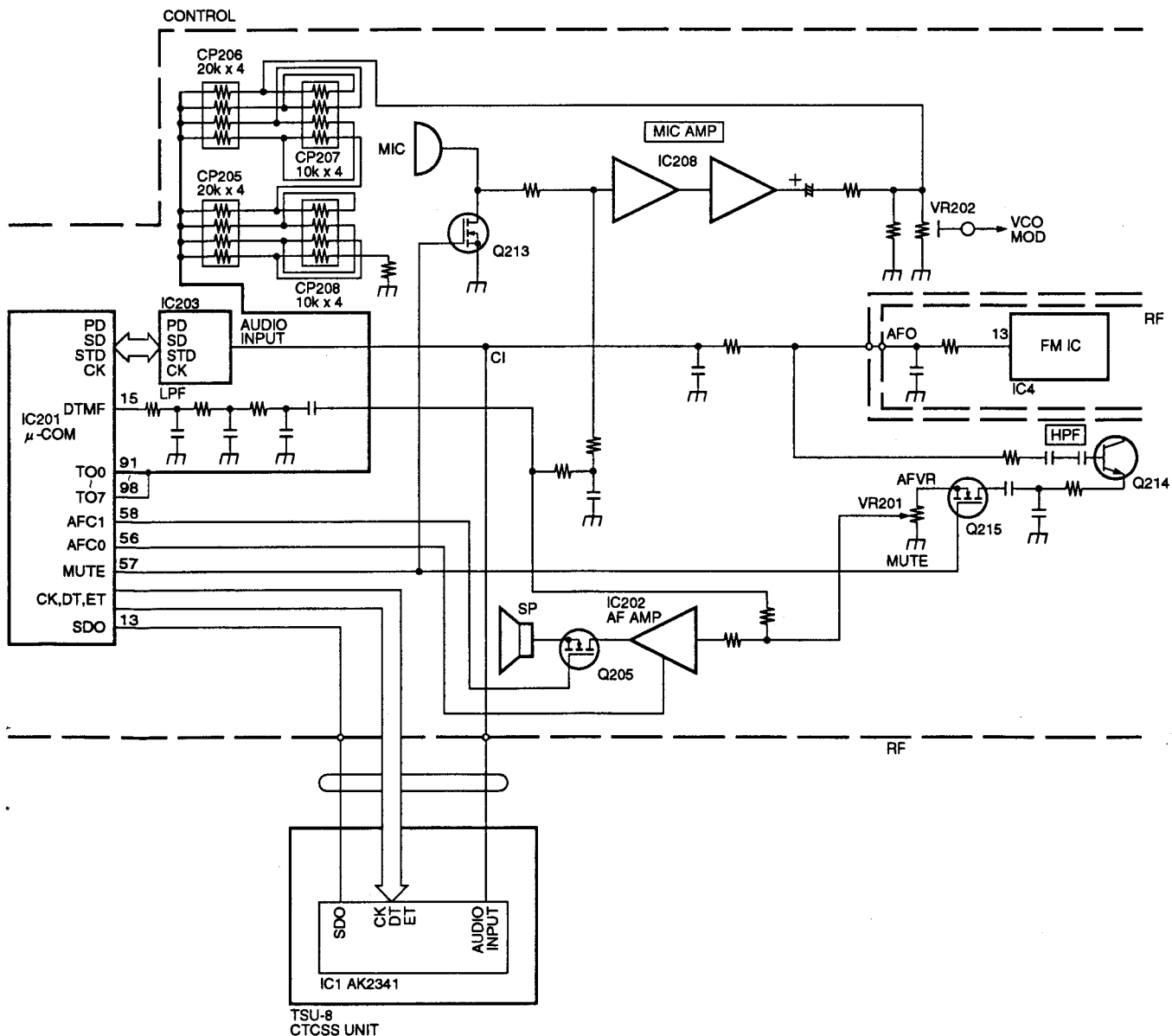


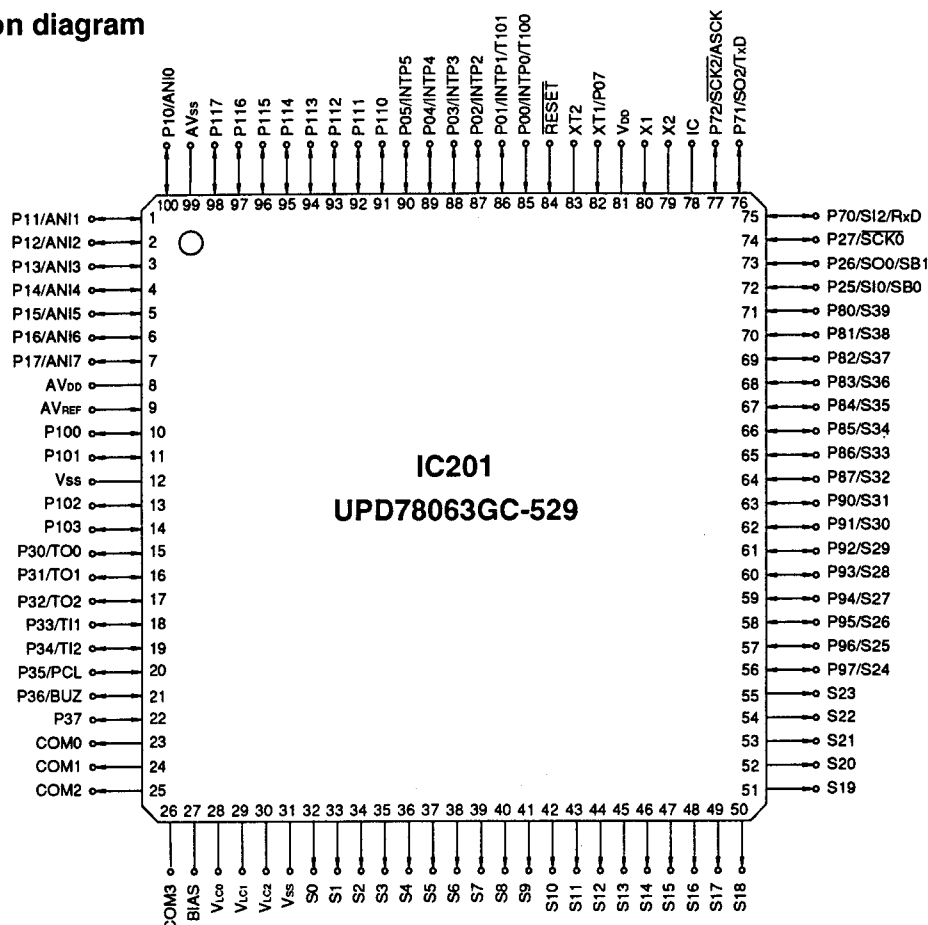
Fig. 14 Supplied circuit connection diagram (DTMF, CTCSS, BEEP and TONE)

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SEMICONDUCTOR DATA

Microprocessor : UPD78063GC-529 (IC201)

• Pin connection diagram



• Pin function

| Pin No. | Pin name | Port name | I/O | Function |
|---------|-------------------|-------------------|-----|---|
| 1 | P11/ANI1 | A/D | I | Voltage input for remote control switch |
| 2 | P12/ANI2 | BATT | I | Battery voltage input |
| 3 | P13/ANI3 | STD | I | DTMF detection signal input |
| 4 | P14/ANI4 | SD | I | DTMF data input |
| 5 | P15/ANI5 | PTT | I | PTT SW key-entry |
| 6 | P16/ANI6 | CK | O | Clock output to CTCSS, DTSS, PLL, EEPROM |
| 7 | P17/ANI7 | PD | O | DTMF power down control (H: Power down; L: Normal mode) |
| 8 | AV _{DD} | AV _{DD} | I | A/D converter power supply |
| 9 | AV _{REF} | AV _{REF} | I | A/D converter reference voltage input |
| 10 | P100 | LAMP | O | Lamp control (H: On; L: Off) |
| 11 | P101 | H/L | O | Transmission output switching control |
| 12 | V _{SS} | V _{SS} | | Ground |
| 13 | P102 | SDT | I | CTCSS match/unmatch detection pin (TSU-8) (L: Match; H: Unmatch) |
| 14 | P103 | ET | I/O | TSU-8 connection check pin (H: Unconnected; L: Connected) TSU-8 enable pin |
| 15 | P30/TO0 | DTMF | O | DTMF output |
| 16 | P31/TO1 | T/R | O | VCO shift selector (H: RX; L: TX) |
| 17 | P32/TO2 | BEEP | O | Beep tone output, 1,750 Hz |
| 18 | P33/TI1 | TEST | I | Line mode on-off control (H: Off; L: On) |
| 19 | P34/TI2 | SAVE | O | Save control (H: On; L: Off) |

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SEMICONDUCTOR DATA

| Pin No. | Pin name | Port name | I/O | Function |
|---------|-----------------------|-----------------|-----|---|
| 20 | P35/PCL | 4.19 | O | Clock output to DTSS IC XIN (4.19 MHz) |
| 21 | P36/BUL | 5TC | O | Sending side power supply control (H: Off; L: On) |
| 22 | P37 | SDA | O | EEPROM data output pin |
| 23 | COM0 | COM0 | O | LCD common signal output pin 0 (Connect to LCD C0.) |
| 24 | COM1 | COM1 | O | LCD common signal output pin 1 (Connect to LCD C1.) |
| 25 | COM2 | COM2 | O | LCD common signal output pin 2 (Connect to LCD C2.) |
| 26 | COM3 | | | Open |
| 27 | BIAS | | | Connect to V _{LCD} port. |
| 28 | V _{LCD} | | | Connect to BIAS port. |
| 29 | V _{LC1} | | | Connect to split resistor. |
| 30 | V _{LC2} | | | Connect to split resistor. |
| 31 | V _{SS} | V _{SS} | | GND |
| 32-55 | S0-S23 | SEG0-SEG23 | O | LCD segment signal output pins |
| 56 | P97/S24 | AFC0 | O | Audio amplifier power supply control (H: Off; L: On) |
| 57 | P96/S25 | MUTE | O | Mute control (H: Microphone mute; L: AF mute) |
| 58 | P95/S26 | AFC1 | O | Audio output on-off SW (H: On; L: Off) |
| 59-62 | P94/S27-P91/S30 | SIN3-SIN0 | I | Destination input pins |
| 63 | P90/S31 | KI4 | I | Key scan input pin 4 |
| 64 | P87/S32 | K13 | I | Key scan input pin 3 |
| 65 | P86/S33 | K12 | I | Key scan input pin 2 |
| 66 | P85/S34 | K11 | I | Key scan input pin 1 |
| 67 | P84/S35 | K10 | I | Key scan input pin 0 |
| 68 | P83/S36 | K00 | O | Key scan output pin 0 (The scan output is latched when this pin is set at L.) |
| 69 | P82/S37 | K01 | O | Key scan output pin 1 (The scan output is latched when this pin is set at L.) |
| 70 | P81/S38 | K02 | O | Key scan output pin 2 (The scan output is latched when this pin is set at L.) |
| 71 | P80/S39 | K03 | O | Key scan output pin 3 (The scan output is latched when this pin is set at L.) |
| 72 | P25/S00 | CH | I | Channel display (L: Normal mode; H: CH display mode) |
| 73 | P26/S00/SB1 | 5RC | O | Receiving side power supply control (H: Off; L: On) |
| 74 | P27/SCKO | EP | O | PLL enable pin |
| 75 | P70/SI2/RxD | RXD | I | RS-232C data input pin |
| 76 | P71/SO2/TxD | TXD | I/O | RS-232C data output pin |
| 77 | P72/SCK2/ASCK | DT | O | Data output to PLL, CTCSS |
| 78 | IC (V _{PP}) | IC | I | Connect to GND. |
| 79 | X2 | XIN | | Connect to 4.19 MHz port. |
| 80 | X1 | XOUT | | |
| 81 | V _{DD} | V _{DD} | I | Power supply |
| 82 | XT1/P07 | KEYCH | I | Channel display with key lock function (H: Normal mode; L: CH display mode with key lock) |
| 83 | XT2 | - | | Open |
| 84 | RESET | RESET | I | Reset input pin (L: Reset) |
| 85 | P00/INTP0/TIO0 | UL | I | Unlock detection pin (H: Lock; L: Unlock) |
| 86 | P01/INTP1/TIO1 | PWR | I | Power key switch (300 ms or more) |
| 87 | P02/INTP2 | INT | I | Power supply detection port (H: Power ON) |
| 88 | P03/INTP3 | UP | I | Encoder data input |
| 89 | P04/INTP4 | DN | I | Encoder data input |
| 90 | P05/INTP5 | 5MC | O | Main power on-off control (H: Off; L: On) |
| 91-98 | P110-P117 | T00-T07 | O | Tone output pins |
| 99 | AV _{SS} | AVSS | O | Analog power GND |
| 100 | P10/ANIQ | BUSY | I | Squelch circuit voltage input |

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DESCRIPTION OF COMPONENTS

TX-RX Unit (X57-5260-XX)

O-11 : K, K2

O-51 : T, E, E3, E4

O-21 : M, M2, M3, A

| Ref. No. | Use/Function | Operation/Conditions/Compatibility |
|----------|---------------------------------|--|
| IC1 | PLL IC | |
| IC2 | DC • DC converter | Outputs abt. twice the input voltage (5V). |
| IC3 | FM IC | Second mixer, quadrature detector, AF output & noise amplifier output |
| IC201 | Microprocessor | |
| IC202 | AF power amplifier | |
| IC203 | DTMF receiver | |
| IC204 | 5V AVR | |
| IC205 | E ² PROM | |
| IC207 | Voltage detection | |
| IC208 | Microphone amplifier | Limiting amplifier, active low-pass filter |
| Q1 | Constant-current circuit | Active when the Ni-Cd battery is charged. |
| Q2, Q3 | Charge pump | |
| Q4 | DC buffer amplifier | |
| Q5 | RF amplifier | PLL IC, 10-pin IN (fin amplifier) |
| Q10 | Ripple filter | |
| Q11 | RF power amplifier | First stage of driver |
| Q12 | RF power amplifier | |
| Q13 | RF power amplifier | Final stage of driver |
| Q14 | Transmitter power amplifier | |
| Q15 | Transmitter power changeover SW | |
| Q16 | APC differential DC amplifier | See the description of the APC circuit and transmitter switching circuit given in the Circuit Description section. |
| Q17, Q18 | APC voltage control circuit | See the description of the APC circuit and transmitter switching circuit given in the Circuit Description section. |
| Q19 | Local signal frequency tripler | Triplies the input frequency of 12.8MHz to obtain the second local signal. |
| Q20 | IF amplifier | MCF post amplifier |
| Q21 | First mixer | 144MHz band → 38.85MHz band |
| Q22 | RF amplifier | 144MHz first stage of receiving |
| Q23 | Temperature protector | |
| Q201 | Lamp switch | |
| Q203 | AVR | AF amplifier power supply |
| Q204 | Error amplifier | Q203 bias control |
| Q205 | Mute switch | Receiver aural signal turns ON when this switch is positioned at "H". |
| Q206 | 5M SW | 5M SW "L" : ON |
| Q207 | 5T SW | Q209 output control |
| Q209 | AVR | 5T |
| Q210 | AVR | 5C |
| Q211 | 5C SW | Q210 output control |
| Q212 | 5R SW | 5R output control |
| Q213 | Mute switch | Receiver aural signal turns OFF when this switch is positioned at "H". |
| Q214 | Active high-pass filter | |
| Q215 | Mute switch | Receiver aural signal turns ON when this Mute switch is set at position "H". |

TH-235A/E/234

DESCRIPTION OF COMPONENTS


| Ref. No. | Use/Function | Operation/Conditions/Compatibility |
|-------------|----------------------------|---|
| Q216 | AF amplifier power SW | ON when this switch is positioned at "L". |
| D1 | Constant-voltage circuit | |
| D2 | Reverse-current protector | |
| D3 | Waveform shaper | |
| D8 | Quick charger | 5C ripple filter |
| D10 | RF SW | ON at sending |
| D11 | Q14 protection diode | |
| D12, D14 | Transmit-receive ON-OFF SW | ON at sending; OFF at receiving |
| D13, D19 | APC circuit | |
| D15 | Startup diode | Double voltage generator for IC2 |
| D16, 17, 18 | Receive shift | |
| D20, D24 | Reverse-current protector | |
| D201, 202 | Reverse-current protector | |
| D203, 204 | LED | LAMP |
| D207 | Constant-voltage circuit | AF amplifier power supply |
| D208, 209 | Reverse-current protector | |

VCO (X57-5260-XX)

| Ref. No. | Use/Function | Operation/Conditions/Compatibility |
|----------|--------------------------------|--|
| Q6 | Transmit-receive changeover SW | Frequency mode is 'receive' when this SW is positioned at "L". |
| Q7 | Oscillation amplifier | |
| Q8, Q9 | Buffer amplifier | |
| D4, D5 | VCO frequency control | |
| D6 | Modulator | |
| D7 | Frequency shift | |

TH-235A/E/234

PARTS LIST

* New Parts.  indicates safety critical components.
Parts without **Parts No.** are not supplied.
Les articles non mentionnés dans le **Parts No.** ne sont pas fournis.
Teile ohne **Parts No.** werden nicht geliefert.

| Ref. No. | Address | New parts | Parts No. | Description | Destination |
|-----------------------|---------|-----------|-------------|-------------------------------|--|
| TH-235A/E, 234 | | | | | |
| 1 | 1A | * | A02-2010-03 | CABINET ASSY (FRONT) | A,234 |
| 2 | 3A | * | A02-2012-12 | CABINET (REAR) | |
| 3 | 2B | * | A02-2042-02 | BATTERY CASE ASSY (BT-10) | |
| 4 | 3A | * | A62-0491-02 | PANEL | |
| 7 | 3A | * | B09-0358-03 | CAP (SP/MIC/DC) | K,K2 M,M2,M3,A 234 |
| 8 | 1A | * | B10-1269-04 | FRONT GLASS | |
| 9 | 3B | * | B42-3394-14 | STANDARD LABEL (FCC) | |
| 9 | 3B | * | B42-5708-04 | STICKER | |
| 9 | 3B | * | B42-5708-04 | STICKER | K,K2,M M2,M3,A 234 |
| 10 | 3B | * | B42-5650-02 | S/NO LABEL | |
| 12 | - | * | B42-5724-04 | STICKER | |
| 12 | - | * | B42-5724-04 | STICKER | |
| 12 | - | * | B42-5724-04 | STICKER | T,E,E3,E4 K,K2 |
| 14 | - | * | B46-0310-03 | WARRANTY CARD | |
| 17 | - | * | B46-0469-00 | WARRANTY CARD | |
| 18 | - | * | B62-0750-00 | INSTRUCTION MANUAL | K,K2,T,E E3,E4,M M2,M3,A |
| 18 | - | * | B62-0750-00 | INSTRUCTION MANUAL | |
| 18 | - | * | B62-0750-00 | INSTRUCTION MANUAL | |
| 19 | - | * | B62-0751-00 | INSTRUCTION MANUAL | |
| 19 | - | * | B62-0751-00 | INSTRUCTION MANUAL | K,K2 E3,E4 |
| 19 | - | * | B62-0751-00 | INSTRUCTION MANUAL | |
| 20 | - | * | B62-0752-00 | INSTRUCTION MANUAL | |
| 21 | - | * | B62-0753-00 | INSTRUCTION MANUAL | |
| 22 | - | * | B62-0754-00 | INSTRUCTION MANUAL | E3 E3 |
| 23 | - | * | B62-0755-00 | INSTRUCTION MANUAL | |
| 26 | - | * | B62-0790-00 | INSTRUCTION MANUAL | |
| 27 | 3A | * | B72-0881-04 | MODEL NAME PLATE | 234 E3 K,K2 T,E,E3,E4 234 |
| 28 | 3A | * | B72-1181-04 | MODEL NAME PLATE | |
| 28 | 3A | * | B72-1182-04 | MODEL NAME PLATE | |
| 28 | 3A | * | B72-1260-04 | MODEL NAME PLATE | |
| 30 | 2A | * | E04-0181-05 | RF COAXIAL CABLE RECEPTACLE | M3 |
| 31 | - | * | E19-0254-05 | AC CONVERSION PLUG | |
| 32 | 2A | * | E23-1021-04 | TERMINAL (BATTERY) | |
| 33 | 1A | * | E29-1159-05 | INTER CONNECTOR | |
| 36 | 2A | * | F10-2244-04 | SHIELDING COVER (X tail) | T,E,E3,E4 E3 |
| 37 | 2A | * | F10-2245-04 | SHIELDING COVER (TR) | |
| 38 | 3A | * | G11-0701-04 | SHEET | |
| 39 | 2A | * | G11-0797-04 | SHEET (LCD) | |
| 43 | - | * | H12-3006-03 | PACKING FIXTURE (BODY:LOWER) | K,T,E,E3 E4,M3 M,M2 T,A,234 K,K2,T |
| 44 | - | * | H12-3007-03 | PACKING FIXTURE (BODY:UPPER) | |
| 48 | - | * | H12-3008-03 | PACKING FIXTURE (CHARGER) | |
| 48 | - | * | H12-3008-03 | PACKING FIXTURE (CHARGER) | |
| 49 | - | * | H12-3009-03 | PACKING FIXTURE (STD CHARGER) | E,E3,E4 M,M2,M3 |
| 53 | - | * | H13-1004-04 | CARTON BOARD | |
| 54 | - | * | H13-1010-04 | CARTON BOARD | |
| 54 | - | * | H13-1010-04 | CARTON BOARD | |
| 55 | - | * | H25-0762-04 | BAG | K,M3 K2,A |
| 56 | - | * | H52-0924-02 | ITEM CARTON CASE | |
| 56 | - | * | H52-0925-02 | ITEM CARTON CASE | |
| 58 | - | * | H52-0930-02 | ITEM CARTON CASE | |
| 58 | - | * | H52-0931-02 | ITEM CARTON CASE | T,E,E3,E4 M,M2 234 |
| 59 | - | * | H52-0971-02 | ITEM CARTON CASE | |
| 61 | 2B | * | J19-1594-12 | HOLDER | |

TX-RX UNIT(X57-5260-XX)

| Ref. No. | Address | New parts | Parts No. | Description | Destination |
|----------|---------|-----------|-------------|--------------------------------|----------------------------------|
| 62 | - | * | J29-0631-13 | BELT HOOK | ACSY |
| 65 | 3A | * | K29-5130-03 | KNOB (VOL/ENC) | |
| 66 | 3B | * | K29-5131-03 | KNOB (PTT) | |
| 67 | 1B | * | K29-5132-02 | KEY TOP | |
| A | 2A | * | N30-2606-46 | PAN HEAD MACHIN SCREW (BNC/TR) | 1A,2A 3A 1A |
| B | 1A,2A | * | N83-2004-46 | SCREW (PC BOARD) | |
| C | 3A | * | N80-2024-45 | SCREW (CASE) | |
| 71 | 1A | * | T07-0326-05 | LOUDSPEAKER (FULLRANGE) | |
| 72 | - | * | T90-0472-05 | ANTENNA | ACSY K,K2,T,E E3,E4,M |
| 72 | - | * | T90-0472-05 | ANTENNA | |
| 72 | - | * | T90-0472-05 | ANTENNA | |
| 72 | - | * | T90-0472-05 | ANTENNA | |
| 73 | - | * | T90-0638-05 | ANTENNA | M2,M3,A 234 |
| 76 | - | * | W08-0437-05 | CHARGER (AC120V/13.5V) | |
| 76 | - | * | W08-0438-15 | CHARGER (AC230V/13.5V) | |
| 76 | - | * | W08-0440-05 | CHARGER (AC230V/13.5V) | |
| 76 | - | * | W08-0479-05 | AC ADAPTER (AC120V/12V) | ACSY M M2 M,M2 E4 M3 |
| 76 | - | * | W08-0480-05 | AC ADAPTER (AC230V/12V) | |
| 79 | - | * | W08-0503-05 | CHARGER (AC120/230V 12V) | |
| 79 | - | * | W08-0504-05 | CHARGER (AC230V 16V) | |
| 79 | - | * | W08-0505-05 | CHARGER (AC120/230V 16V) | E4,M3 K,T,E,E3 M,M2 |
| 80 | - | * | W09-0889-05 | BATTERY ASSY (12V 950mAh) | |
| 81 | - | * | W09-0890-05 | BATTERY ASSY (7.2V 950mAh) | |
| 81 | - | * | W09-0890-05 | BATTERY ASSY (7.2V 950mAh) | |

TX-RX UNIT (X57-5260-XX)

| | | | | | | |
|---------|--|--|---------------|----------|---------|-------|
| C1 | | | CK73GB1H102K | CHIP C | 1000PF | K |
| C2 | | | CC73GCH1H120J | CHIP C | 12PF | J |
| C3 | | | CK73GB1H103K | CHIP C | 0.010UF | K |
| C4 | | | CK73GB1H102K | CHIP C | 1000PF | K |
| C5 | | | CK73FB1E104K | CHIP C | 0.10UF | K |
| C6 | | | CC73GCH1H101J | CHIP C | 100PF | J |
| C7 | | | CK73GB1H102K | CHIP C | 1000PF | K |
| C8 ,9 | | | CC73GCH1H101J | CHIP C | 100PF | J |
| C10 | | | CK73FB1E104K | CHIP C | 0.10UF | K |
| C11 | | | C92-0507-05 | CHIP-TAN | 4.7UF | 6.3WV |
| C12 | | | CC73GCH1H090D | CHIP C | 9PF | D |
| C13 | | | CC73GCH1H270J | CHIP C | 27PF | J |
| C14 | | | C92-0555-05 | CHIP-TAN | 0.047UF | 35WV |
| C15 | | | C92-0697-05 | TANTAL | 3.3UF | 16WV |
| C17 ,18 | | | C92-0001-05 | CHIP-C | 0.1UF | 35WV |
| C19 ,20 | | | CK73GB1H103K | CHIP C | 0.010UF | K |
| C21 ,22 | | | CK73GB1H102K | CHIP C | 1000PF | K |
| C24 | | | CC73GCH1HR75C | CHIP C | 0.75PF | C |
| C25 -27 | | | CK73GB1H103K | CHIP C | 0.010UF | K |
| C28 | | | CC73GCH1H040C | CHIP C | 4.0PF | C |
| C29 | | | CC73GCH1H050C | CHIP C | 5.0PF | C |
| C30 | | | CK73GB1H102K | CHIP C | 1000PF | K |
| C31 | | | CK73GB1H103K | CHIP C | 0.010UF | K |
| C32 | | | CC73GCH1H0R5C | CHIP C | 0.5PF | C |
| C33 | | | CC73GCH1H030C | CHIP C | 3.0PF | C |
| C34 | | | CC73GCH1H330J | CHIP C | 33PF | J |
| C35 | | | CC73GCH1H100D | CHIP C | 10PF | D |
| C36 | | | CC73GCH1H120J | CHIP C | 12PF | J |
| C37 | | | CC73GCH1H470J | CHIP C | 47PF | J |
| C38 | | | CK73GB1H102K | CHIP C | 1000PF | K |

TH-235A/E/234

PARTS LIST

TX-RX UNIT(X57-5260-XX)

| Ref. No. | Address | New parts | Parts No. | Description | Desti-nation | Ref. No. | Address | New parts | Parts No. | Description | Desti-nation |
|-----------|---------|-----------|---------------|---------------------|--------------|-----------|---------|-----------|---------------|----------------|--------------|
| C39 | | | C92-0560-05 | CHIP-TAN 10UF 6.3WV | | C132 | | | CK73GB1H103K | CHIP C 0.010UF | K |
| C40 | | | CC73GCH1H150J | CHIP C 15PF | J | C135 | | | CK73GB1H103K | CHIP C 0.010UF | K |
| C41, 42 | | | CK73GB1H102K | CHIP C 1000PF | K | C136, 137 | | | CK73FB1E224K | CHIP C 0.22UF | K |
| C43 | | | CC73GCH1H330J | CHIP C 33PF | J | C138 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C44 -47 | | | CK73GB1H102K | CHIP C 1000PF | K | C139 | | | CC73GCH1H150J | CHIP C 15PF | J |
| C48, 49 | | | CC73GCH1H150J | CHIP C 15PF | J | C140 | | | CK73GB1H103K | CHIP C 0.010UF | K |
| C50 | | | CK73GB1H102K | CHIP C 1000PF | K | C141 | | | CK73GB1C104K | CHIP C 0.10UF | K |
| C51 | | | CC73GCH1H270J | CHIP C 27PF | J | C142 | | | CK73FF1C105Z | CHIP C 1.0UF | Z |
| C52 | | | CC73GCH1H560J | CHIP C 56PF | J | C143 | | | CC73GCH1HR75B | CHIP C 0.75PF | B |
| C53 -55 | | | CK73GB1H102K | CHIP C 1000PF | K | C144 | | | C91-3065-05 | CHIP C 10PF | |
| C56 | | | CC73GCH1H330J | CHIP C 33PF | J | C211, 212 | | | CC73GCH1H150J | CHIP C 15PF | J |
| C57 | | | CK73GB1H103K | CHIP C 0.010UF | K | C213-215 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C59 | | | CC73GCH1H390J | CHIP C 39PF | J | C216 | | | CK73GB1E223K | CHIP C 0.022UF | K |
| C61 | | | C92-0625-05 | ELECTRO 4.7UF 25WV | | C218 | | | C92-0005-05 | CHIP-TAN 2.2UF | 6.3WV |
| C62 | | | CK73GB1H102K | CHIP C 1000PF | K | C219 | | | C92-0593-05 | CHIP-ELE 33UF | 10WV |
| C63 | | | CC73GCH1H0R5B | CHIP C 0.5PF | B | C220, 221 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C64 | | | CC73GCH1H120J | CHIP C 12PF | J | C222 | | | CC73GCH1H101J | CHIP C 100PF | J |
| C65 | | | CK73GB1H102K | CHIP C 1000PF | K | C223 | | | C92-0560-05 | CHIP-TAN 10UF | 6.3WV |
| C68 | | | CC73GCH1H150J | CHIP C 15PF | J | C224 | | | CK73GB1H332K | CHIP C 3300PF | K |
| C69 | | | CK73GB1H102K | CHIP C 1000PF | K | C225 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C70 | | | C92-0565-05 | CHIP-TAN 6.8UF 10WV | | C226 | | | CK73FB1H473K | CHIP C 0.047UF | K |
| C71 | | | C92-0694-05 | TANTAL 10UF 16WV | | C227 | | | C92-0567-05 | CHIP-TAN 68UF | 6.3WV |
| C72 | | | CK73GB1H102K | CHIP C 1000PF | K | C228, 229 | | | CK73GB1H103K | CHIP C 0.010UF | K |
| C74 | | | CK73GB1H472K | CHIP C 4700PF | K | C230 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C76, 77 | | | CK73GB1H103K | CHIP C 0.010UF | K | C231 | | | CK73GB1H103K | CHIP C 0.010UF | K |
| C78 | | | CK73GB1H102K | CHIP C 1000PF | K | C232 | | | C92-0627-05 | ELECTRO 100UF | 6.3WV |
| C80 | | | CK73FB1E104K | CHIP C 0.10UF | K | C233-235 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C81 | | | C92-0012-05 | CHIP-TAN 22UF 6.3WV | | C236 | | | CK73EF1C105Z | CHIP C 1.0UF | Z |
| C82 | | | CK73FB1E104K | CHIP C 0.10UF | K | C237, 238 | | | CK73GB1H103K | CHIP C 0.010UF | K |
| C83 | | | C92-0560-05 | CHIP-TAN 10UF 6.3WV | | C239 | | | CK73FB1E104K | CHIP C 0.10UF | K |
| C84 | | | CK73GB1H103K | CHIP C 0.010UF | K | C240-243 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C86 | | | CC73GCH1H150J | CHIP C 15PF | J | C245 | | | CK73EF1C105Z | CHIP C 1.0UF | Z |
| C88 | | | CK73GB1H103K | CHIP C 0.010UF | K | C247 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C89 | | | CK73GB1H102K | CHIP C 1000PF | K | C249 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C90 | | | CC73GCH1H180J | CHIP C 18PF | J | C250 | | | C92-0576-05 | CHIP-TAN 1.0UF | 6.3WV |
| C91 | | | CK73GB1H471K | CHIP C 470PF | K | C251 | | | CK73EF1C105Z | CHIP C 1.0UF | Z |
| C92 | | | CK73GB1H102K | CHIP C 1000PF | K | C253 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C93 | | | CC73GCH1H090D | CHIP C 9.0PF | D | C254 | | | CK73GB1H103K | CHIP C 0.010UF | K |
| C95 | | | CK73GB1H102K | CHIP C 1000PF | K | C255 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C96 | | | CC73GCH1H221J | CHIP C 220PF | J | C256 | | | CK73GB1H682K | CHIP C 6800PF | K |
| C97 | | | CK73GB1H471K | CHIP C 470PF | K | C257 | | | C92-0005-05 | CHIP-TAN 2.2UF | 6.3WV |
| C99, 100 | | | CK73GB1H102K | CHIP C 1000PF | K | C258 | | | CK73GB1H821K | CHIP C 820PF | K |
| C102 | | | CC73GCH1H221J | CHIP C 220PF | J | C259 | | | C92-0005-05 | CHIP-TAN 2.2UF | 6.3WV |
| C103 | | | CK73GB1H102K | CHIP C 1000PF | K | C260 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C104 | | | CC73GCH1H181J | CHIP C 180PF | J | C261 | | | CC73GCH1H151J | CHIP C 150PF | J |
| C106, 107 | | | CC73GCH1H560J | CHIP C 56PF | J | C262 | | | CK73GB1H182K | CHIP C 1800PF | K |
| C108 | | | CC73GCH1H220J | CHIP C 22PF | J | C263 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C109 | | | CC73GCH1H180J | CHIP C 18PF | J | C264 | | | CK73GB1E223K | CHIP C 0.022UF | K |
| C110 | | | CC73GCH1H070D | CHIP C 7.0PF | D | C265 | | | CK73GB1H102K | CHIP C 1000PF | K |
| C111 | | | CC73GCH1H270J | CHIP C 27PF | J | C267 | | | CK73GB1C473K | CHIP C 0.047UF | K |
| C112 | | | CC73GCH1H030C | CHIP C 3.0PF | C | C268 | | | CK73GB1H103K | CHIP C 0.010UF | K |
| C113 | | | CC73GCH1H270J | CHIP C 27PF | J | C269 | | | CK73FB1H393K | CHIP C 0.039UF | K |
| C114, 115 | | | CK73GB1H102K | CHIP C 1000PF | K | C270 | | | C92-0576-05 | CHIP-TAN 1.0UF | 6.3WV |
| C116 | | | C92-0012-05 | CHIP-TAN 22UF 6.3WV | | C271 | | | CK73GB1H103K | CHIP C 0.010UF | K |
| C118 | | | CC73GCH1H090D | CHIP C 9.0PF | D | C272 | | | C92-0507-05 | CHIP-TAN 4.7UF | 6.3WV |
| C119 | | | CC73GCH1H101J | CHIP C 100PF | J | C273 | | | CK73GB1C393K | CHIP C 0.039UF | K |
| C120 | | | CC73GCH1H220J | CHIP C 22PF | J | C276 | | | C92-0576-05 | CHIP-TAN 1.0UF | 6.3WV |
| C121, 122 | | | CK73GB1H102K | CHIP C 1000PF | K | C277 | | | CK73GB1H471K | CHIP C 470PF | K |
| C123 | | | CK73GB1H103K | CHIP C 0.010UF | K | C278, 279 | | | CK73GB1E123K | CHIP C 0.012UF | K |
| C131 | | | CK73GB1H102K | CHIP C 1000PF | K | C280 | | | C92-0005-05 | CHIP-TAN 2.2UF | 6.3WV |

TH-235A : K, K2, M, M2, M3, A
 TH-235E : T, E, E3, E4
 TH-234 : 234

TH-235A/E/234

PARTS LIST

TX-RX UNIT(X57-5260-XX)

| Ref. No. | Address | New parts | Parts No. | Description | Destination | Ref. No. | Address | New parts | Parts No. | Description | Destination |
|----------|---------|-----------|---------------|------------------------------|-------------|-----------|---------|-----------|--------------|-------------------------------|--------------|
| C281 | | | CK73FB1E104K | CHIP C 0.10UF | K | L37 | | * | L34-4497-05 | CORE | |
| C282 | | | CK73FB1E683K | CHIP C 0.068UF | K | L201 | | | L33-0737-05 | CHOKE COIL | |
| C283 | | | CK73GB1H103K | CHIP C 0.010UF | K | L202 | | | L92-0131-05 | CORE | |
| C284 | | | CK73GB1H332K | CHIP C 3300PF | K | L203-206 | | | L92-0138-05 | CORE | |
| C285 | | | CK73GB1H102K | CHIP C 1000PF | K | L207 | | | L92-0132-05 | CORE | |
| C286 | | | C92-0576-05 | CHIP-TAN 1.0UF | 6.3WV | L208 | | | L92-0138-05 | CORE | |
| C287-289 | | | CK73GB1H103K | CHIP C 0.010UF | K | L209 | | | L92-0131-05 | CORE | |
| C290 | | | CK73FB1E104K | CHIP C 0.10UF | K | L210 | | | L40-1005-34 | SMALL FIXED INDUCTOR (10UH) | |
| C291 | | | CK73EB1H103K | CHIP C 0.010UF | K | L211-213 | | | L92-0131-05 | CORE | |
| C295 | | | CK73GB1H102K | CHIP C 1000PF | K | L214-217 | | | L92-0138-05 | CORE | |
| C296 | | | CC73GCH1H030C | CHIP C 3.0PF | C | L218,219 | | | L92-0131-05 | CORE | |
| C297 | | | CK73GB1C104K | CHIP C 0.10UF | K | X1 | | * | L77-1692-05 | CRYSTAL RESONATOR (12.8MHZ) | |
| C298 | | | CK73GB1E153K | CHIP C 0.015UF | K | X201 | | * | L77-1693-05 | CRYSTAL RESONATOR (4.1943MHZ) | |
| C299 | | | CK73GB1C104K | CHIP C 0.10UF | K | XF1 | | * | L71-0491-05 | CRYSTAL FILTER (38.85MHZ) | |
| C300 | | | CK73GB1C473K | CHIP C 0.047UF | K | CP1 | | | R90-0714-05 | MULTI-COMP 10K X4 | |
| 101 | 2A | * | B11-1167-03 | REFLECTOR (LCD) | | CP202,203 | | | R90-0724-05 | MULTI-COMP 1K X4 | |
| LCD | 2A | * | B38-0771-05 | LCD | | CP205,206 | | * | R90-0761-05 | MULTI-COMP 20K X4 | |
| TC1 | | | C05-0371-05 | TRIMMER CAPACITOR | 10PF | CP207,208 | | | R90-0714-05 | MULTI-COMP 10K X4 | |
| 102 | 2A | * | E29-1158-04 | INTER CONNECTOR (LCD) | | R1 | | | RK73GB1J120J | CHIP R12 | J 1/16W |
| CN2 | | * | E40-5861-05 | PIN ASSY SOCKET (20P) | | R2 | | | RK73GB1J332J | CHIP R | 3.3K J 1/16W |
| CN201 | | * | E40-5860-05 | PIN ASSY (20P) | | R3 | | | RK73GB1J273J | CHIP R | 27K J 1/16W |
| CN203 | | * | E40-5618-05 | FLAT CABLE CONNECTOR (8P) | | R4 | | | RK73GB1J100J | CHIP R | 10 J 1/16W |
| J1 | | * | E03-0190-05 | DC JACK | | R5, 6 | | | R92-1252-05 | CHIP R | 0 OHM |
| J201 | | * | E11-0439-05 | PHONE JACK | | R7 | | | RK73GB1J333J | CHIP R | 33K J 1/16W |
| J202 | | * | E11-0467-05 | PHONE JACK | | R8 | | | RK73GB1J223J | CHIP R | 22K J 1/16W |
| 103 | 1A | * | J21-8308-04 | HARDWARE FIXTURE (LCD) | | R9, 10 | | | RK73GB1J103J | CHIP R | 10K J 1/16W |
| CF1 | | * | L72-0944-05 | CERAMIC FILTER (450K) | | R11 | | | RK73GB1J392J | CHIP R | 3.9K J 1/16W |
| L1 | | | L92-0137-05 | CORE | | R12 | | | RK73GB1J222J | CHIP R | 2.2K J 1/16W |
| L2 | | | L92-0138-05 | CORE | | R13 | | | RK73GB1J122J | CHIP R | 1.2K J 1/16W |
| L4 | | * | L40-4778-60 | SMALL FIXED INDUCTOR (47NH) | | R14, 15 | | | RK73GB1J222J | CHIP R | 2.2K J 1/16W |
| L5 | | * | L40-3378-60 | SMALL FIXED INDUCTOR (33NH) | | R16 | | | RK73GB1J105J | CHIP R | 1.0M J 1/16W |
| L6 | | | L40-1095-34 | SMALL FIXED INDUCTOR (1UH) | | R17 | | | RK73GB1J101J | CHIP R | 100 J 1/16W |
| L7 | | | L40-6871-35 | SMALL FIXED INDUCTOR (68NH) | | R18 | | | R92-1252-05 | CHIP R | 0 OHM |
| L8 | | | L40-5671-35 | SMALL FIXED INDUCTOR (56NH) | | R19 | | | RK73GB1J561J | CHIP R | 560 J 1/16W |
| L9 | | | L40-3371-35 | SMALL FIXED INDUCTOR (33NH) | | R20 | | | RK73GB1J823J | CHIP R | 82K J 1/16W |
| L10 | | | L40-3971-35 | SMALL FIXED INDUCTOR (39NH) | | R21 | | | RK73GB1J104J | CHIP R | 100K J 1/16W |
| L12 | | * | L40-4775-60 | SMALL FIXED INDUCTOR (47NH) | | R22 | | | RK73GB1J563J | CHIP R | 56K J 1/16W |
| L13 | | * | L40-2775-60 | SMALL FIXED INDUCTOR (27NH) | | R23 | | | RK73GB1J473J | CHIP R | 47K J 1/16W |
| L14 | | * | L40-6875-60 | SMALL FIXED INDUCTOR (68NH) | | R24 | | | RK73GB1J102J | CHIP R | 1.0K J 1/16W |
| L15 | | * | L40-3975-60 | SMALL FIXED INDUCTOR (39NH) | | R25 | | | RK73GB1J221J | CHIP R | 220 J 1/16W |
| L16 | | * | L40-3375-60 | SMALL FIXED INDUCTOR (33NH) | | R26 | | | RK73GB1J470J | CHIP R | 47 J 1/16W |
| L17 | | * | L40-4775-60 | SMALL FIXED INDUCTOR (47NH) | | R27 | | | RK73GB1J124J | CHIP R | 120K J 1/16W |
| L18 | | * | L40-8285-60 | SMALL FIXED INDUCTOR (820NH) | | R28 | | | RK73GB1J681J | CHIP R | 680 J 1/16W |
| L20 | | | L40-5685-34 | SMALL FIXED INDUCTOR (560NH) | | R29 | | | R92-1252-05 | CHIP R | 0 OHM |
| L21 | | | L40-6885-34 | SMALL FIXED INDUCTOR (680NH) | | R30 | | | RK73GB1J124J | CHIP R | 120K J 1/16W |
| L22 | | | L40-1585-34 | SMALL FIXED INDUCTOR (150NH) | | R31 | | | RK73GB1J103J | CHIP R | 10K J 1/16W |
| L23 | | | L40-1085-34 | SMALL FIXED INDUCTOR (100NH) | | R32 | | | RK73GB1J104J | CHIP R | 100K J 1/16W |
| L24 | | * | L40-1885-60 | SMALL FIXED INDUCTOR (180NH) | | R33 | | | RK73GB1J332J | CHIP R | 3.3K J 1/16W |
| L25 | | * | L34-4486-05 | COIL | | R34 | | | RK73GB1J681J | CHIP R | 680 J 1/16W |
| L26 | | * | L40-8285-60 | SMALL FIXED INDUCTOR (820NH) | | R35 | | | RK73GB1J562J | CHIP R | 5.6K J 1/16W |
| L27 | | * | L34-4486-05 | COIL | | R36 | | | RK73GB1J123J | CHIP R | 12K J 1/16W |
| L28 | | * | L34-4487-05 | COIL | | R37 | | | RK73GB1J330J | CHIP R | 33 J 1/16W |
| L29 | | * | L40-1585-60 | SMALL FIXED INDUCTOR (150NH) | | R38 | | | RK73GB1J101J | CHIP R | 100 J 1/16W |
| L30 | | * | L40-4775-60 | SMALL FIXED INDUCTOR (47NH) | | R39 | | | RK73GB1J122J | CHIP R | 1.2K J 1/16W |
| L31 | | | L40-1095-34 | SMALL FIXED INDUCTOR (1UH) | | R40 | | | RK73GB1J682J | CHIP R | 6.8K J 1/16W |
| L32 | | | L40-5671-34 | SMALL FIXED INDUCTOR (56NH) | | R41 | | | RK73GB1J152J | CHIP R | 1.5K J 1/16W |
| L33 | | | L40-1095-34 | SMALL FIXED INDUCTOR (1UH) | | R42 | | | RK73GB1J102J | CHIP R | 1.0K J 1/16W |
| L34 | | | L92-0138-05 | CORE | | R43 | | | RK73GB1J270J | CHIP R | 27 J 1/16W |
| L35 | | | L92-0137-05 | CORE | | R45 | | | RK73GB1J101J | CHIP R | 100 J 1/16W |
| L36 | | | L40-1271-35 | SMALL FIXED INDUCTOR (12NH) | | R46 | | | RK73GB1J470J | CHIP R | 47 J 1/16W |

TH-235A/E/234

PARTS LIST

FX-RX UNIT(X57-5260-XX)

| Ref. No. | Address | New parts | Parts No. | Description | Desti- nation | Ref. No. | Address | New parts | Parts No. | Description | Desti- nation |
|----------|---------|-----------|--------------|---------------------|------------------|----------|---------|-----------|--------------|---------------------|------------------|
| R47 | | | RK73FB2A3R9J | CHIP R 3.9 J 1/10W | | R237 | | | RK73GB1J391J | CHIP R 390 J 1/16W | |
| R48 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | R238 | | | RK73GB1J123J | CHIP R 12K J 1/16W | |
| R49 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | | R239 | | | RK73GB1J473J | CHIP R 47K J 1/16W | |
| R50 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | R240 | | | R92-1252-05 | CHIP R 0 OHM | |
| R51 | | | RK73GB1J152J | CHIP R 1.5K J 1/16W | | R241 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | |
| R52 | | | RK73GB1J473J | CHIP R 47K J 1/16W | | R242 | | | RK73GB1J100J | CHIP R 10 J 1/16W | |
| R53 | | | RK73GB1J181J | CHIP R 180 J 1/16W | | R243 | | | RK73GB1J105J | CHIP R 1.0M J 1/16W | |
| R54 | | | RK73GB1J101J | CHIP R 100 J 1/16W | | R246 | | | RK73GB1J100J | CHIP R 10 J 1/16W | |
| R55 | | | RK73GB1J104J | CHIP R 100K J 1/16W | | R247 | | | RK73GB1J103J | CHIP R 10K J 1/16W | |
| R58 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | | R248 | | | RK73GB1J105J | CHIP R 1.0M J 1/16W | |
| R59 | | | RK73GB1J393J | CHIP R 39K J 1/16W | | R249 | | | RK73GB1J274J | CHIP R 270K J 1/16W | |
| R60 | | | RK73GB1J101J | CHIP R 100 J 1/16W | | R250 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | |
| R61 | | | RK73GB1J474J | CHIP R 470K J 1/16W | | R251 | | | RK73GB1J104J | CHIP R 100K J 1/16W | |
| R62 | | | RK73GB1J684J | CHIP R 680K J 1/16W | | R252 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | |
| R63 | | | RK73GB1J272J | CHIP R 2.7K J 1/16W | | R253 | | | RK73GB1J473J | CHIP R 47K J 1/16W | |
| R64 | | | RK73GB1J271J | CHIP R 270 J 1/16W | | R254 | | | RK73GB1J334J | CHIP R 330K J 1/16W | |
| R65 | | | RK73GB1J330J | CHIP R 33 J 1/16W | | R255 | | | R92-1252-05 | CHIP R 0 OHM | |
| R66 | | | R92-1252-05 | CHIP R 0 OHM | | R256,257 | | | RK73GB1J473J | CHIP R 47K J 1/16W | |
| R67 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | | R258 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | |
| R68 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | R259 | | | R92-1252-05 | CHIP R 0 OHM | |
| R70 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | R260,261 | | | RK73GB1J332J | CHIP R 3.3K J 1/16W | |
| R72 | | | RK73GB1J104J | CHIP R 100K J 1/16W | | R262 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | |
| R73 | | | RK73GB1J470J | CHIP R 47 J 1/16W | | R263 | | | R92-1252-05 | CHIP R 0 OHM | |
| R74 | | | RK73GB1J272J | CHIP R 2.7K J 1/16W | | R264 | | | RK73GB1J471J | CHIP R 470 J 1/16W | |
| R75 | | | RK73GB1J104J | CHIP R 100K J 1/16W | | R265 | | | RK73GB1J473J | CHIP R 47K J 1/16W | |
| R76 | | | RK73GB1J101J | CHIP R 100 J 1/16W | | R266 | | | RK73GB1J333J | CHIP R 33K J 1/16W | |
| R77 | | | RK73GB1J104J | CHIP R 100K J 1/16W | | R267 | | | RK73GB1J104J | CHIP R 100K J 1/16W | |
| R78 | | | RK73GB1J152J | CHIP R 1.5K J 1/16W | | R268 | | | RK73GB1J273J | CHIP R 27K J 1/16W | |
| R79 | | | RK73GB1J332J | CHIP R 3.3K J 1/16W | | R269 | | | RK73GB1J153J | CHIP R 15K J 1/16W | |
| R80 | | | RK73GB1J472J | CHIP R 4.7K J 1/16W | | R270 | | | RK73GB1J273J | CHIP R 27K J 1/16W | |
| R86 | | | R92-1252-05 | CHIP R 0 OHM | | R271 | | | RK73GB1J472J | CHIP R 4.7K J 1/16W | |
| R87 | | | RK73GB1J560J | CHIP R 56 J 1/16W | | R272 | | | RK73GB1J104J | CHIP R 100K J 1/16W | |
| R88 | | | RK73GB1J471J | CHIP R 470 J 1/16W | | R273 | | | RK73GB1J473J | CHIP R 47K J 1/16W | |
| R90 | | | RK73GB1J391J | CHIP R 390 J 1/16W | | R274 | | | RK73GB1J472J | CHIP R 4.7K J 1/16W | |
| R91 | | | RK73GB1J222J | CHIP R 2.2K J 1/16W | | R275 | | | RK73GB1J103J | CHIP R 10K J 1/16W | |
| R92 | | | RK73GB1J152J | CHIP R 1.5K J 1/16W | | R276 | | | RK73GB1J683J | CHIP R 68K J 1/16W | |
| R93 | | | RK73GB1J220J | CHIP R 22 J 1/16W | | R277 | | | RK73GB1J391J | CHIP R 390 J 1/16W | |
| R94 ,95 | | | RK73GB1J101J | CHIP R 100 J 1/16W | | R278 | | | RK73GB1J823J | CHIP R 82K J 1/16W | |
| R96 ,97 | | | RK73GB1J181J | CHIP R 180 J 1/16W | | R279,280 | | | RK73GB1J104J | CHIP R 100K J 1/16W | |
| R201-206 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | | R281 | | | RK73GB1J101J | CHIP R 100 J 1/16W | |
| R207 | | | R92-1252-05 | CHIP R 0 OHM | KK2TE | R282 | | | RK73GB1J562J | CHIP R 5.6K J 1/16W | |
| R207 | | | R92-1252-05 | CHIP R 0 OHM | E3E4 | R283 | | | R92-1252-05 | CHIP R 0 OHM | |
| R210 | | | R92-1252-05 | CHIP R 0 OHM | K K2 | R284 | | | RK73GB1J472J | CHIP R 4.7K J 1/16W | |
| R211,212 | | | R92-1252-05 | CHIP R 0 OHM | | R285 | | | RK73GB1J471J | CHIP R 470 J 1/16W | |
| R213-215 | | | RK73GB1J104J | CHIP R 100K J 1/16W | | R286 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | |
| R216-218 | | | RK73GB1J473J | CHIP R 47K J 1/16W | | R287 | | | RK73GB1J100J | CHIP R 10 J 1/16W | |
| R220 | | | RK73GB1J100J | CHIP R 10 J 1/16W | | R288 | | | RK73GB1J822J | CHIP R 8.2K J 1/16W | |
| R221 | | | RK73GB1J472J | CHIP R 4.7K J 1/16W | | R289 | | | RK73GB1J104J | CHIP R 100K J 1/16W | |
| R222 | | | RK73GB1J331J | CHIP R 330 J 1/16W | | R290 | | | RK73GB1J392J | CHIP R 3.9K J 1/16W | |
| R223,224 | | | RK73GB1J473J | CHIP R 47K J 1/16W | | R291 | | | RK73GB1J101J | CHIP R 100 J 1/16W | |
| R225 | | | RK73GB1J272J | CHIP R 2.7K J 1/16W | | R292 | | | RK73GB1J103J | CHIP R 10K J 1/16W | |
| R226 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | R294 | | | RK73GB1J272J | CHIP R 2.7K J 1/16W | |
| R227 | | | RK73GB1J100J | CHIP R 10 J 1/16W | | R295 | | | RK73GB1J472J | CHIP R 4.7K J 1/16W | |
| R228 | | | RK73GB1J472J | CHIP R 4.7K J 1/16W | | R296 | | | RK73GB1J224J | CHIP R 220K J 1/16W | |
| R229 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | | R297 | | | RK73GB1J152J | CHIP R 1.5K J 1/16W | |
| R230,231 | | | RK73GB1J333J | CHIP R 33K J 1/16W | | R298 | | | RK73GB1J392J | CHIP R 3.9K J 1/16W | |
| R232 | | | RK73GB1J680J | CHIP R 68 J 1/16W | | R299 | | | RK73GB1J182J | CHIP R 1.8K J 1/16W | |
| R234 | | | RK73GB1J824J | CHIP R 820K J 1/16W | | R300 | | | RK73GB1J103J | CHIP R 10K J 1/16W | |
| R235 | | | R92-1252-05 | CHIP R 0 OHM | | R301 | | | R92-1252-05 | CHIP R 0 OHM | |
| R236 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | R302 | | | RK73GB1J474J | CHIP R 470K J 1/16W | |

TH-235A : K, K2, M, M2, M3, A
 TH-235E : T, E, E3, E4
 TH-234 : 234

PARTS RIST

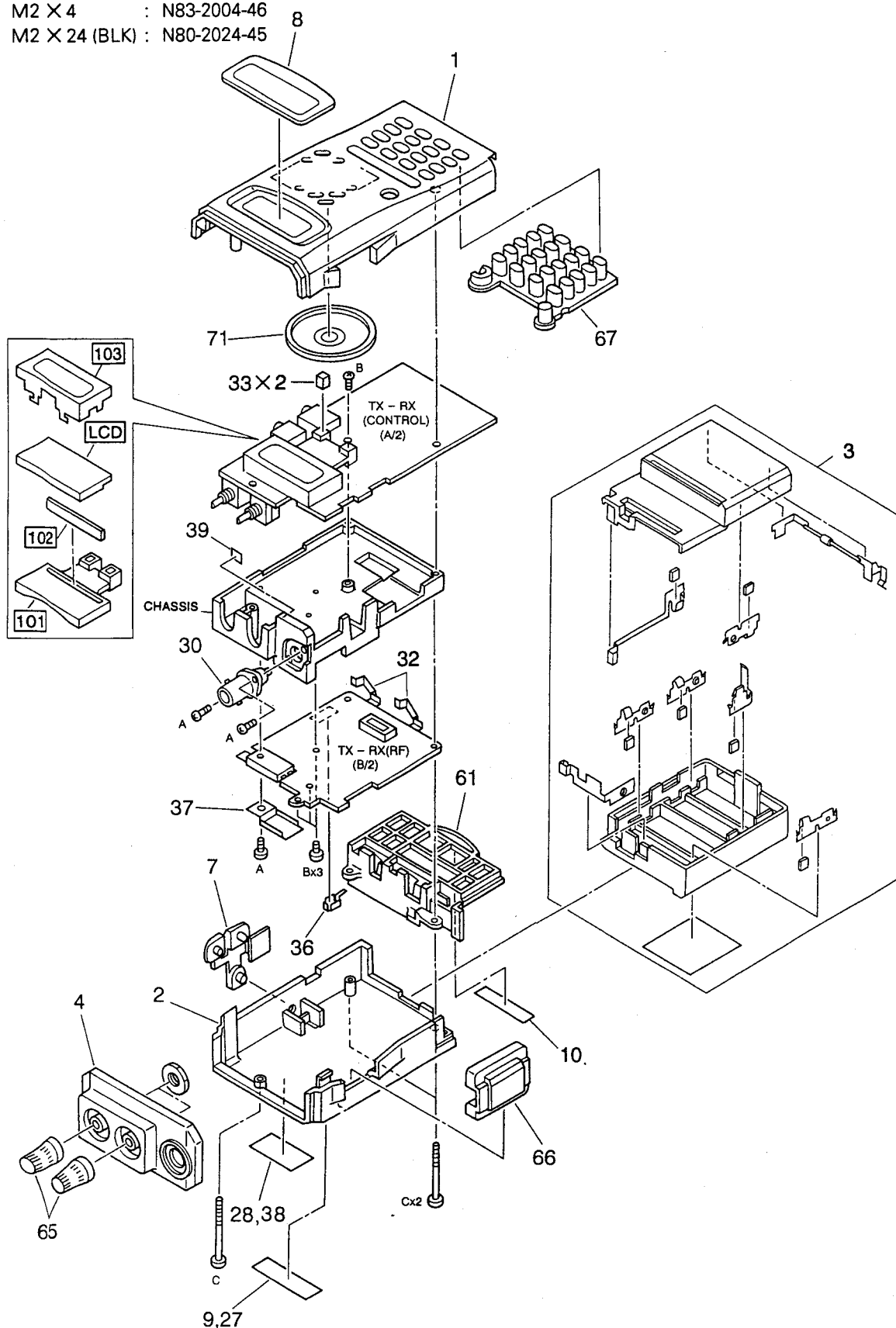
TX-RX UNIT(X57-5260-XX)

| Ref. No. | Address | New parts | Parts No. | Description | Desti- nation | Ref. No. | Address | New parts | Parts No. | Description | Desti- nation |
|----------|---------|-----------|----------------|---------------------|------------------|----------|---------|-----------|----------------|--------------------------|------------------|
| R303-306 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | | IC204 | | | S-81250PG-PD | IC | |
| R307 | | | RK73GB1J470J | CHIP R 47 J 1/16W | | IC205 | | | AT2408N10SI2.5 | IC (8kbit SERIAL EEPROM) | |
| R309 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | IC207 | * | | RM5VL47C | IC (VOLTAGE DETECTOR) | |
| R310,31 | | | RK73GB1J472J | CHIP R 4.7K J 1/16W | | IC208 | * | | KIA4558F | IC | |
| R312 | | | RK73GB1J152J | CHIP R 1.5K J 1/16W | | Q1 | | | 2SD1483 | TRANSISTOR | |
| R313,314 | | | R92-1252-05 | CHIP R 0 OHM | | Q2 | | | 2SA1832 (GR) | TRANSISTOR | |
| R315 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | Q3 | | | 2SC4738 (GR) | TRANSISTOR | |
| R316 | | | RK73GB1J472J | CHIP R 4.7K J 1/16W | | Q4 | | | 2SK879 (Y) | FET | |
| R317,318 | | | RK73GB1J272J | CHIP R 2.7K J 1/16W | | Q5 | | | 2SC5108 (Y) | TRANSISTOR | |
| R320 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | Q6 | | | 2SK1824 | FET | |
| R322 | | | RK73GB1J102J | CHIP R 1.0K J 1/16W | | Q7 | | | 2SK508NV (K52) | FET | |
| R323,324 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | Q8 ,9 | | | 2SC5108 (Y) | TRANSISTOR | |
| R326,327 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | Q10 | * | | 2SC4081 (S) | TRANSISTOR | |
| R328 | | | RK73GB1J273J | CHIP R 27K J 1/16W | | Q11 | | | 2SC5108 (Y) | TRANSISTOR | |
| R329 | | | RK73GB1J563J | CHIP R 56K J 1/16W | | Q12 | | | 2SC2954 | TRANSISTOR | |
| R335 | | | RK73GB1J224J | CHIP R 220K J 1/16W | | Q13 | | | 2SC2053 | TRANSISTOR | |
| R336-348 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | Q14 | | | 2SC1971 | TRANSISTOR (TX PA) | |
| R350 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | Q15 | * | | DTC114EUA | DIGITAL TRANSISTOR | |
| R351 | | | RK73GB1J472J | CHIP R 4.7K J 1/16W | | Q16 | | | FMW1 | TRANSISTOR | |
| R352-360 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | Q17 | * | | 2SD1664 (Q,R) | TRANSISTOR | |
| R362 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | Q18 | | | 2SA1832 (GR) | TRANSISTOR | |
| R364-369 | | | RK73GB1J103J | CHIP R 10K J 1/16W | | Q19 ,20 | | | 2SC4649 (N,P) | TRANSISTOR | |
| R370 | | | RK73GB1J821J | CHIP R 820 J 1/16W | | Q21 | | | SGM2014M | FET | |
| W201,202 | | | E37-0075-05 | LEAD WIRE | K,K2,T | Q22 | | | 2SK1215 (E) | FET | |
| W201,202 | | | E37-0075-05 | LEAD WIRE | E,E3,E4 | Q23 | * | | 2PC4081 (R) | TRANSISTOR | |
| VR1 | | | R12-6716-05 | TRIMMING POT. 33K | | Q201 | * | | DTC114EUA | DIGITAL TRANSISTOR | |
| VR2 | | | R12-6713-05 | TRIMMING POT. 10K | | Q203 | | | 2SB1132 (Q,R) | TRANSISTOR | |
| VR201 | * | | R31-0616-05 | VARIABLE R 10K | | Q204 | * | | 2PC4081 (R) | TRANSISTOR | |
| VR202 | | | R12-6713-05 | TRIMMING POT. 10K | | Q205 | | | 2SK1588 | FET | |
| S201 | | | S70-0414-05 | TACT SWITCH | | Q206 | * | | DTA114YUA | DIGITAL TRANSISTOR | |
| MIC201 | * | | T91-0543-05 | MICROPHONE | | Q207 | * | | UMH3N | TRANSISTOR | |
| D1 | | | DA221 | DIODE | | Q209,210 | | | 2SB1132(Q,R) | TRANSISTOR | |
| D2 | | | SFPB-72VL | DIODE | | Q211 | * | | UMH3N | TRANSISTOR | |
| D3 | | | MA110 | DIODE | | Q212 | * | | DTA114YUA | DIGITAL TRANSISTOR | |
| D4 ,5 | * | | MA10301 | DIODE | | Q213 | | | 2SK1824 | FET | |
| D6 | | | 1SV214 | VARI-CAP | | Q214 | * | | 2PC4081 (R) | TRANSISTOR | |
| D7 | | | MA2S077 | DIODE | | Q215 | | | 2SK1824 | FET | |
| D8 | | | MA110 | DIODE | | Q216 | * | | UMC2N | TRANSISTOR | |
| D10 | | | 1SS312 | DIODE | | TH1 | * | | TMC347D40C | THERMISTOR | |
| D11 | | | MA110 | DIODE | | TH2 | | | 157-101-65001 | THERMISTOR | |
| D12 | | | HSU277 | DIODE | | TH201 | * | | TMC347D40C | THERMISTOR | |
| D13 | | | RB751V-40 | DIODE | | S202 | | | W02-1795-05 | ENCODER | |
| D14 | | | 1SS312 | DIODE | | | | | | | |
| D15 | | | RB751V-40 | DIODE | | | | | | | |
| D16 -18 | | | HVU350 | VARI-CAP | | | | | | | |
| D19 | | | RB751V-40 | DIODE | | | | | | | |
| D20 | | | 1SS357 | DIODE | | | | | | | |
| D24 | | | RB751V-40 | DIODE | | | | | | | |
| D25 | * | | UDZ6.2 (B) | ZENER | | | | | | | |
| D201 | | | HN2D01FU | DIODE | | | | | | | |
| D202 | | | MA110 | DIODE | | | | | | | |
| D203,204 | * | | B30-2143-05 | LED | | | | | | | |
| D207 | * | | UDZ3.0 (B) | ZENER | | | | | | | |
| D208 | | | 1SS373 | DIODE | | | | | | | |
| IC1 | * | | MB15A02 | IC | | | | | | | |
| IC2 | | | TC7660SE0A | IC | | | | | | | |
| IC3 | | | TK14521V | IC | | | | | | | |
| IC201 | * | | UPD78063GC-529 | IC (MPU) | | | | | | | |
| IC202 | * | | KIA6278F | IC | | | | | | | |
| IC203 | | | LC73881M | IC (DTMF DECODER) | | | | | | | |

TH-235A/E/234

EXPLODED VIEW

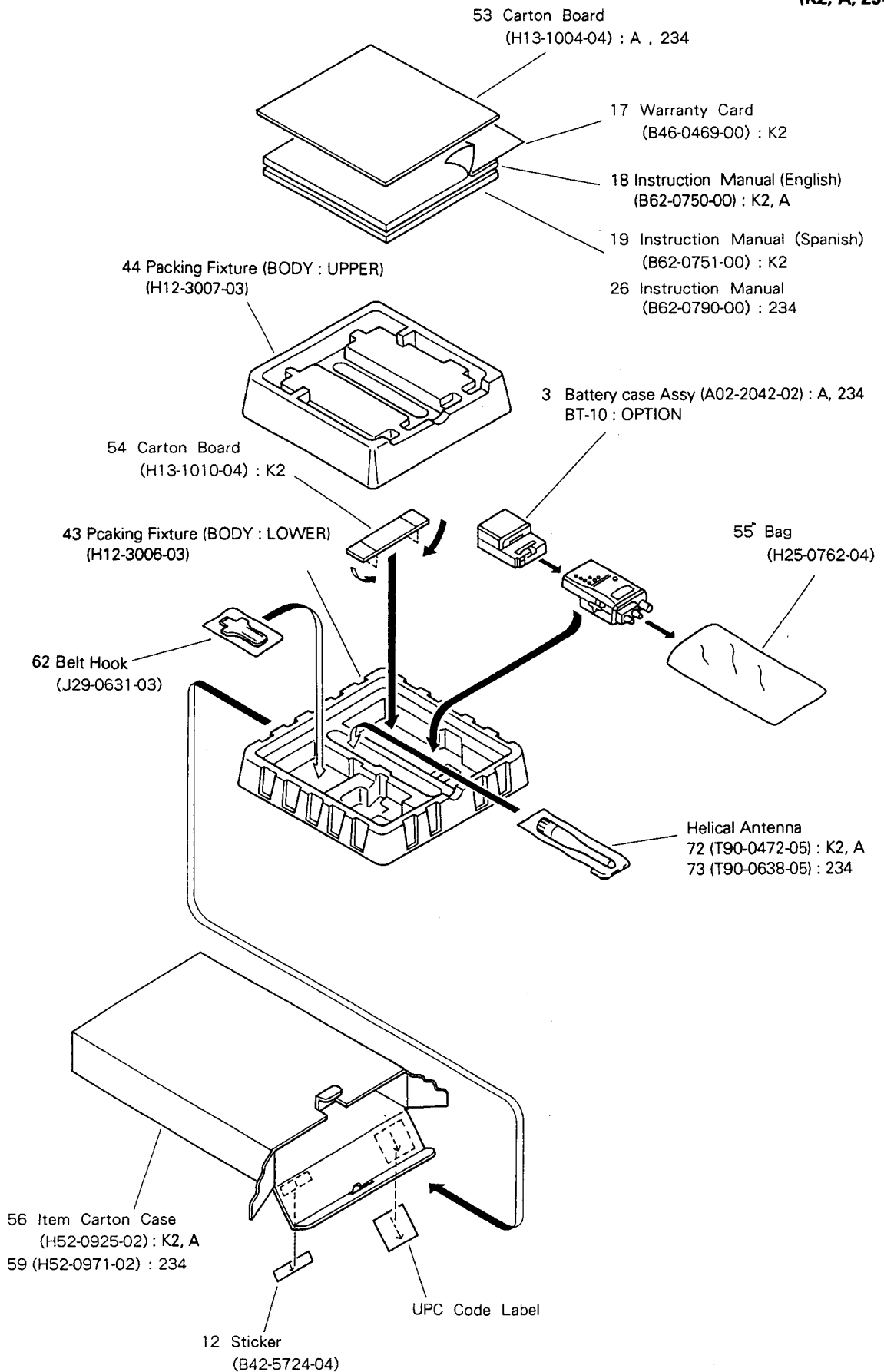
- A 2.6 X 6 : N30-2606-46
 B M2 X 4 : N83-2004-46
 C M2 X 24 (BLK) : N80-2024-45



TH-235A/E/234

PACKING

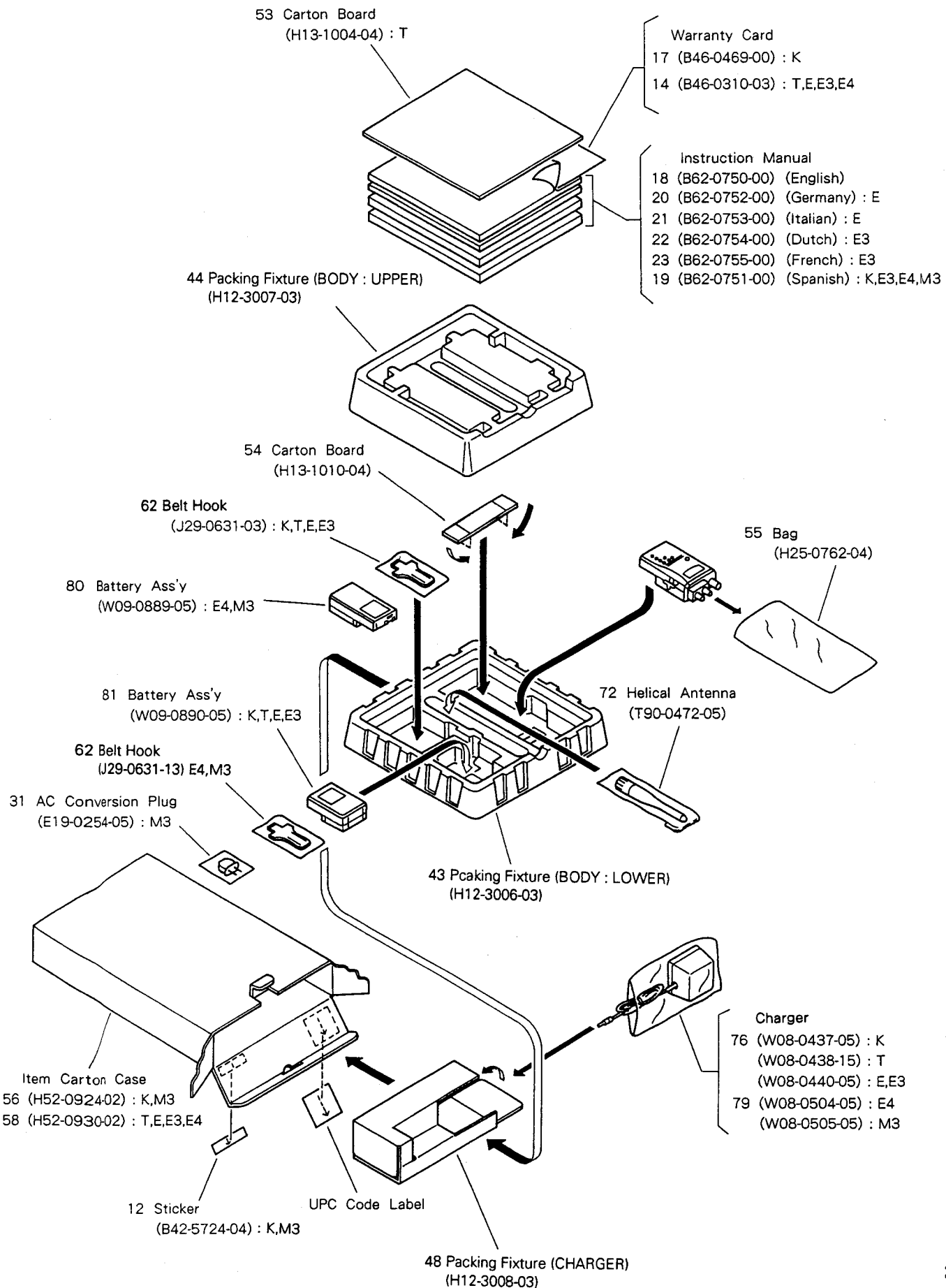
(K2, A, 234 Type)



TH-235A/E/234

PACKING

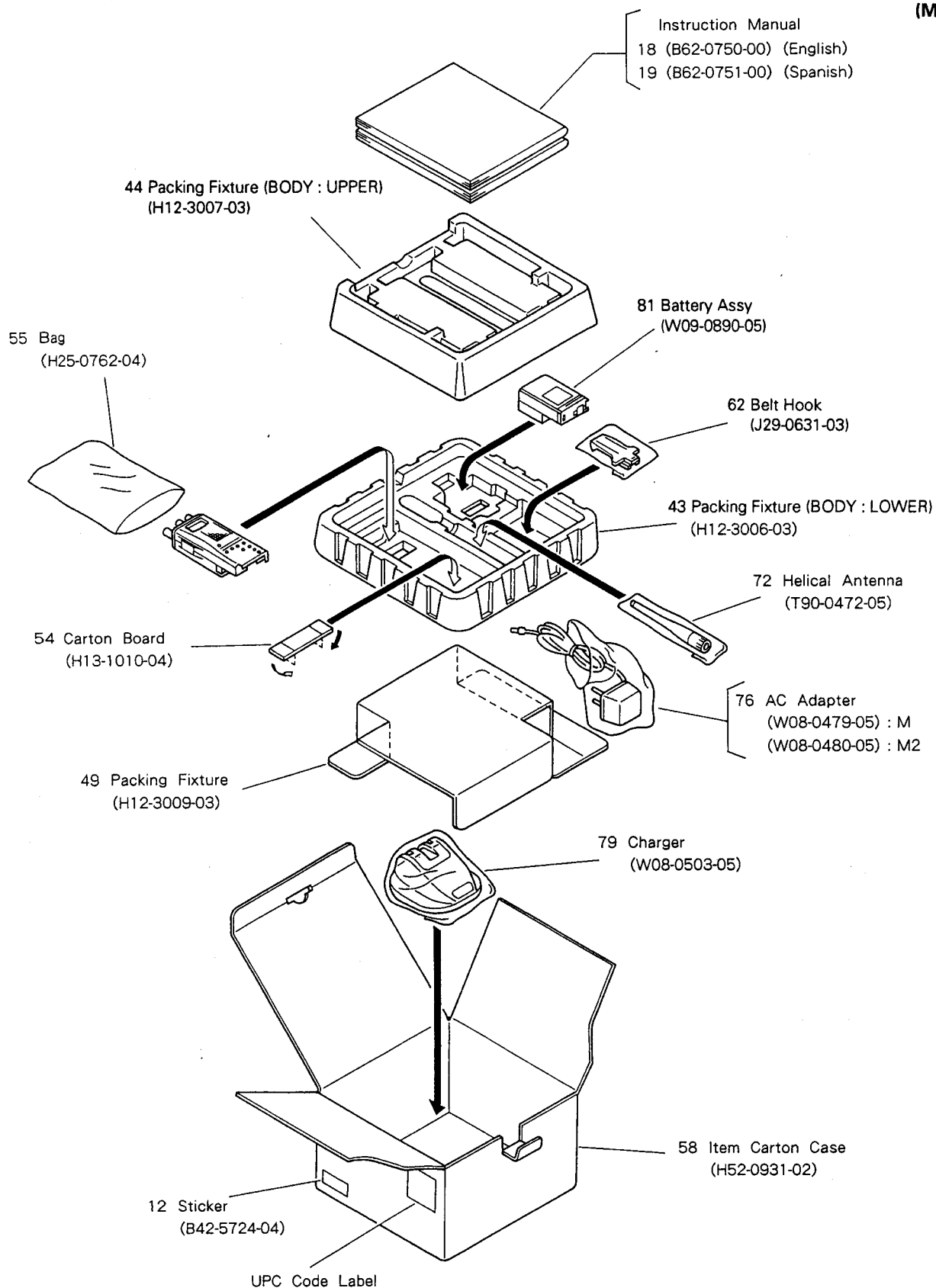
(K, T, E, E3, E4, M3 Type)



TH-235A/E/234

PACKING

(M, M2 Type)



TH-235A/E/234

TERMINAL FUNCTION

TX-RX Unit: RX ↔ TX-RX Unit: Control

| Connector | Pin No. | Pin name | Function |
|-----------|---------|----------|---------------------------------------|
| CN2, 201 | 1 | EP | PLL IC enable signal |
| | 2 | UL | PLL unlock signal |
| | 3 | DT | Serial data signal |
| | 4 | CK | Clock signal |
| | 5 | 5T | Power supply for Transmitting |
| | 6 | E | Ground |
| | 7 | BUSY | Squelch control signal |
| | 8 | E | Ground |
| | 9 | MOD | Modulation signal |
| | 10 | 5R | Power supply for receiving |
| | 11 | H/L | Tx power switching signal |
| | 12 | E | Ground |
| | 13 | E | Ground |
| | 14 | T/R | VCO Transmit-receive switching signal |
| | 15 | E | Ground |
| | 16 | AFB | AF power amplifier supply voltage |
| | 17 | 5C | PLL IC & VCO power supply |
| | 18 | MB | 5C/5T/5R supply voltage |
| | 19 | AF0 | Receiving audio signal |
| | 20 | RB | 5M supply voltage |

TX-RX Unit: Control ↔ TSU-8 (optional)

| Connector | Pin No. | Pin name | Function |
|-----------|---------|----------|----------------------------------|
| CN203 | 1 | CK | Clock signal |
| | 2 | DT | Serial data signal |
| | 3 | ET | TSU-8 enable signal |
| | 4 | NC | |
| | 5 | SDO | Tone match discriminating signal |
| | 6 | E | Ground |
| | 7 | 3M | TSU-8 power supply |
| | 8 | CI | Signaling AF signal |

TH-235A/E/234

ADJUSTMENT

Required Test Equipment

1. Stabilized Power Supply

- 1)The Supply voltage can be changed between 5V and 18V, and the current is 3A or more.
- 2)The standard voltage is 13.8V (DC IN) 12.0V (BATTERY TERMINAL).

2. DC Ammeter (DC.A)

- 1)Class 1 ammeter (17 ranges and other features).
- 2)The full scale can be set to either 300mA or 3A.
- 3)A cable of less internal loss must be used.

3. Frequency Counter (f.counter)

- 1)Frequencies of up to 500MHz or so can be measured.
- 2)The sensitivity can be changed to 250MHz or below, and measurements are highly stable and accurate (0.2ppm of so).

4. Power Meter

- 1)Measurable frequency : Up to 500MHz.
- 2)Impedance : 50Ω, unbalanced.
- 3)Measuring range : Full scale of 10W or so.
- 4)A standard cable (5D2W 1m) must be used.

5. RF VTVM (RF V.M)

- 1)Measurable frequency : Up to 500MHz or so.

6. Linear Detector

- 1)Measurable frequency : Up to 500MHz.
- 2)Characteristics are flat, and CN is 60dB or more.

7. Digital Voltmeter (DVM)

- 1)Voltage range : FS = 18V or so.
- 2)Input resistance : 1MΩ or more.

8. Oscilloscope

- 1)Measuring range : DC to 30MHz.
- 2)Provides highly accurate measurements for 5 to 25MHz.

9. AF Voltmeter (AF V.M)

- 1)Measurable frequency : 50Hz to 1MHz.
- 2)Maximum sensitivity : 1mV or more.

10. Spectrum Analyzer

- 1)Measuring range : DC to 1GHz or more.

11. Standard Signal Generator (SSG)

- 1)Maximum frequency : 500MHz or more.
- 2)Output : 0.05μV/-133dBm to 0.1V/-7dBm.
- 3)Output impedance : 50Ω

12. Tracking Generator (TG)

- 1)Center frequency : 50kHz to 500MHz.
- 2)Frequency deviation : ± 35MHz.
- 3)Output voltage : 100mV or more.

13. Dummy Load

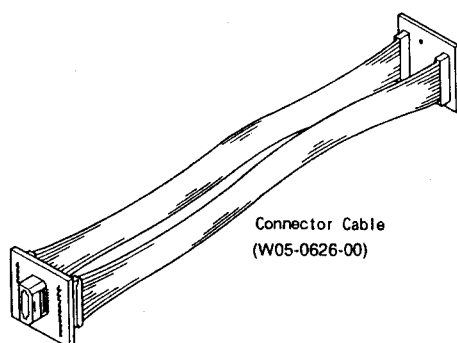
- 1)8Ω, 3W or more.

14. Distortion Meter

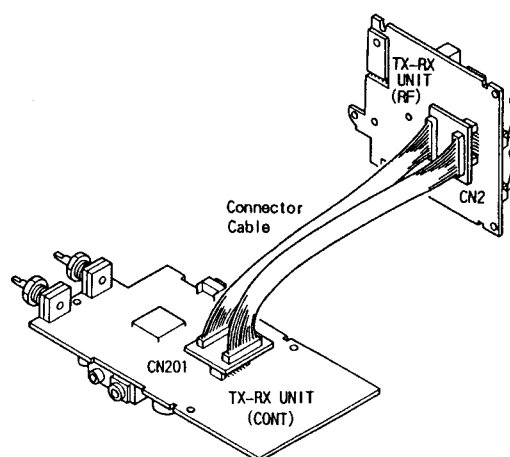
- 1)Measurable frequency : 30Hz to 100kHz.
- 2)Input level : 50mV to 10Vrms.

* If modulation is not specified for SSG, standard modulation is MOD. 1KHz, DEV. 3KHz, AF : 0.63V/8Ω.

Service jig for adjustment



How to use the jug



TH-235A/E/234

ADJUSTMENT

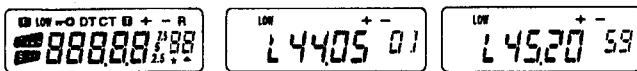
SERVICE ADJUSTMENT MODE (LINE MODE)

This unit has the built-in "LINE mode" which is used to perform and adjustment and inspection.

[How to set the LINE mode]

Turn on the main power of the unit, while shorting-circuit the TEST land (T) of the control unit board (component side) with GND.

Then the machine enters the LINE mode (initial value: 00 ch. 01 ch through 59 ch can be selected).



(All indications light.) 01ch

59ch

[Operating procedure]

1. You can select any desired channel in the LINE mode by either rotating the encoder or by calling the desired channel directly from the ten keys.
2. If the unit power is turned off while the unit is in the LINE mode, the last channel in the LINE mode is backed up in memory.
3. In the LINE mode, all channels are set to the split channels.

[How to cancel the LINE mode]

Perform the VFO RESET or ALL RESET to exit the LINE mode.

Note : Be sure to perform RESET whenever the service adjustment is completed.

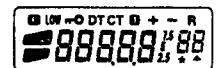
Partial Reset (VFO)

Use to initialize all settings except the memory channels and Memory channel Lockout.

Press [VFO] + POWER ON.

- All indicators appear.
- Releasing [VFO] does Partial Reset.
- Default frequency is indicated.

All indication



Full Reset (Memory)

Use to initialize all settings.

Press [F] + POWER ON.

- All indicators appear.
- Releasing [F] does Full Reset.
- Default frequency is indicated.

| Destination | VFO Frequency | Frequency Step Size | RX/TX Tone Frequency |
|-------------|---------------|---------------------|----------------------|
| K | 144 MHz | 5 kHz | 88.5 Hz |
| T, E | 144 MHz | 12.5 kHz | 1750 Hz |
| M, A, 234 | 144 MHz | 12.5 kHz | 88.5 Hz |

1. Frequency Range

| TYPE | Operating Frequency Range (MHz) | | Specification Frequency Range (MHz) | |
|-------------------|---------------------------------|---------|-------------------------------------|---------|
| | TX | RX | TX | RX |
| K, K2 | 144~148 | 136~174 | 144~148 | 144~148 |
| T, E, E3, E4 | 144~146 | 144~146 | 144~146 | 144~146 |
| M, M2, M3, A, 234 | 136~174 | 136~174 | 144~148 | 144~148 |

TH-235A/E/234

ADJUSTMENT

2. Frequency Table for Adjustment and Inspection (Line Mode channel) K, K2

| CH | CONTENTS | RX f (MHz) | TX f (MHz) | SQUELCH | SAVE | POWER | TONE (Hz) | CTCSS (Hz) | DTSS |
|----|----------------------------|------------|------------|---------|------|-------|-----------|------------|------|
| 00 | LCD & LAMP CHECK | — | — | — | — | — | — | — | — |
| 01 | LOCK VOLT. CHECK (LO) | 144.050 | 144.000 | 0 | OFF | LOW | — | — | — |
| 02 | LOCK VOLT. CHECK (CENTER) | 146.050 | 146.000 | 0 | OFF | LOW | — | — | — |
| 03 | LOCK VOLT. CHECK (HI) | 147.950 | 147.975 | 0 | OFF | LOW | — | — | — |
| 04 | LOCK VOLT. CHECK (LO EDGE) | 136.050 | 136.000 | 0 | OFF | HI | — | — | — |
| 05 | LOCK VOLT. CHECK (HI EDGE) | 173.950 | 173.900 | 0 | OFF | HI | — | — | — |
| 06 | POWER ALIGNMENT (LO) | 144.050 | 144.000 | 1 | OFF | HI | — | — | — |
| 07 | POWER ALIGNMENT (CENTER) | 146.050 | 146.000 | 1 | OFF | HI | — | — | — |
| 08 | POWER ALIGNMENT (HI) | 147.950 | 147.975 | 1 | OFF | HI | — | — | — |
| 09 | TONE CHECK | 146.050 | 146.200 | 2 | OFF | LOW | 67.0 | — | — |
| 10 | TONE CHECK | 146.050 | 146.200 | 2 | OFF | LOW | 151.4 | — | — |
| 11 | TONE CHECK | 146.050 | 146.200 | 2 | OFF | LOW | 250.3 | — | — |
| 12 | CTCSS CHECK | 145.150 | 145.150 | 2 | OFF | LOW | — | 67.0 | — |
| 13 | CTCSS CHECK | 145.150 | 145.150 | 2 | OFF | LOW | — | 88.5 | — |
| 14 | DTSS CHECK | 144.900 | 144.900 | 2 | OFF | LOW | — | — | 000 |
| 15 | DTSS CHECK | 144.900 | 144.900 | 2 | OFF | LOW | — | — | 111 |
| 16 | TX-RX COMMUNICATION | 144.800 | 144.800 | 2 | OFF | LOW | — | — | — |
| 17 | RESERVE | 146.140 | 145.000 | 0 | OFF | LOW | — | — | — |
| 18 | RESERVE | 145.900 | 145.500 | 0 | OFF | LOW | — | — | — |
| 19 | RESERVE | 147.200 | 146.500 | 0 | OFF | LOW | — | — | — |

M, M2, M3, A, 234

| CH | CONTENTS | RX f (MHz) | TX f (MHz) | SQUELCH | SAVE | POWER | TONE (Hz) | CTCSS (Hz) | DTSS |
|----|----------------------------|------------|------------|---------|------|-------|-----------|------------|------|
| 20 | LCD & LAMP CHECK | — | — | — | — | — | — | — | — |
| 21 | LOCK VOLT. CHECK (LO) | 144.050 | 144.000 | 0 | OFF | LOW | — | — | — |
| 22 | LOCK VOLT. CHECK (CENTER) | 146.050 | 146.000 | 0 | OFF | LOW | — | — | — |
| 23 | LOCK VOLT. CHECK (HI) | 147.950 | 147.975 | 0 | OFF | LOW | — | — | — |
| 24 | LOCK VOLT. CHECK (LO EDGE) | 136.050 | 136.000 | 0 | OFF | HI | — | — | — |
| 25 | LOCK VOLT. CHECK (HI EDGE) | 173.950 | 173.900 | 0 | OFF | HI | — | — | — |
| 26 | POWER ALIGNMENT (LO) | 144.050 | 144.000 | 1 | OFF | HI | — | — | — |
| 27 | POWER ALIGNMENT (CENTER) | 146.050 | 146.000 | 1 | OFF | HI | — | — | — |
| 28 | POWER ALIGNMENT (HI) | 147.950 | 147.975 | 1 | OFF | HI | — | — | — |
| 29 | TONE CHECK | 146.050 | 146.700 | 2 | OFF | LOW | 67.0 | — | — |
| 30 | TONE CHECK | 146.050 | 146.700 | 2 | OFF | LOW | 151.4 | — | — |
| 31 | TONE CHECK | 146.050 | 146.700 | 2 | OFF | LOW | 250.3 | — | — |
| 32 | CTCSS CHECK | 146.300 | 146.300 | 2 | OFF | LOW | — | 67.0 | — |
| 33 | CTCSS CHECK | 146.300 | 146.300 | 2 | OFF | LOW | — | 88.5 | — |
| 34 | DTSS CHECK | 144.900 | 144.900 | 2 | OFF | LOW | — | — | 000 |
| 35 | DTSS CHECK | 144.900 | 144.900 | 2 | OFF | LOW | — | — | 111 |
| 36 | TX-RX COMMUNICATION | 144.800 | 144.800 | 2 | OFF | LOW | — | — | — |
| 37 | RESERVE | 146.140 | 145.000 | 0 | OFF | LOW | — | — | — |
| 38 | RESERVE | 145.900 | 145.500 | 0 | OFF | LOW | — | — | — |
| 39 | RESERVE | 147.200 | 146.500 | 0 | OFF | LOW | — | — | — |

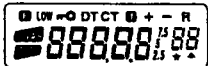
TH-235A/E/234

ADJUSTMENT

T, E, E3, E4

| CH | CONTENTS | RX f (MHz) | TX f (MHz) | SQUELCH | SAVE | POWER | TONE (Hz) | CTCSS (Hz) | DTSS |
|----|----------------------------|------------|------------|---------|------|-------|-----------|------------|------|
| 40 | LCD & LAMP CHECK | — | — | — | — | — | — | — | — |
| 41 | LOCK VOLT. CHECK (LO) | 144.050 | 144.000 | 0 | OFF | LOW | — | — | — |
| 42 | LOCK VOLT. CHECK (CENTER) | 145.050 | 144.975 | 0 | OFF | LOW | — | — | — |
| 43 | LOCK VOLT. CHECK (HI) | 145.950 | 145.975 | 0 | OFF | LOW | — | — | — |
| 44 | LOCK VOLT. CHECK (LO EDGE) | 136.050 | 136.000 | 0 | OFF | HI | — | — | — |
| 45 | LOCK VOLT. CHECK (HI EDGE) | 173.950 | 173.900 | 0 | OFF | HI | — | — | — |
| 46 | POWER ALIGNMENT (LO) | 144.050 | 144.000 | 1 | OFF | HI | — | — | — |
| 47 | POWER ALIGNMENT (CENTER) | 145.050 | 144.975 | 1 | OFF | HI | — | — | — |
| 48 | POWER ALIGNMENT (HI) | 145.950 | 145.975 | 1 | OFF | HI | — | — | — |
| 49 | TONE CHECK | 145.050 | 144.150 | 2 | OFF | LOW | 67.0 | — | — |
| 50 | TONE CHECK | 145.050 | 144.150 | 2 | OFF | LOW | 1750 | — | — |
| 51 | TONE CHECK | 145.050 | 144.150 | 2 | OFF | LOW | 250.3 | — | — |
| 52 | CTCSS CHECK | 144.950 | 144.950 | 2 | OFF | LOW | — | 67.0 | — |
| 53 | CTCSS CHECK | 144.950 | 144.950 | 2 | OFF | LOW | — | 88.5 | — |
| 54 | DTSS CHECK | 144.850 | 144.850 | 2 | OFF | LOW | — | — | 000 |
| 55 | DTSS CHECK | 144.850 | 144.850 | 2 | OFF | LOW | — | — | 111 |
| 56 | TX-RX COMMUNICATION | 144.800 | 144.800 | 2 | OFF | LOW | — | — | — |
| 57 | RESERVE | 144.140 | 145.000 | 0 | OFF | LOW | — | — | — |
| 58 | RESERVE | 145.900 | 145.500 | 0 | OFF | LOW | — | — | — |
| 59 | RESERVE | 145.200 | 145.700 | 0 | OFF | LOW | — | — | — |

3. Parts Arrangement



LCD DISPLAY

- TC1 : Transmitting frequency
- VR1 : TX Power
- VR2 : Tuning voltage
- VR202 : Maximum deviation
- L25, L27, L28 : Band-pass filter
- T : LINE mode voltage measurement terminal
- LV : Locked voltage measurement terminal
- TP1 : Band pass filter spectrum analyzer measurement terminal
- TP2 : Tuning voltage measurement terminal

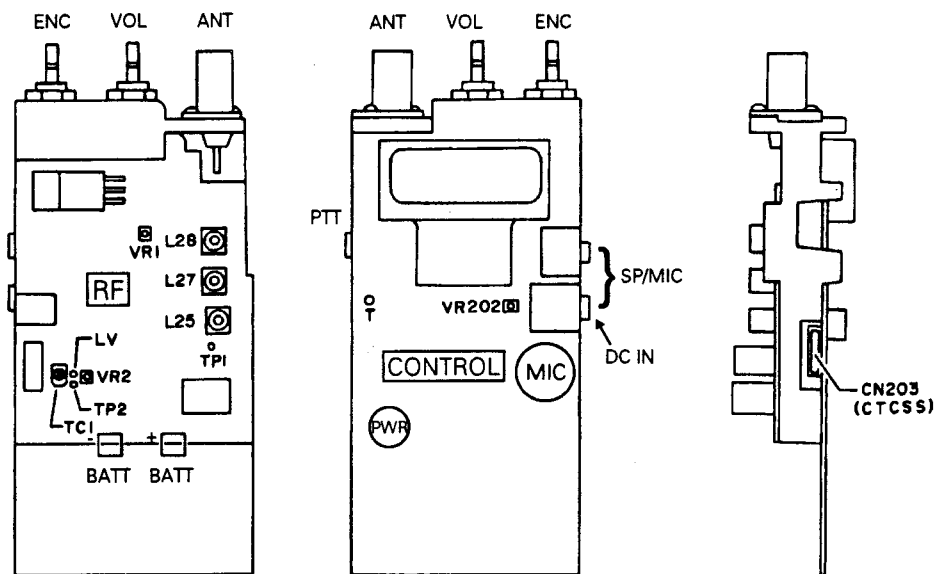
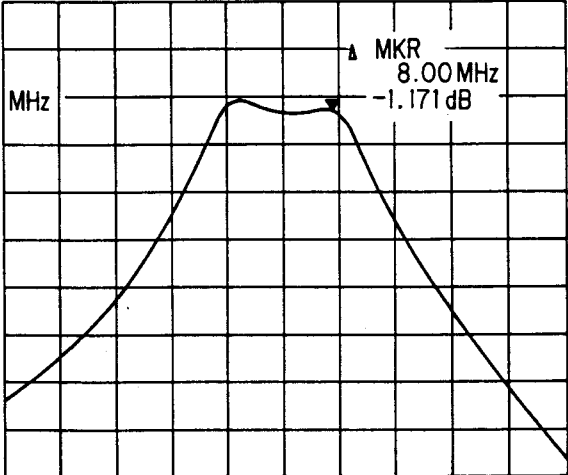


Fig.1

TH-235A/E/234

ADJUSTMENT

Common section

| Item | Condition | Measurement point | | | Adjustment | | | Specification |
|--|---|---------------------------------|---------|----------|-------------------|--------|------------------------------|--|
| | | Test Equipment | Unit | Terminal | Unit | Parts | Methoud | |
| 1.Setting | 1)Connect the DC IN to the set. Power supply : DC IN 12.0V | | | | | | | |
| 2.Line mode set up | 1)Turn on the SET with Shorting the test point T. | Power meter F-counter DVM | | | | | Check | No indication error in all indication on. LAMP on (Both side). |
| 3.Frequency adjustment | CH : 03 : K 25 : M, A, 234 43 : T, E Transmit | | | ANT | RF | TC1 | Adjust | 147.975MHz \pm 50Hz : K 173.900MHz \pm 50Hz : M, A, 234 145.975MHz \pm 50Hz : T, E |
| 4.Lock volt. check (TX Lo) | CH : 01 : K 24 : M, A, 234 41 : T, E Transmit | | RF | LV | | | Check | 1.8~2.8V : K, T, E 1.0~2.0V : M, A, 234 |
| 5.Lock volt. check (RX Lo) | CH : 04 : K 24 : M, A, 234 44 : T, E | | | | | | Check | 1.0~2.0V |
| 6.Lock volt. check (TX Hi) | CH : 03 : K 25 : M, A, 234 43 : T, E Transmit | | | | | | Check | 2.1~3.5V : K, T, E 5.2~8.2V : M, A, 234 |
| 7.Lock volt. check (RX Hi) | CH : 05 : K 25 : M, A, 234 45 : T, E | | | | | | Check | 4.0~6.2V |
| 8.Tuning volt. Adjustment | | | TP2 | RF | VR2 | Adjust | 3.7 \pm 0.1V | |
| 9.BPF Adjustment (RX Lo) | CH : 01 : K 21 : M, A, 234 41 : T, E TG : -40dBm | Spectrum analyzer TG | TP1 ANT | RF | L25 L27 L28 | Adjust | Refer to the follow waveform | |
| <div>REF -16.4 dBm ATT 10 dB A_write B_write</div> <div>5dB/</div> <div></div> <div>CENTER 144.00MHz SPAN 50.0 MHz</div> <div>RBW 100kHz VBW 1kHz SWP 200ms</div> | | | | | | | | |

| Transmitter section | | | | | | | | |
|-----------------------|---|----------------------|--|-----|----|-----|--------|----------------------------------|
| 1.Hi power Adjustment | CH : 08 : K 28 : M, A, 234 48 : T, E Transmit | Power meter DC. A | | ANT | | | Check | More than 5.5W |
| | | | | | RF | VR1 | Adjust | 5.0 \pm 0.1W Less than 1.7A |

Transmitter section

| | | | | | | | |
|-----------------------|---|----------------------|--|-----|----|-------|--|
| 1.Hi power Adjustment | CH : 08 : K 28 : M, A, 234 48 : T, E Transmit | Power meter DC. A | | ANT | | Check | More than 5.5W |
| | | | | | RF | VR1 | Adjust 5.0 \pm 0.1W Less than 1.7A |

TH-235A/E/234

ADJUSTMENT

ADJUSTMENT

Transmitter section

| Item | Condition | Measurement point | | | Adjustment | | | Specification |
|--|--|--|------|----------|------------|-------------|--------|--|
| | | Test Equipment | Unit | Terminal | Unit | Parts | Method | |
| 2.Hi power check | CH : 06 : K 26 : M, A, 234 46 : T, E Transmit | Power meter | | ANT | | | Check | 5.0 ± 0.3W |
| | CH : 07 : K 27 : M, A, 234 47 : T, E Transmit | | | | | | Check | 5.0 ± 0.3W |
| 3.Hi power check (out of band, Lo Edge) | CH : 24 : M, A, 234 Transmit | | | | | | Check | More than 4.0W |
| 4.Hi power check (out of band, hi edge) | CH : 25 : M, A, 234 Transmit | | | | | | Check | More than 1.5W |
| 5.Battery terminal voltage:DC7.2V (1)Hi power check | CH : 08 : K 28 : M, A, 234 48 : T, E Transmit | Power meter DC. A | | | | | Check | More than 1.5W Less than 1.2A |
| (2)Lo power check | Press the C key. Transmit | | | | | | | 0.6~1.7W Less than 0.8A |
| 6.MAXdevition Adjustment | CH : 02 : K 22 : M, A, 234 42 : T, E AG : 1KHz/110mV LPF : 15KHz Transmit | Power meter modulation analyzer AG | CONT | MIC | CONT | VR202 (DEV) | Adjust | Larger frequency for the absolute value of peak. 4.2 ± 0.1KHz |
| 7.MIC sensitivity check | AG : 1KHz/11mV Transmit | | | | | | Check | 2.3~3.8KHz |
| 8.DTMF check | AG : Modulation off Press the 'D' key with Transmitting. | | | | | | Check | 2.3~3.9KHz |
| 9.Tone check | CH : 09 : K 29 : M, A, 234 49 : T, E LPF : 3KHz HPF : 50Hz DE-EMP : 750μsec Transmit | | | | | | Check | 0.5~1.5KHz |
| | CH : 11 : K 31 : M, A, 234 51 : T, E Transmit | | | | | | | |
| 10.Tone check (T, E, only) | CH : 50 Press the 'F' key with Transmitting. | | | | | | Check | 2.6~4.4KHz |
| 11.Transmission S/N check | PRE DISPLAY (Modulation analyzer) : ON CH : 07 : K 27 : M, A, 234 47 : T, E LPF : 3KHz HPF : 300Hz DE-EMP : 750μsec Transmit | | | | | | Check | More than 37dB |

Receiver section

| | | | | | | | | |
|----------------------------------|--|--|------|-----|--|--|-------|----------------------|
| 1.Distortion check | SSG ATT : -53.0dBm 07 : K 27 : MA, 234 47 : T, E | SSG AFVM oscilloscope distortion meter | CONT | ANT | | | Check | Less than 3% |
| 2.Hum & noise S/N check | SSG MOD : OFF | | | | | | Check | More than 40dB |
| 3.RX sensitivity check (Lo edge) | CH : 01 : K 21 : M, A, 234 41 : T, E SSG ATT : -121.0dBm | | | | | | | More than 12dB SINAD |

Receiver section

| Item | Condition | Measurement point | | | Adjustment | | | Specification |
|---|---|--|------|----------|------------|-------|--|-----------------------------------|
| | | Test Equipment | Unit | Terminal | Unit | Parts | Method | |
| 4.RX sensitivity check (Hi edge) | CH : 03 : K 23 : M, A, 234 43 : T, E | SSG AFVM oscilloscope distortion meter | CONT | ANT SP | | | Check | More than 12dB SINAD |
| 5.RX sensitivity check (out of band, Lo Edge) | CH : 04 : K 24 : M, A, 234 44 : T, E SSG ATT : -119.0dBm | | | | | | Check | More than 12dB SINAD |
| 6.RX sensitivity check (out of band, Hi Edge) | CH : 05 : K 25 : M, A, 234 45 : T, E SSG ATT : -115.0dBm | | | | | | Check | More than 12dB SINAD |
| 7.Squelch writing (SQ level 1) | CH : 07 : K 27 : M, A, 234 47 : T, E SSG ATT : -126.0dBm | | | | | | (1) Press the MR key. →"SET" is indicated. (2) Press the VFO key. →"SET 1" is indicated. (If indication is "SET E", press the VFO key.) | |
| 8.Squelch writing (SQ level 2) | SSG ATT : -118.0dBm | DC.A | | | | | (1) Press the VFO key. →"SET" is indicated. (If indication is "SET E", press the VFO key.) (2) Press the MR key. | |
| 9.Forcible save function | CH : 07 : K 27 : M, A, 234 47 : T, E SSG ATT : OFF | | | | | | (1) Press the B key. →"SA" is blinking. Indicator of ammeter repeats up and down in the constant cycle. (2) Press the B key again. | |
| 10.Stand by current | SSG ATT : OFF | | | | | | Check | Less than 65mA. |
| 11.Squelch check (SQ level 1) | SSG ATT : OFF SSG ATT : -125dBm | | | | | | Check | Squelch closes. Squelch opens. |
| 12.Squelch check (SQ level 2) | CH : 09 : K 29 : M, A, 234 49 : T, E SSG ATT : -125.0dBm SSG ATT : -110.0dBm | | | | | | Check | Squelch closes. Squelch opens. |
| 13.CTCSS check | Connect the CTCSS UNIT (TSU-8) to the CN203 (CONT UNIT) CH : 12 : K 32 : M, A, 234 52 : T, E Transmit the monitor set. | CTCSS UNIT (TSU-8) | CONT | CN203 | | | (Monitor set) CH : 12 : K 32 : M, A, 234 52 : T, E The set can receive. | |
| | CH : 13 : K 33 : M, A, 234 53 : T, E Transmit the monitor set. | | | | | | The set cannot receive. | |
| 14.DTSS and shock noise check | CH : 14 : K 34 : M, A, 234 54 : T, E TX-RX communicate between the monitor set, and add on a little vibration to the set. | SSG | | ANT | | | (Monitor set) CH : 14 : K 34 : M, A, 234 54 : T, E To be able to TX-RX communicate, and there is no shock noise. | |
| | CH : 15 : K 35 : M, A, 234 55 : T, E TX-RX communicate between the monitor. | | | | | | Not to be able to TX-RX communicate | |
| 15.Over voltage level writing | Connect the DC IN to the DCjack, and power on the set. DC power supply : 13.8V | | | | | | (1)Press the MR key. →"SET" is indicated. (2)Press the F key →"SET b" is indicated. (3)Press the MR key. (4)Press the "*" key again. →"dCerr" is indicated and warning sound rings, (5)Press the "*" key again. →Frequency is indicated. | |

| | | | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| A | B | C | D | E | F | G | H | I | J | K | L | M | N | O | P | Q | R | S | T |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

CONTROL UNIT (X57-5260-XX) (A/2)
(Component side)

| Ref No. | Address |
|---------|---------|
| IC204 | 9J |
| IC208 | 6H |
| Q201 | 6D |
| Q206 | 9I |
| Q207 | 8J |
| Q209 | 6R |
| Q210 | 7S |
| Q211 | 8J |
| Q212 | 6K |
| Q213 | 5G |
| D203 | 10D |
| D204 | 3D |
| D208 | 9J |

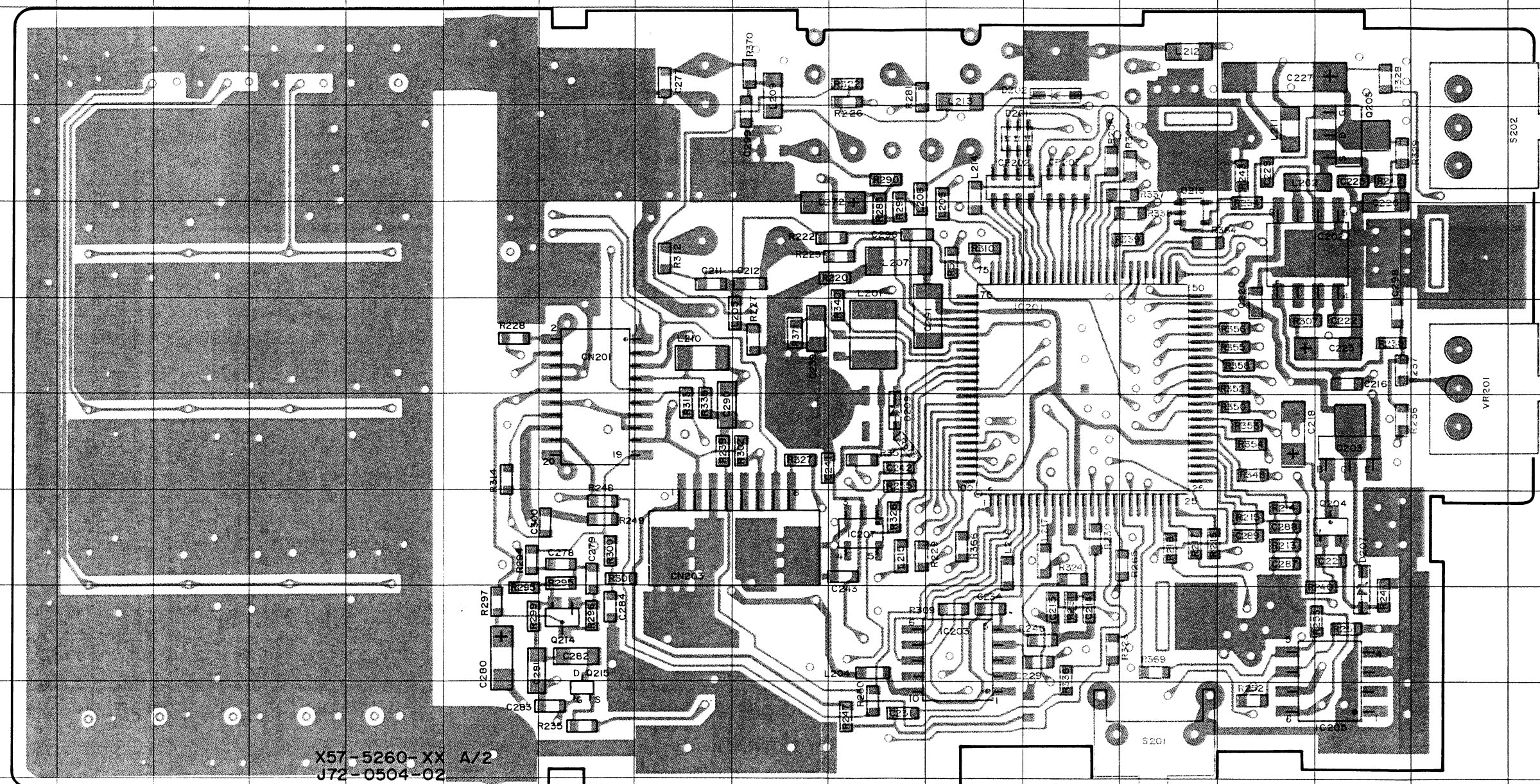


| | |
|-----------|--|
| Pattern 1 | |
| Pattern 2 | |
| Pattern 3 | |
| Pattern 4 | |

CONTROL UNIT (X57-5260-XX) (A/2) Foil side view
-11 : K, K2 -51 : T, E, E3, E4 -21 : M, M2, M3, A

CONTROL UNIT (X57-5260-XX) (A/2)
 (Foil side)

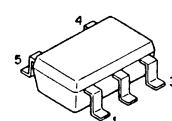
| Ref No. | Address |
|---------|---------|
| IC201 | 6L |
| IC202 | 50 |
| IC203 | 9K |
| IC205 | 90 |
| IC207 | 8J |
| Q203 | 70 |
| Q204 | 80 |
| Q205 | 40 |
| Q214 | 9G |
| Q215 | 10G |
| Q216 | 5N |
| D201 | 4L |
| D202 | 3L |
| D207 | 80 |
| D209 | 7J |



X57-5260-XX A/2
 J72-0504-02

2PC4081
 2SA1832
 2SC4081
 2SC4738
 2SC5108

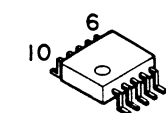
RN5VL45C



2SK1824



LC73881M



Pattern 1
 Pattern 2
 Pattern 3
 Pattern 4

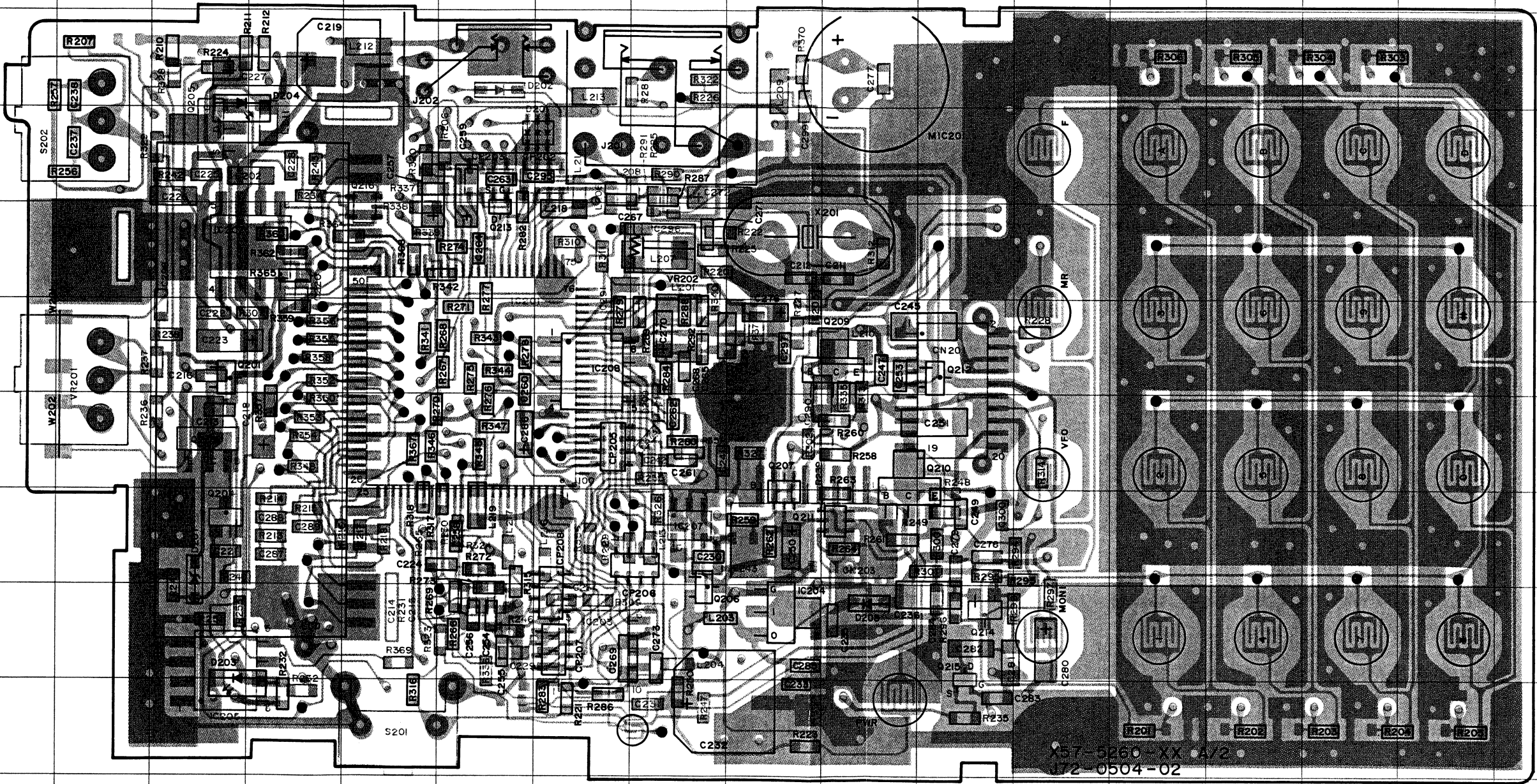
Component side
 Foil side

CONTROL UNIT (X57-5260-XX) (A/2) Component side view + Foil side view
-11 : K, K2 -51 : T, E, E3, E4 -21 : M, M2, M3, A

CONTROL UNIT
(X57-5260-XX) (A/2)
(Component side) + (Foil side)

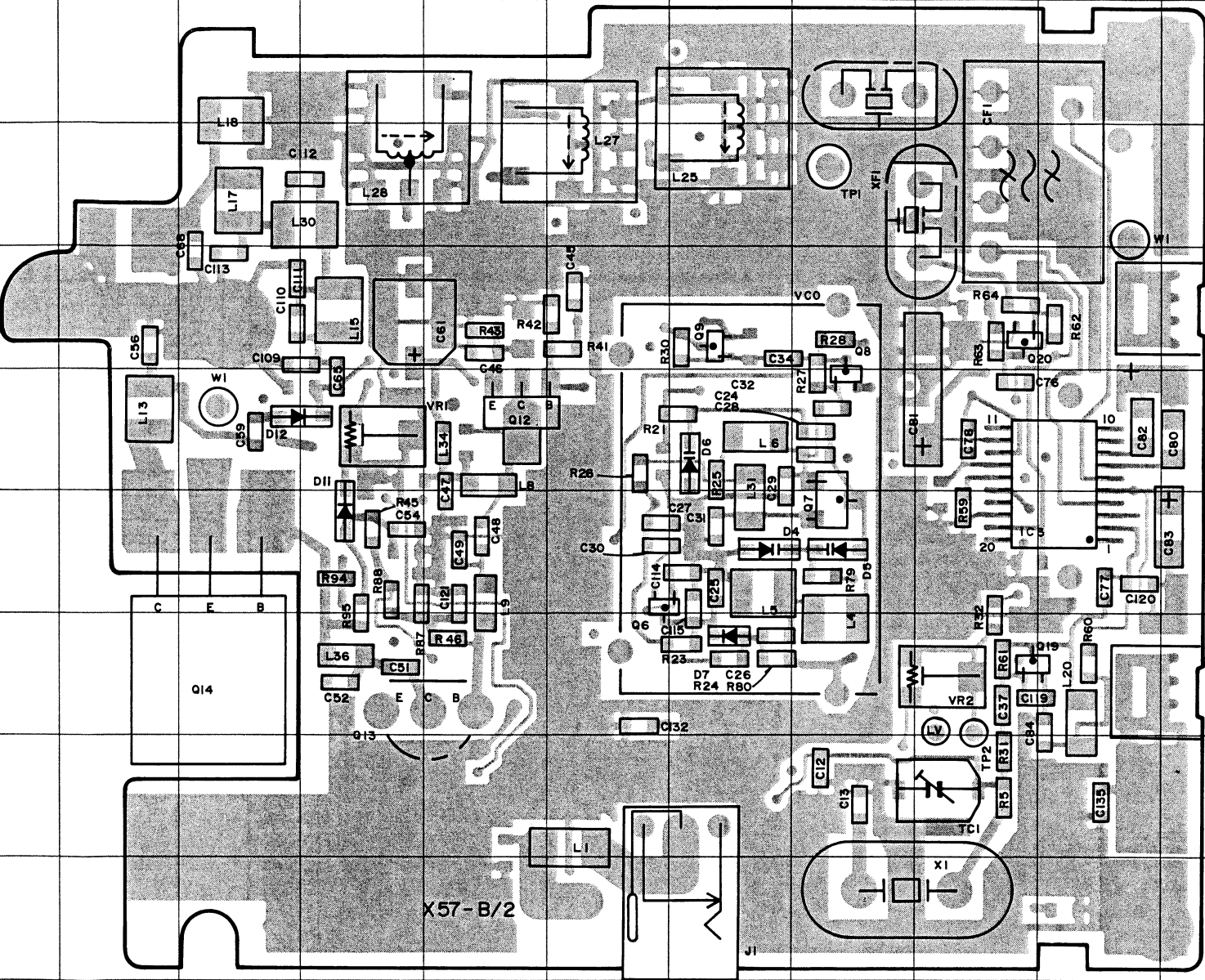
| Address |
|---------|
| 6L |
| 5O |
| 9K |
| 9O |
| 8J |
| 7O |
| 8O |
| 4O |
| 9G |
| 10G |
| 5N |
| 4L |
| 3L |
| 8O |
| 7J |

| Ref No. | Address |
|---------|---------|
| IC201 | 6Y |
| IC202 | 5V |
| IC203 | 9Z |
| IC204 | 9AB |
| IC205 | 9V |
| IC207 | 8AA |
| IC208 | 6Z |
| Q201 | 6V |
| Q203 | 7V |
| Q204 | 8V |
| Q205 | 4V |
| Q206 | 9AA |
| Q207 | 7AB |
| Q209 | 6AC |
| Q210 | 7AC |
| Q211 | 8AC |
| Q212 | 6AD |
| Q213 | 5Y |
| Q214 | 9AD |
| Q215 | 9AD |
| Q216 | 4X |
| D201 | 4Y |
| D202 | 3Y |
| D203 | 9V |
| D204 | 3W |
| D207 | 8V |
| D208 | 9AC |
| D209 | 7AA |



TH-235A/E/234 PC BOARD VIEWS

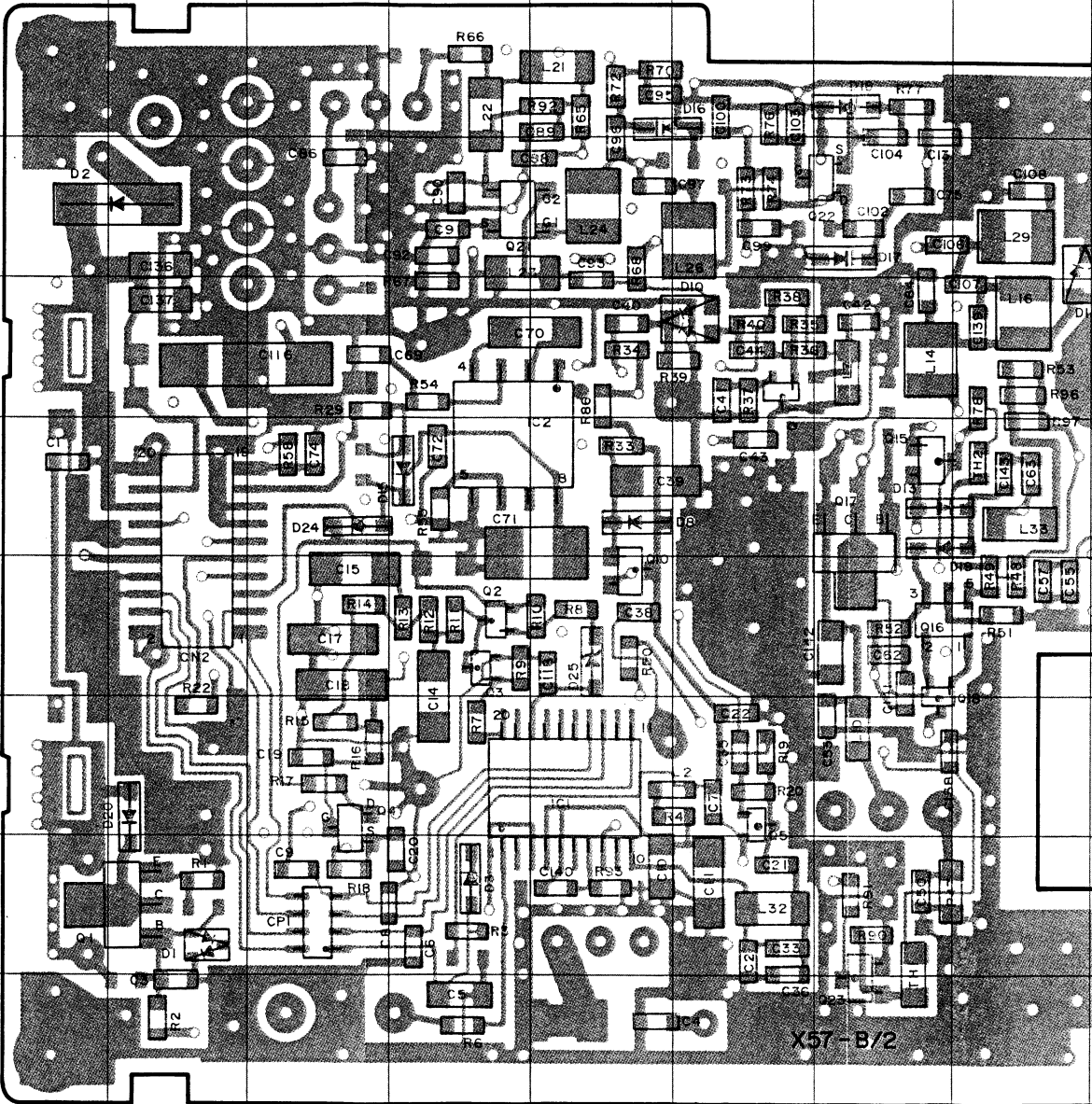
TX-RX UNIT (X57-5260-XX) (B/2) Component side view
-11 : K, K2 -51 : T, E, E3, E4 -21 : M, M2, M3, A



TX-RX UNIT(X57-5260-XX) (B/2)
(Component side)

| Ref No. | Address |
|---------|---------|
| IC3 | 6J |
| O6 | 7F |
| Q7 | 7H |
| O8 | 5H |
| O9 | 5G |
| Q12 | 6E |
| Q14 | 8C |
| Q19 | 8I |
| Q20 | 5I |
| D4 | 7G |
| D5 | 7H |
| D6 | 6G |
| D7 | 8G |
| D11 | 7D |
| D12 | 6C |

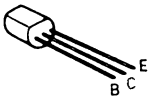
TX-RX UNIT (X57-5260-XX) (B/2) Foil side view
-11 : K, K2 -51 : T, E, E3, E4 -21 : M, M2, M3, A



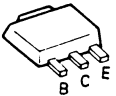
2SC1971



2SC2053



2SB1132
2SC2954



2SK1824



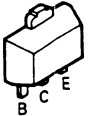
2PC4081
2SA1832
2SC4081
2SC4738
2SC5108



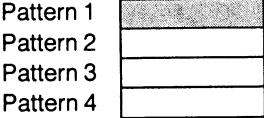
2SK508NV
2SK879



2SD1483
2SD1664

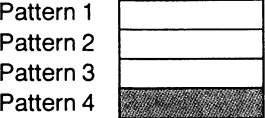


Component side

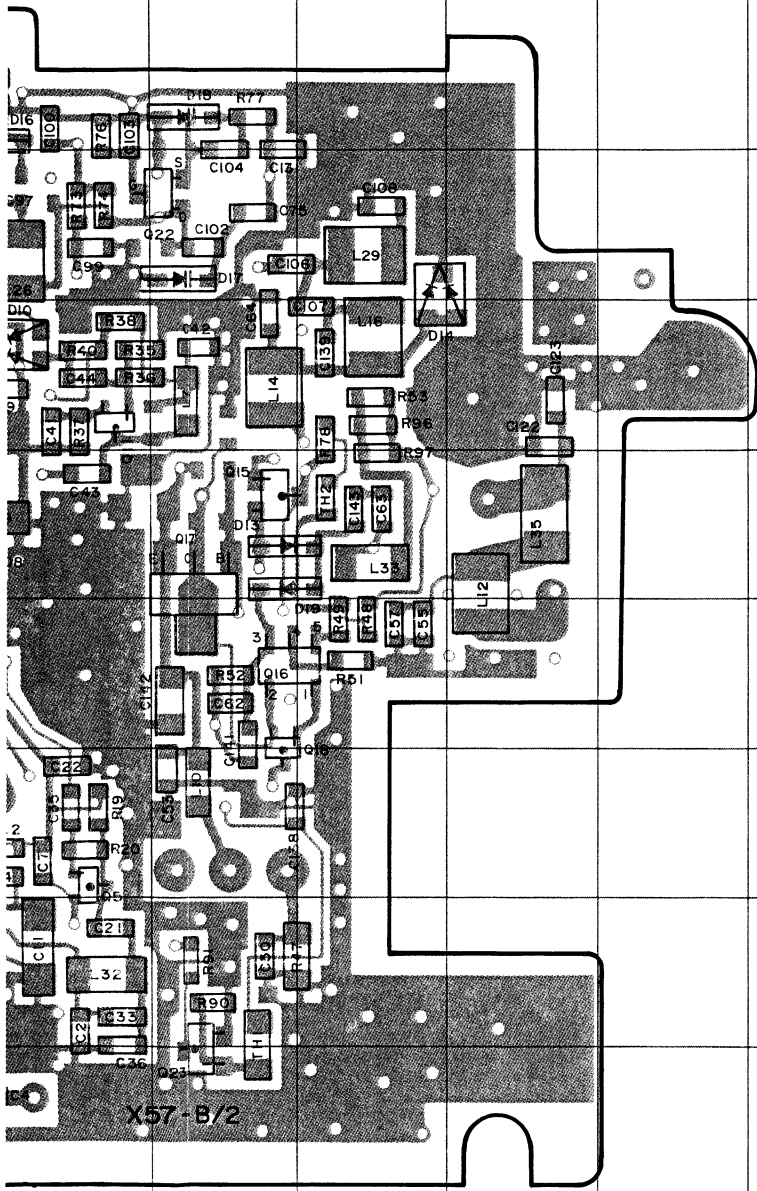


Foil side

Component side



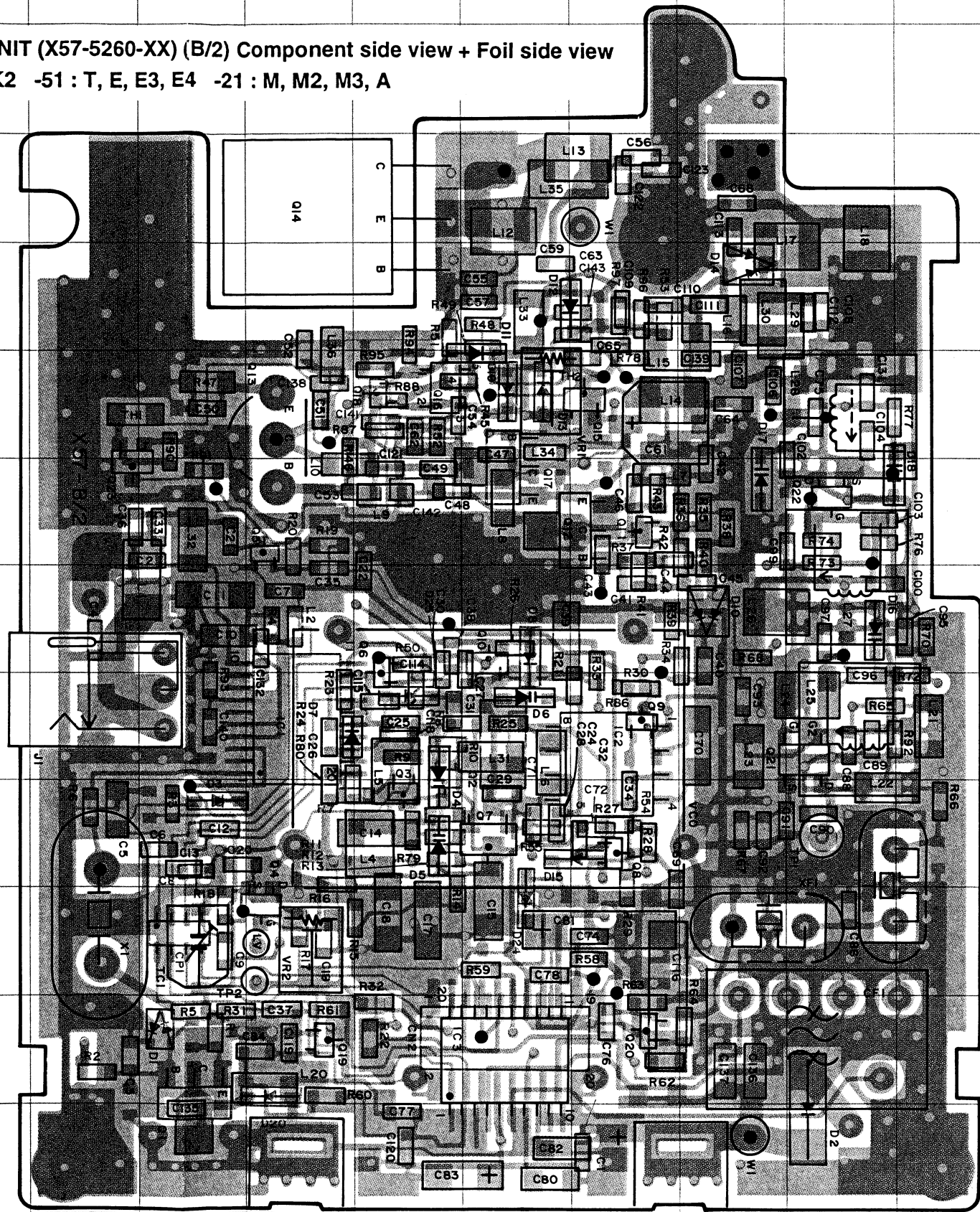
Foil side



TX-RX UNIT (X57-5260-XX) (B/2)
(Foil side)

| Ref No. | Address |
|---------|---------|
| IC1 | 8R |
| IC2 | 6Q |
| Q1 | 9N |
| Q2 | 7Q |
| Q3 | 7Q |
| Q4 | 8P |
| Q5 | 8S |
| Q10 | 7R |
| Q11 | 5S |
| Q15 | 6T |
| Q16 | 7T |
| Q17 | 6T |
| Q18 | 7T |
| Q21 | 4Q |
| Q22 | 4T |
| Q23 | 9T |
| D1 | 9O |
| D2 | 4N |
| D8 | 6R |
| D14 | 4U |
| D15 | 6Q |
| D16 | 3R |
| D17 | 4T |
| D18 | 3T |
| D19 | 6T |
| D20 | 8O |
| D24 | 6P |

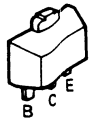
TX-RX UNIT (X57-5260-XX) (B/2) Component side view + Foil side view
-11 : K, K2 -51 : T, E, E3, E4 -21 : M, M2, M3, A



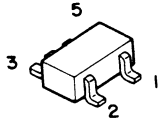
TX-RX UNIT
(X57-5260-XX) (B/2)
(Component side) + (Foil side)

| Ref No. | Address |
|---------|---------|
| IC1 | 8AD |
| IC2 | 8AG |
| IC3 | 11AF |
| Q1 | 12AC |
| Q2 | 8AE |
| Q3 | 9AR |
| Q4 | 10AD |
| Q5 | 6AD |
| Q6 | 7AE |
| Q7 | 7AE |
| Q8 | 9AG |
| Q9 | 8AG |
| Q10 | 7AF |
| Q11 | 6AG |
| Q12 | 6AG |
| Q13 | 5AD |
| Q14 | 3AD |
| Q15 | 5AG |
| Q16 | 5AE |
| Q17 | 6AE |
| Q18 | 5AE |
| Q19 | 11AD |
| Q20 | 11AG |
| Q21 | 8AI |
| Q22 | 6AI |
| Q23 | 6AB |
| D1 | 11AC |
| D2 | 12AI |
| D3 | 9AC |
| D4 | 9AE |
| D5 | 9AE |
| D6 | 8AF |
| D7 | 8AD |
| D8 | 8AE |
| D10 | 7AH |
| D11 | 4AF |
| D12 | 4AF |
| D13 | 5AF |
| D14 | 4AH |
| D16 | 7AI |
| D17 | 6AH |
| D18 | 6AI |
| D19 | 5AF |
| D20 | 11AD |
| D24 | 10AF |
| D25 | 8AE |

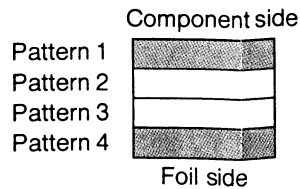
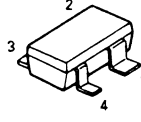
2SD1483
2SD1664



FMW1

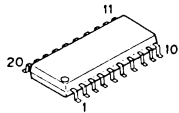


SGM2014M



● Connect 1 and 4.

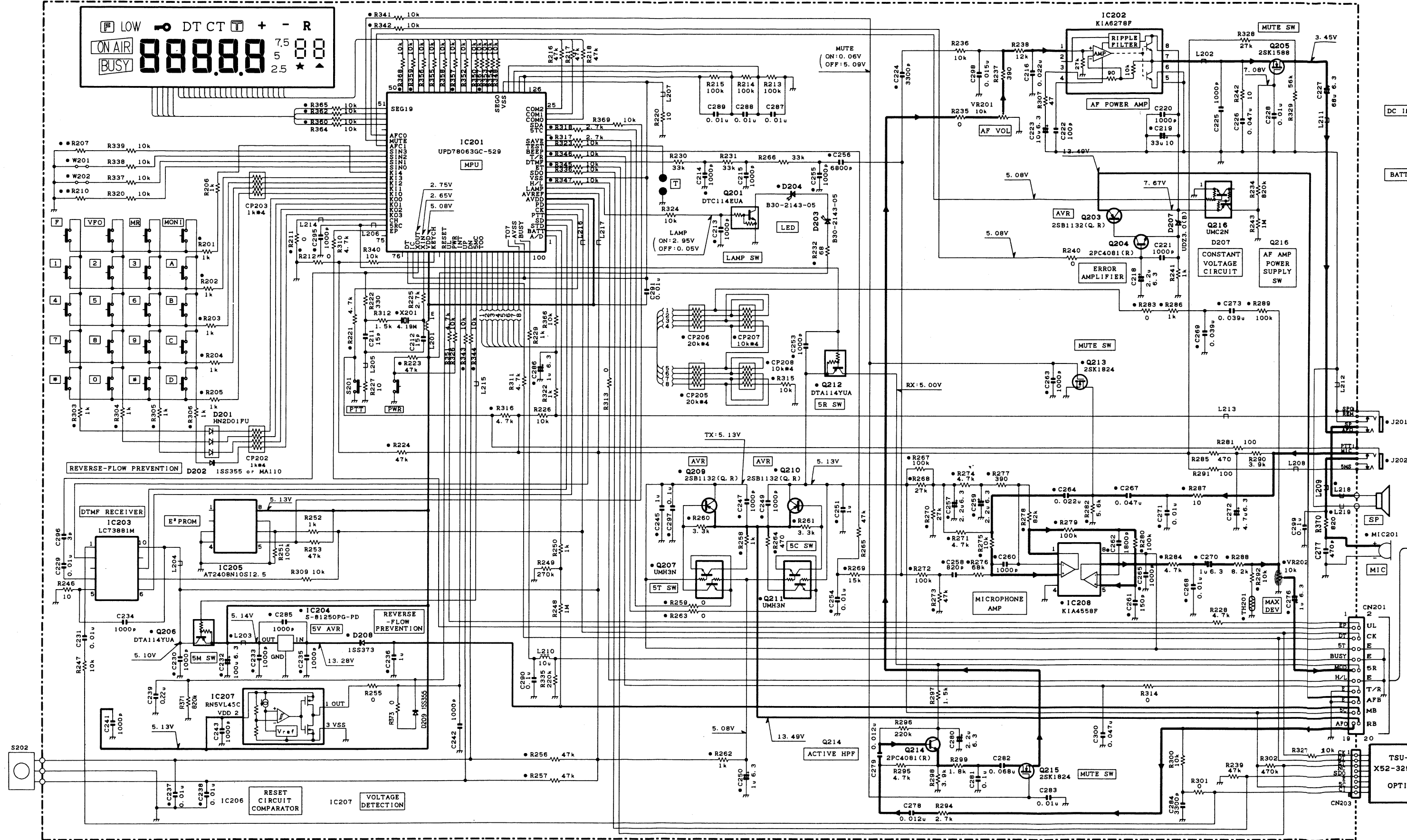
MB15A02
TK14521V



2SK1215



X57-5260-XX(A/2) TX-RX UNIT(CONTROL)



| | | | R207 | R210 | W201 | W202 |
|---------------------|-----------------|--|------|------|------|------|
| 0-11 (K, K2) | TH-235A | | 0 | 0 | 0 | 0 |
| 0-51 (T, E, E3, E4) | TH-235E | | 0 | 0 | 0 | 0 |
| 0-21 (M, M2, M3, A) | TH-235A, TH-234 | | 0 | 0 | 0 | 0 |

| | |
|-------|-----------------|
| IC201 | :UPD78063GC-529 |
| IC202 | :K1A6278F |
| IC203 | :LC73881M |
| IC204 | :S-81250PG-PD |
| IC205 | :AT2408N10S12.5 |
| IC207 | :RN5VL45C |
| IC208 | :K1A4558F |

| | |
|----------------|----------------|
| Q201 | :DTC114EUA |
| Q203, 209, 210 | :2SB1132(Q, R) |
| Q204, 214 | :2PC4081(R) |
| Q205 | :2SK1588 |
| Q206, 212 | :DTA114YUA |
| Q207, 211 | :UMH3N |
| Q213, 215 | :2SK1824 |
| Q216 | :UMC2N |

| | |
|-----------|------------------|
| D201 | :HN2D01FU |
| D202 | :1SS355 or MA110 |
| D203, 204 | :B30-2143-05 |
| D207 | :UD23.0(B) |
| D208 | :1SS373 |
| D209 | :1SS355 |

| | |
|------|----------------|
| Q209 | :2SB1132(Q, R) |
| Q210 | :2SB1132(Q, R) |
| Q211 | :UMH3N |
| Q212 | :DTA114YUA |
| Q213 | :2SK1824 |
| Q214 | :2PC4081(R) |
| Q215 | :2SK1824 |
| Q216 | :UMC2N |

| | |
|-----------|------------------|
| D201 | :HN2D01FU |
| D202 | :1SS355 or MA110 |
| D203, 204 | :B30-2143-05 |
| D207 | :UD23.0(B) |
| D208 | :1SS373 |
| D209 | :1SS355 |

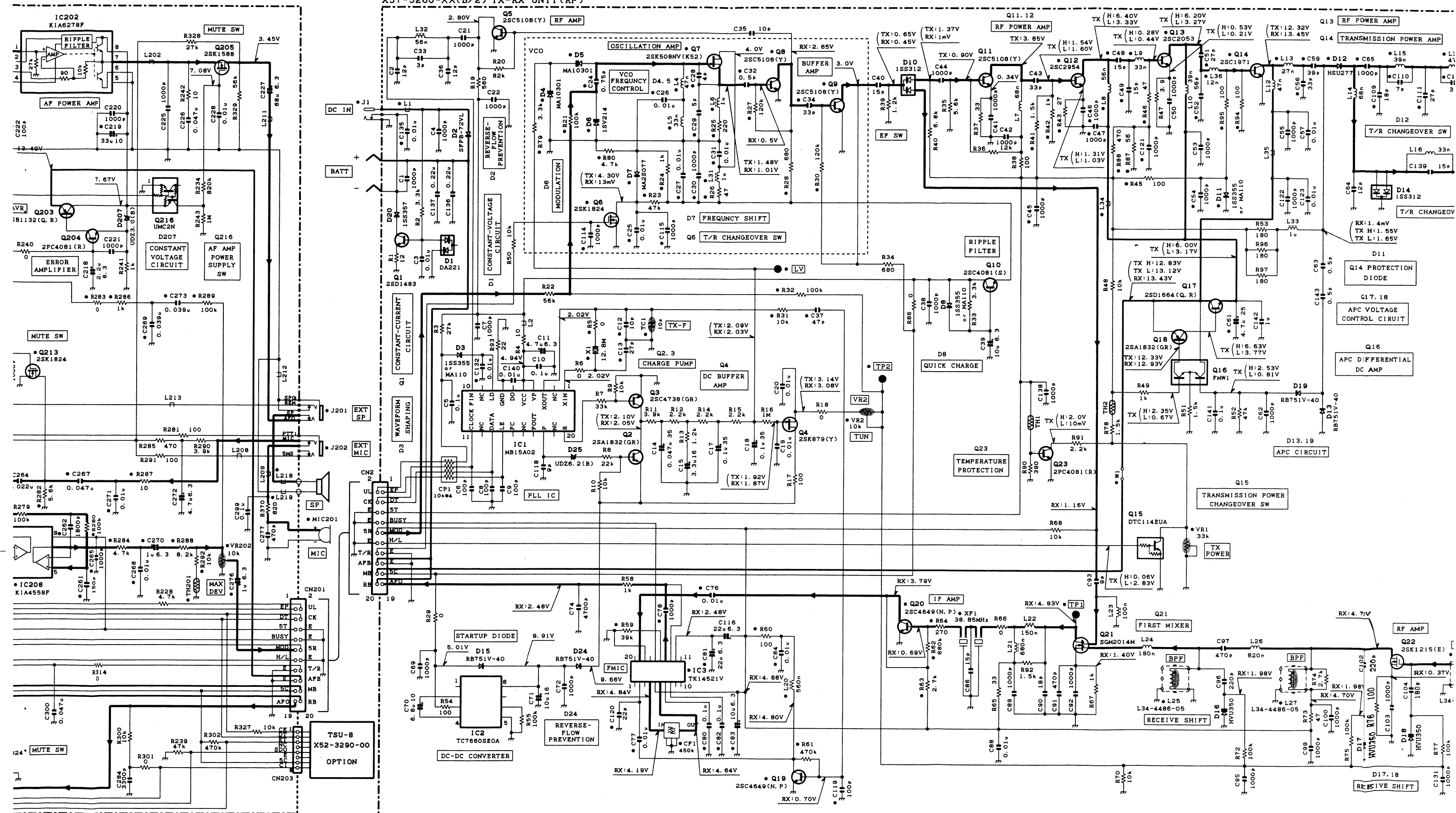
| | |
|------|----------------|
| Q209 | :2SB1132(Q, R) |
| Q210 | :2SB1132(Q, R) |
| Q211 | :UMH3N |
| Q212 | :DTA114YUA |
| Q213 | :2SK1824 |
| Q214 | :2PC4081(R) |
| Q215 | :2SK1824 |
| Q216 | :UMC2N |

| | |
|-----------|------------------|
| D201 | :HN2D01FU |
| D202 | :1SS355 or MA110 |
| D203, 204 | :B30-2143-05 |
| D207 | :UD23.0(B) |
| D208 | :1SS373 |
| D209 | :1SS355 |

| | |
|------|----------------|
| Q209 | :2SB1132(Q, R) |
| Q210 | :2SB1132(Q, R) |
| Q211 | :UMH3N |
| Q212 | :DTA114YUA |
| Q213 | :2SK1824 |
| Q214 | :2PC4081(R) |
| Q215 | :2SK1824 |
| Q216 | :UMC2N |

SCHEMATIC DIAGRAM

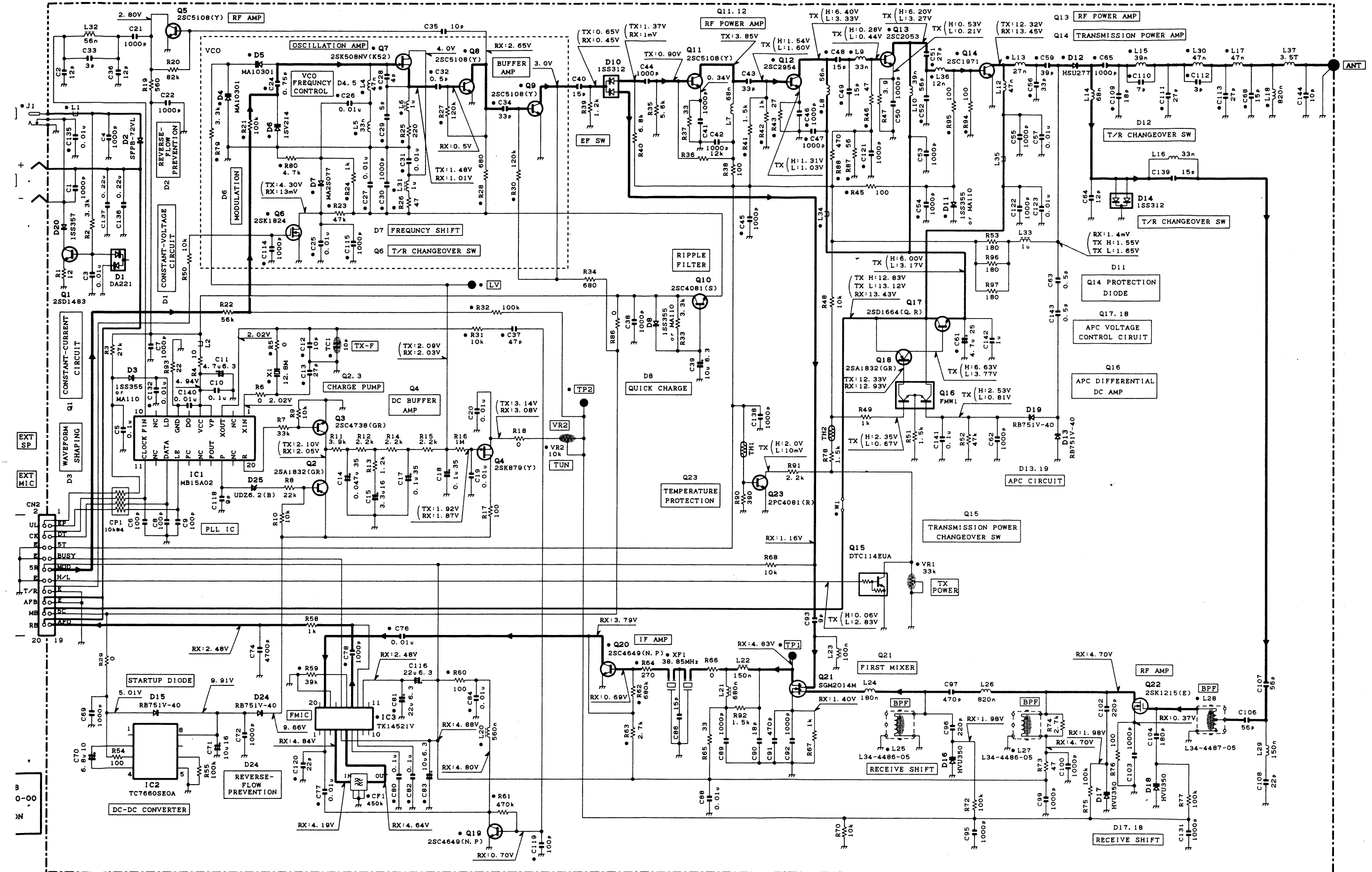
X57-5260-XX(B/2) TX-RX UNIT(RF)



| | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------|------------|-----|-------------|-------|--------------|-----------|----------------|-----|------------|--------|---------------|-----|-------------|---------|------------------|------|----------|-----|------------------|-----|----------|-----|---------|-----|---------|-----|---------|
| D207 | :UDZ3.0(B) | IC1 | :MB15A02 | Q1 | :2SD1483 | Q5.8.9.11 | :2SC5108(Y) | Q12 | :2SC2954 | Q16 | :FMW1 | Q22 | :2SK1215(E) | D1 | :DA221 | D6 | :1S5373 | D13 | :1S5355 | D16 | :1S5355 | D19 | :1S5355 | D22 | :1S5355 | D25 | :1S5355 |
| D208 | :1S5373 | IC2 | :TC7660SE0A | Q2.18 | :2SA1832(GR) | Q6 | :2SK1824 | Q13 | :2SC2053 | Q17 | :2SD1664(Q.R) | Q23 | :2PC4081(R) | D2 | :SFPB-72VL | D7 | :MA10301 | D10 | :1S5355 or MA110 | D13 | :HSU277 | D16 | :HSU277 | D19 | :HSU277 | D22 | :HSU277 |
| D209 | :1S5355 | IC3 | :TK14521V | Q3 | :2SC4738(GR) | Q7 | :2SK508NV(K52) | Q14 | :2SC1971 | Q19.20 | :2SC4649(N.P) | | | D3.8.11 | :1S5355 or MA110 | D4.5 | :MA10301 | D12 | :HSU277 | D15 | :MA10301 | D18 | :HSU277 | D21 | :HSU277 | D24 | :HSU277 |
| | | | | Q4 | :2SK879(Y) | Q10 | :2SC4081(S) | Q15 | :DTC114EUA | Q21 | :SGM2014M | | | D4.5 | :MA10301 | D12 | :HSU277 | D15 | :MA10301 | D18 | :HSU277 | D21 | :HSU277 | D24 | :HSU277 | D27 | :HSU277 |

SCHEMATIC DIAGRAM TH-235A/E/234

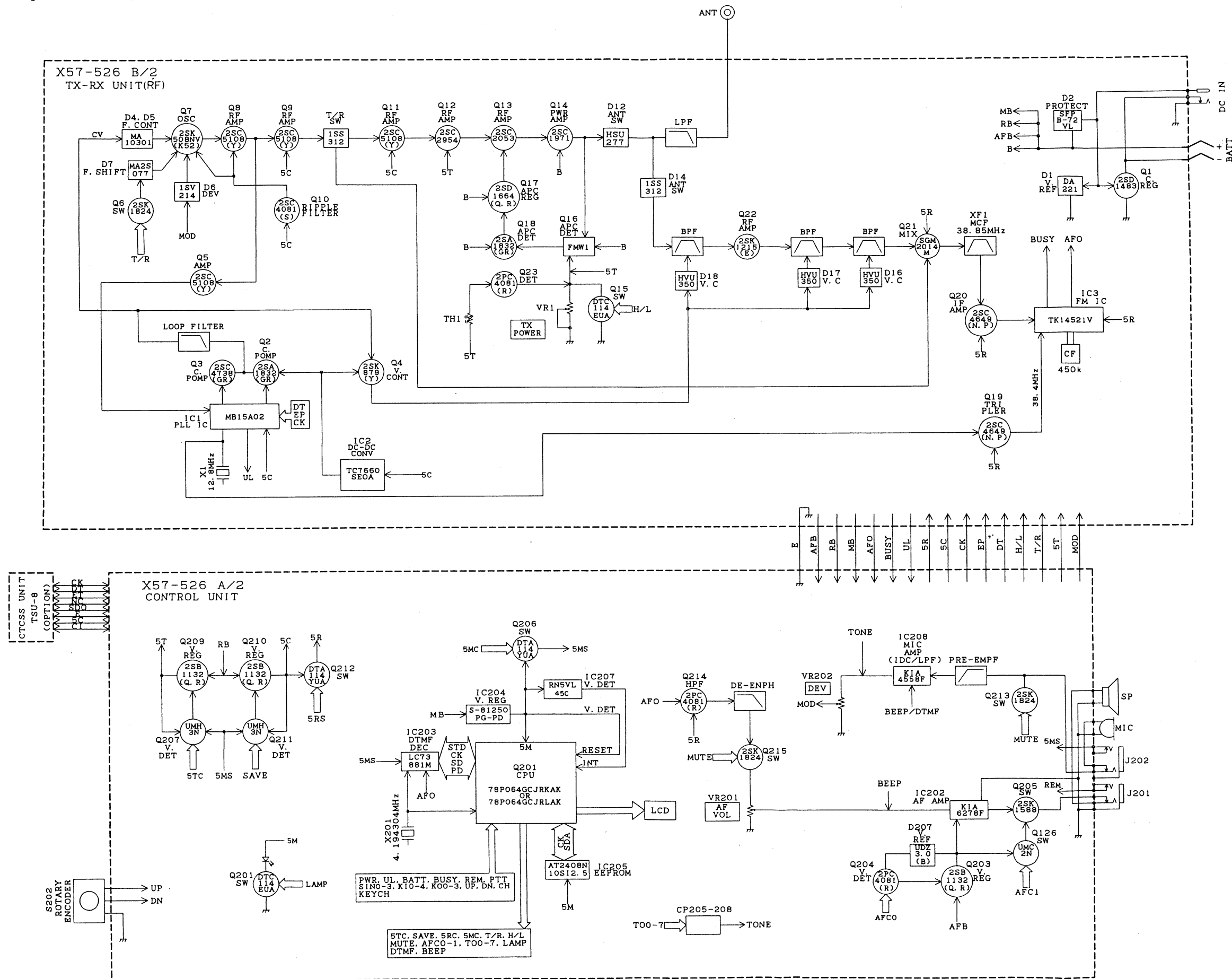
X57-5260-XX(B/2) TX-RX UNIT(RF)



| | | | | | | | | |
|------------------|----------------------|---------------------------|-----------------|-------------------------|------------------|-----------------------------|------------------|-----------------------------|
| IC1 : MB15A02 | Q1 : 2SD1483 | Q5, 8, 9, 11 : 2SC5108(Y) | Q12 : 2SC2954 | Q16 : FMW1 | Q22 : 2SK1215(E) | D1 : DA221 | D6 : 1SV214 | D13, 15, 19, 24 : RB751V-40 |
| IC2 : TC7660SE0A | Q2, 18 : 2SA1832(GR) | Q6 : 2SK1824 | Q13 : 2SC2053 | Q17 : 2SD1664(Q, R) | Q23 : 2PC4081(R) | D2 : 2SD1664(Q, R) | D7 : MA2S077 | D16-18 : HVU350 |
| IC3 : TK14521V | Q3 : 2SC4738(GR) | Q7 : 2SK508NV(K52) | Q14 : 2SC1971 | Q19, 20 : 2SC4649(N, P) | Q21 : SGM2014M | D3, 8, 11 : 1SS355 or MA110 | D10, 14 : 1SS312 | D20 : 1SS357 |
| | Q4 : 2SK879(Y) | Q10 : 2SC4081(S) | Q15 : DTC114EUA | | | D4, 5 : MA10301 | D12 : HSU277 | D25 : UD26.2(B) |

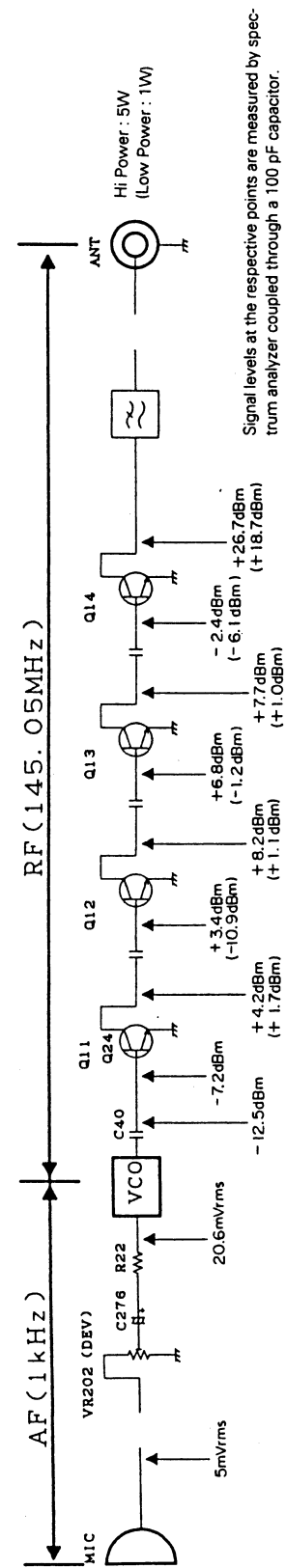
Note) ● Ref. No. : Parts of pattern 1.

TH-235A/E/234 BLOCK DIAGRAM



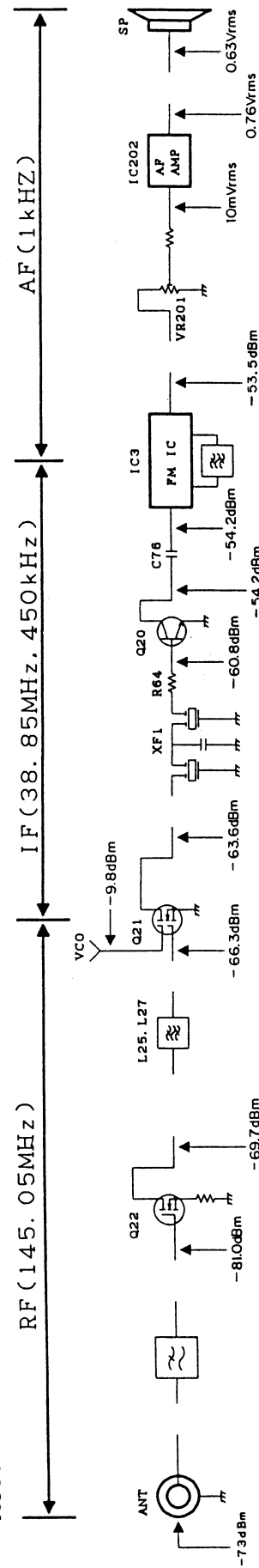
LEVEL DIAGRAM

Transmitter Section



() : Low Power

Receiver Section



Signal levels at the respective points are measured by spectrum analyzer coupled through a 1000 pF capacitor.

AF is the single level measured directly by an AF VTVM.

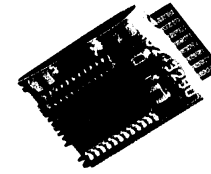
The AF level is measured when the AF output is adjusted to 0.63 Vrms with the AF VOL (VR201).

Signal levels at the respective points are measured when any parts are not removed and any printed patterns are not cut.

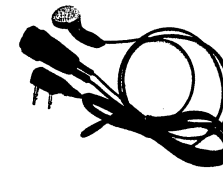
The signal levels at the respective transistors are measured through a 1000 pF capacitor.

OPTIONAL ACCESSORIES

TSU-8
CTCSS Unit



EMC-3
Clip Microphone
with Earphone



BC-17
Wall Charger



Not for use with the PB-37

PG-3J
Filtered Cigarette Lighter Cable



Not for use with the PB-37

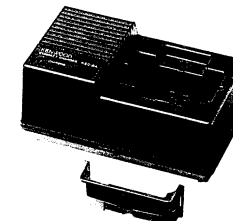
SMC-32
Speaker Microphone



PB-36
Standard Battery
Pack
(7.2 V/950 mAh)



KSC-8A
Compact Charger



SMC-33
Remote Control
Speaker Microphone



PB-37
High-power Battery
Pack
(12 V/950 mAh)



KSC-14
Rapid Charger



WR-2
Water-resistant Bag



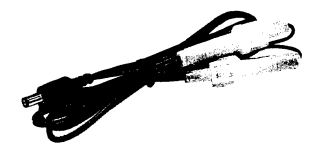
SMC-34
Remote Control
Speaker Microphone



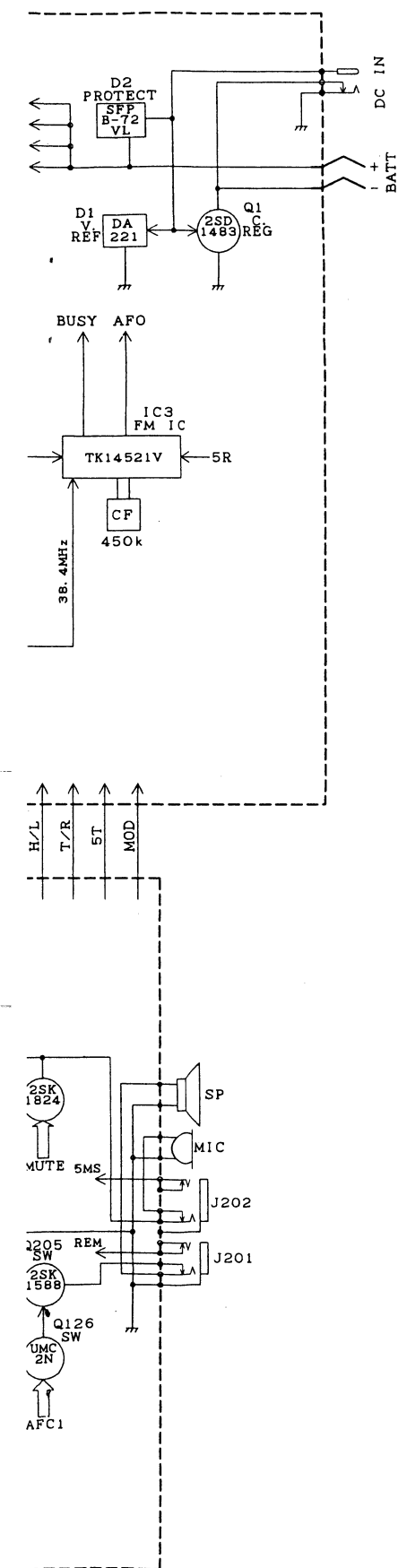
BT-10
Battery Case



PG-2W
DC Cable

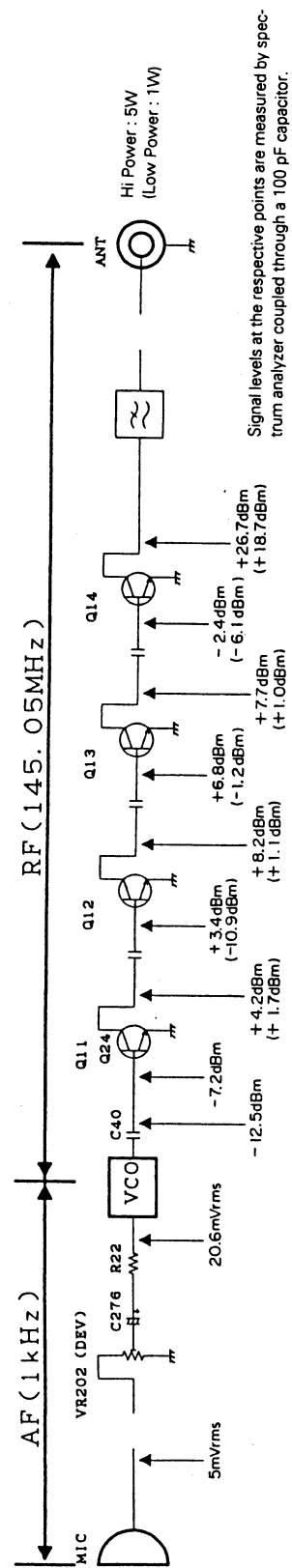


Not for use with the PB-37



LEVEL DIAGRAM

Transmitter Section



() : Low Power

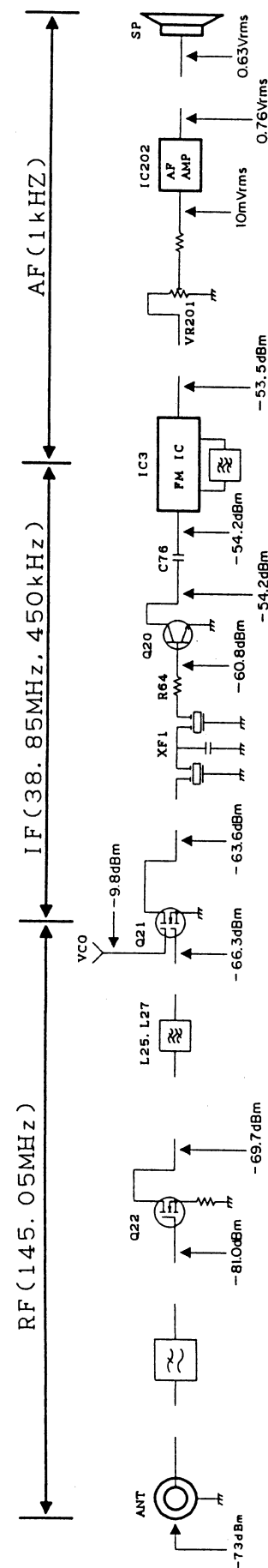
Signal levels at the respective points are measured by spectrum analyzer coupled through a 100 pF capacitor.

AF is the single level measured directly by an AF VTVM.

Signal levels at the respective points are measured when any parts are not removed and any printed patterns are not cut.

The signal levels at the respective transistors are measured through a 1000 pF capacitor.

Receiver Section



Signal levels at the respective points are measured by spectrum analyzer coupled through a 1000 pF capacitor.

AF is the single level measured directly by an AF VTVM.

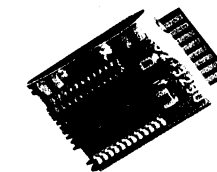
The AF level is measured when the AF output is adjusted to 0.63 Vrms with the AF VOL (VR201).

Signal levels at the respective points are measured when any parts are not removed and any printed patterns are not cut.

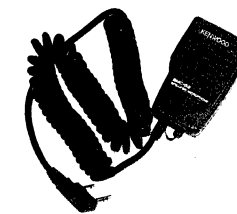
The signal levels at the respective transistors are measured through a 1000 pF capacitor.

OPTIONAL

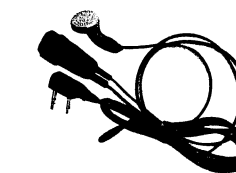
TSU-8
CTCSS Unit



SMC-32
Speaker Microphone



EMC-3
Clip Microphone
with Earphone



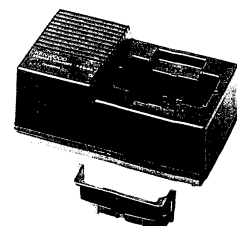
PB-36
Standard Battery
Pack
(7.2 V/950 mAh)



BC-17
Wall Charger



KSC-8A
Compact Charger



Not for use with the PB-37

PG-3J
Filtered Cigarette Lighter Cable



Not for use with the PB-37

TH-235A/E/234

SPECIFICATIONS

TH-235A/E

GENERAL

| | |
|---|---------------------------------------|
| Frequency Range | |
| U.S.A./Canada | 144 to 148MHz |
| Europe | 144 to 146MHz |
| General market | 144 to 148MHz |
| Mode | F3E(FM) |
| Usable temperature range | -10°C to +50°C (+14°F to +122°F) |
| Rated Voltage | |
| External power supply (DC IN) | 7.5 to 16.0V (13.8V) |
| Buttery terminals | 6.8 to 15.0V (7.2V) |
| Current | |
| Receive with no signals | Average 50mA |
| Battery Saver ON | Approx. 14mA |
| Transmit with H, 12.0V | Approx. 1.3A |
| Transmit with H, 7.2V | Approx. 0.8A |
| Transmit with L, 7.2V | Approx. 0.6A |
| Grounding method | Negative ground |
| Dimensions(WxHxD projections included) ¹ | 62.0x166.2x37.2mm 2.44x6.54x1.47in |
| Weight ² | Approx. 361g(12.7oz): |
| Microphone impedance | 2k Ω |
| Antenna impedance | 50 Ω |

TRANSMITTER

| | |
|-----------------------------------|--------------------|
| Power output | |
| H, 13.8V | Approx. 5W |
| H, 12.0V | Approx. 5W |
| H, 7.2V | Approx. 1.5W |
| L, 7.2V | Approx. 1W |
| Modulation | Reactance |
| Maximum frequency deviation | With in \pm 5kHz |
| Spurious emissions | -60dB or less |

RECEIVER

| | |
|-------------------------------------|-----------------------------------|
| Circuitry | Double conversion superhetrodyne |
| 1st intermediate frequency | 38.85MHz |
| 2nd intermediate frequency | 450kHz |
| Sensitivity(12dB SINAD) | 0.2 μ V or less |
| Squelch sensitivity | 0.13 μ V or less |
| Selectivity(-6dB) | 12kHz or higher |
| Selectivity(-40dB) | 28kHz or less |
| Audio output (10% distortion) | 280mW or higher (8 Ω load) |

¹With a PB-36 or BT-10 installed.

²PB-36 NiCd battery pack, antenna, and belt hook included.

Specifications are subject to change without due to development in technology.

TH-235A/E TH-234

SPECIFICATIONS

TH-234

GENERAL

| | |
|---|-------------------------|
| Frequency Range | 144 to 148MHz |
| Mode..... | F3E(FM) |
| Usable temperature range | -10°C to +50°C |
| Rated Voltage | |
| External power supply (DC IN) | 7.5 to 16.0V (13.8V) |
| Buttery terminals | 6.8 to 15.0V (7.2V) |
| Current | |
| Receive with no signals | Average 50mA |
| Battery Saver ON | Approx. 14mA |
| Transmit with H, 12.0V | Approx. 1.3A |
| Transmit with H, 7.2V | Approx. 0.8A |
| Transmit with L, 7.2V | Approx. 0.6A |
| Grounding method | Negative ground |
| Dimensions | |
| (WxHxD projections included) ¹ | 62.0x166.2x37.2mm |
| Weight ² | Approx. 351g |
| Microphone impedance | 2k Ω |
| Antenna impedance | 50 Ω |

TRANSMITTER

| | |
|-----------------------------------|--------------------|
| Power output | |
| H, 13.8V | Approx. 5W |
| H, 12.0V | Approx. 5W |
| H, 7.2V | Approx. 1.5W |
| L, 7.2V | Approx. 1W |
| Modulation | Reactance |
| Maximum frequency deviation | With in \pm 5kHz |
| Spurious emissions | -60dB or less |

RECEIVER

| | |
|-------------------------------------|--------------------------------------|
| Circuitry | Double conversion superhetrodyne |
| 1st intermediate frequency | 38.85MHz |
| 2nd intermediate frequency | 450kHz |
| Sensitivity(12dB SINAD) | 0.2 μ V or less |
| Squelch sensitivity | 0.13 μ V or less |
| Selectivity(-6dB) | 12kHz or higher |
| Selectivity(-40dB) | 28kHz or less |
| Audio output (10% distortion) | 280mW or higher (8 Ω load) |

¹With the BT-10 installed.

²BT-10, antenna, and belt hook included.

Specifications are subject to change without due to development in technology.

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